

COMPACT POWER CONNECTORS



POSITRONICTM
GLOBAL *Connector* SOLUTIONS



LOOK
FOR OUR
NEW PRODUCTS!



Panel Mount

AC Pass-Through

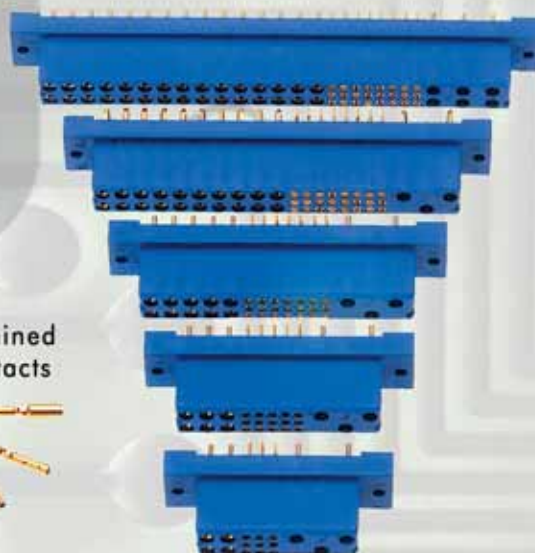


The power interface for plug-in power supplies or other chassis mount applications

Right Angle (90°)
PCB Mount



Five Package Sizes



Solid, Machined
Power Contacts



Catalog C-017 Rev. G

www.connectpositronic.com

ABOUT US

Founded in 1966, Positronic Industries is a vertically integrated manufacturer of high quality interconnect products. Positronic has earned the worldwide reputation as a service oriented, quick-reaction, top quality connector supplier. We are committed to maintaining this reputation by continuous implementation of our **Complete Capability** concept.

COMPLETE CAPABILITY

Design & Development

- Designs new connectors and modifies existing connectors to meet industry requirements
- Continuously conducts marketing studies to identify industry needs for new products
- Ongoing interest in unique connector designs

Tooling

- Tooling support for all manufacturing areas within company
- Provides 80% of new tooling, punch press dies, molds, jigs and fixtures used at Positronic factory locations worldwide

Machining

- Automatic screw machines produce finely crafted contacts and hardware for connector bodies
- Trained technicians operate machines from Tornos, Bechler and Brown & Sharpe

Molding

- Molds all plastic connector components such as insulators, hoods, angle brackets and more
- Overmold capability available

Plating

- Applies gold and other metal finishes to connector components to any required thickness
- Plating conforms to all military specifications

Quality Assurance

- Select factories certified to ISO 9001:2000, AS9100 Rev.B 2004 and ISO 14001 (Singapore)
- Maintains aggressive TQM program
- Able to test to IEC, EIA, UL, MIL-DTL-24308, MIL-DTL-28748, SAE AS 39029 and MIL-C-85049 requirements

Finished Stock Inventory

- Each main factory location maintains a large inventory of connector components and accessories
- Same day shipments available on many standard connector products
- Stocking agreements available for qualified customers

Worldwide Sales & Service

- Responsive attitude toward customer needs
- Fully trained sales staff located worldwide
- Facilities located in USA, France, India, Puerto Rico, and Singapore.



Machining



Molding



Finished Stock Inventory

Products described within this catalog may be protected by one or more of the following US. patents:

#4,900,261 #5,255,580 #5,329,697
#6,260,268 #6,835,079 #7,115,002

Patented in Canada, 1992 Other Patents Pending

Unless otherwise specified, **dimensional tolerances** are:

- 1) ± 0.03 mm [0.001 inches] for male contact mating diameters.
- 2) ± 0.08 mm [0.003 inches] for contact termination diameters.
- 3) ± 0.13 mm [0.005 inches] for all other diameters.
- 4) ± 0.38 mm [0.015 inches] for all other dimensions.

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COMPACT POWER CONNECTORS

THE POWER INTERFACE FOR PLUG-IN POWER SUPPLIES OR OTHER CHASSIS MOUNT APPLICATIONS

- High current through a small package
- Three level sequential mating
- A.C. or D.C. input, output and power management in a simple package
- Multiple power contacts provide efficient current distribution of multi-voltage outputs
- Multiple output contacts can be paralleled for the increased current requirements of distributed power applications
- Superior blind mating



RoHS Compliant
options available!

Connectors Designed To Customer Specifications

Positronic connectors can be modified to customers specifications.

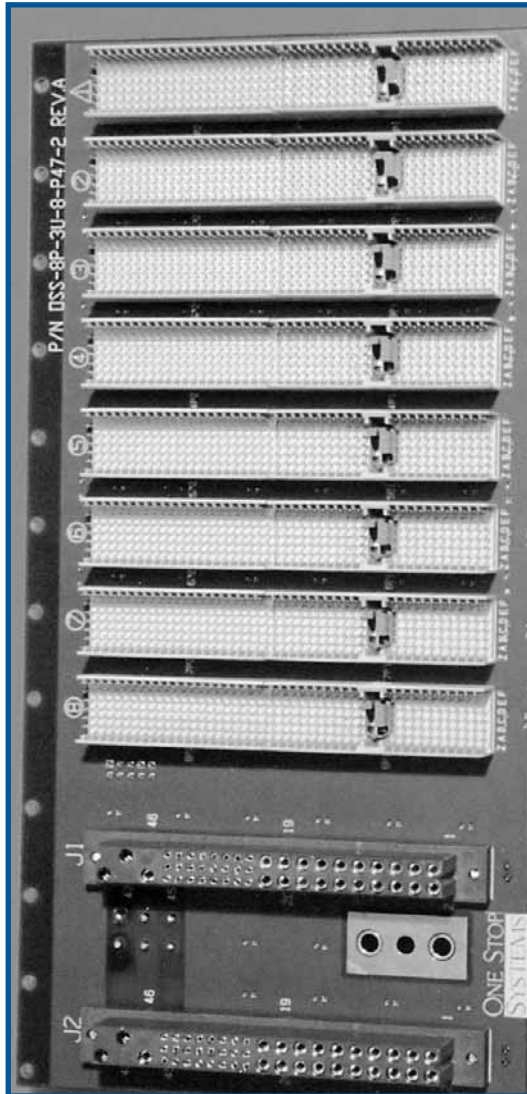
Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware.

Positronic can develop and tool new connector designs with reasonable price and delivery.

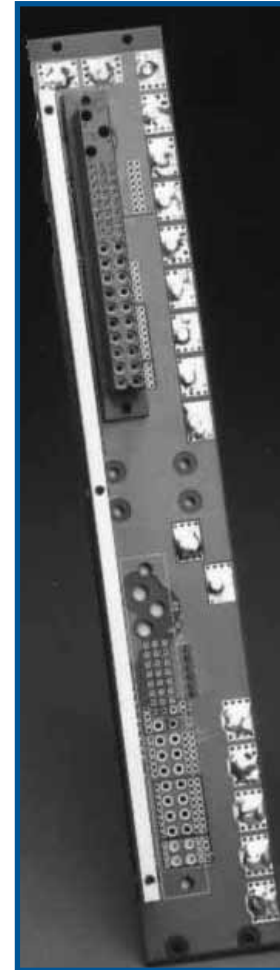
Contact Technical Sales with your particular requirements.



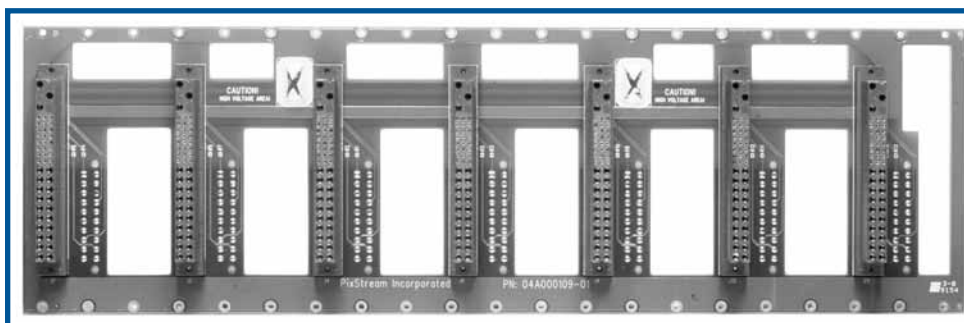
Compact Power Connector Applications



Courtesy of
One Stop Systems
www.onestopsystems.com



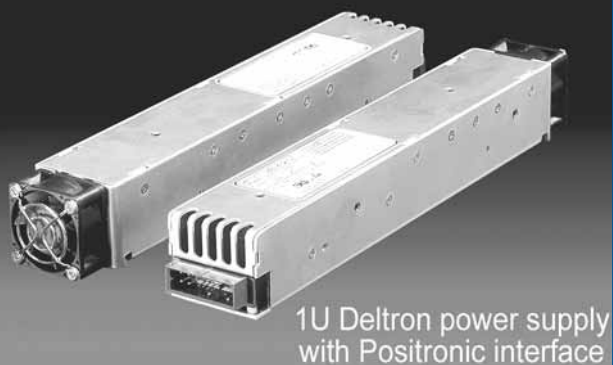
Courtesy of
Hybricon Corporation
www.hybricon.com



Courtesy of
Kaparel Corporation
www.kaparel.com

Please visit
the website of
the companies
listed to view
a wide variety
of product
offerings.

Courtesy of Deltron Inc.
www.deltroninc.com



1U Deltron power supply
with Positronic interface



Courtesy of
Tracewell Power, Inc.
www.tracewell.com

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www.picmg.com



The Multinational Power Electronics Association

www.pdma.com

POSITRONIC CABLIZED CONNECTORS

SAVE TIME AND MONEY! Let Positronic support your connector requirements by cablizing your **Power** connector selection. Positronic offers technical support and manufacturing capability for cablized connectors. Contact your factory direct sales representative for details!



Springfield Cable Assembly



Engineering Management



Quality Assurance



Puerto Rico Cable Assembly

Design and Testing Service

Positronic Industries' Engineering Department:

1. Works closely with customers.
2. Prepares component and cablized connector systems, hardware design, and performance specifications.
3. Designs each system in accordance with applicable customer, domestic, and international standards.
4. Defines and directs required performance and verification testing.



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PCI CONNECTION SYSTEMS

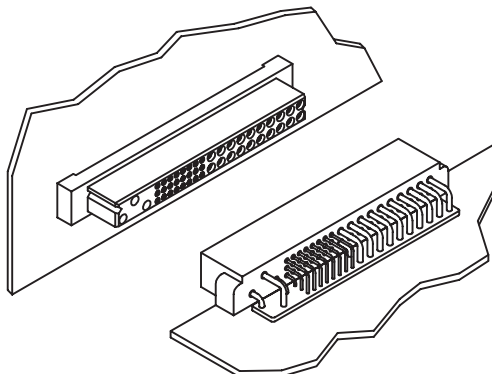
Compact
Power
Connectors

SYSTEM 1

MOTHER BOARD TO DAUGHTER BOARD

Female, Straight Solder or Press-fit Contacts

Typical part number: PCIH47F300A1
Currently available in: PCIH, PCIA, PCIM,
PCIB, PCIC

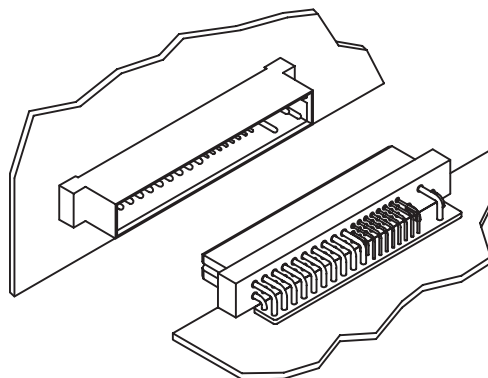


Male, Right Angle (90°) Contacts

Typical part number: PCIH47M400A1
Currently available in: PCIH, PCIA, PCIM,
PCIB, PCIC

Male, Straight Solder or Press-fit Contacts

Typical part number: PCIH47M300A1
Currently available in: PCIH and PCIA



Female, Right Angle (90°) Contacts

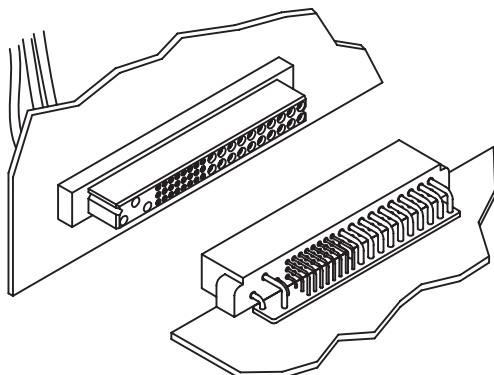
Typical part number: PCIH47F400A1
Currently available in: PCIH, PCIA,
PCIM, PCIB, PCIC

SYSTEM 2

A.C. PASS-THROUGH TO RIGHT ANGLE (90°) BOARD MOUNT

Female, Straight Solder or Press-fit with AC Pass-Through Contacts Installed

Typical part number: PCIH47F300A1-246.0 with
FC112N2S-1565.0 (Ordered Separately)
Currently available in PCIC, PCIH, and PCIB.



Male, Right Angle (90°) Contacts

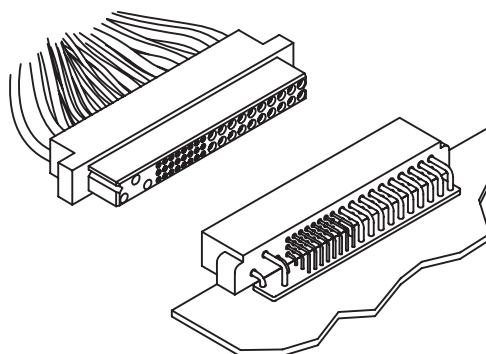
Typical part number: PCIH47M400A1
Currently available in: PCIH, PCIA,
PCIM, PCIB, PCIC

SYSTEM 3

CABLE TO RIGHT ANGLE (90°) BOARD MOUNT

Female, Crimp Contacts Installed

Typical part number: PCIH47F8000 with
FC112N2S-1565.0 (Order Separately)
Currently available in PCIH, PCIA, PCIM,
PCIB, PCIC



Male, Right Angle (90°) Contacts

Typical part number: PCIH47M400A1
Currently available in: PCIH, PCIA,
PCIM, PCIB, PCIC

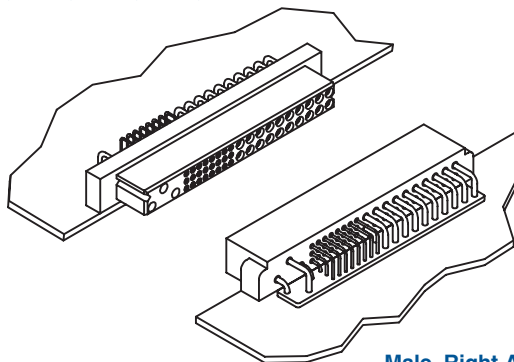
SYSTEM 4

RIGHT ANGLE (90°) BOARD MOUNT TO RIGHT ANGLE (90°) BOARD MOUNT

Female, Right Angle (90°) Contacts

Typical part number: PCIH47F400A1

Currently available in: PCIH, PCIA, PCIM, PCIB, PCIC



Male, Right Angle (90°) Contacts

Typical part number: PCIH47M400A1

Currently available in: PCIH, PCIA, PCIM, PCIB, PCIC

SYSTEM 5

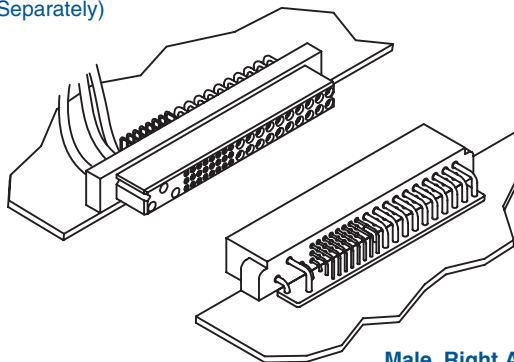
RIGHT ANGLE (90°) BOARD MOUNT WITH A.C. PASS-THROUGH TO RIGHT ANGLE (90°) BOARD MOUNT

Female, Right Angle (90°) with AC Pass-Through Contacts Installed

Typical part number: PCIH47F400A1-246.4 with

FC112N2S-1565.0 (Ordered Separately)

Currently available in: PCIH.



Male, Right Angle (90°) Contacts

Typical part number: PCIH47M400A1

Currently available in: PCIH, PCIA, PCIM, PCIB, PCIC



DEMYSTIFYING CURRENT RATINGS

Connector current ratings seem to be shrouded in mystery at times. The user wonders how a listed current rating is relevant to a particular application. Perhaps more mysterious is how similar connectors from various manufacturers list different current rating values. While it is true that material choices and design can enhance a connector's current rating, the test method by which the rating was developed must be understood when evaluations are made.

Users of connectors for power applications are entitled to current rating test details in order to make an informed choice. Ideally, a connector's current rating should be developed within the application for which it is being considered. Although ideal, this approach is not always practical given the many differing applications. In order for connector manufacturers to give potential product users an idea of what can be expected, connectors are given current ratings based on a specific test method.

A wide variety of test methods are employed in order to develop current ratings for connectors. Some of these methods come from standards that are recognized industry-wide, while others are unique to the manufacturer or user. These various test methods can produce different results for the same product. It is no wonder confusion sometimes results.

There are key factors that, when understood, can help in choosing the right power connector. All test methods used to rate current have similarities; however, there are variables in applying the test methods which explain differing results.

Current ratings are usually established by first developing a temperature rise curve. This curve plots temperature rise against increasing current levels. The curve is a reliable tool in understanding heat generation of the connector at various currents. When a defined failure is reached, the test ends. The highest current level achieved is usually listed as the current rating.

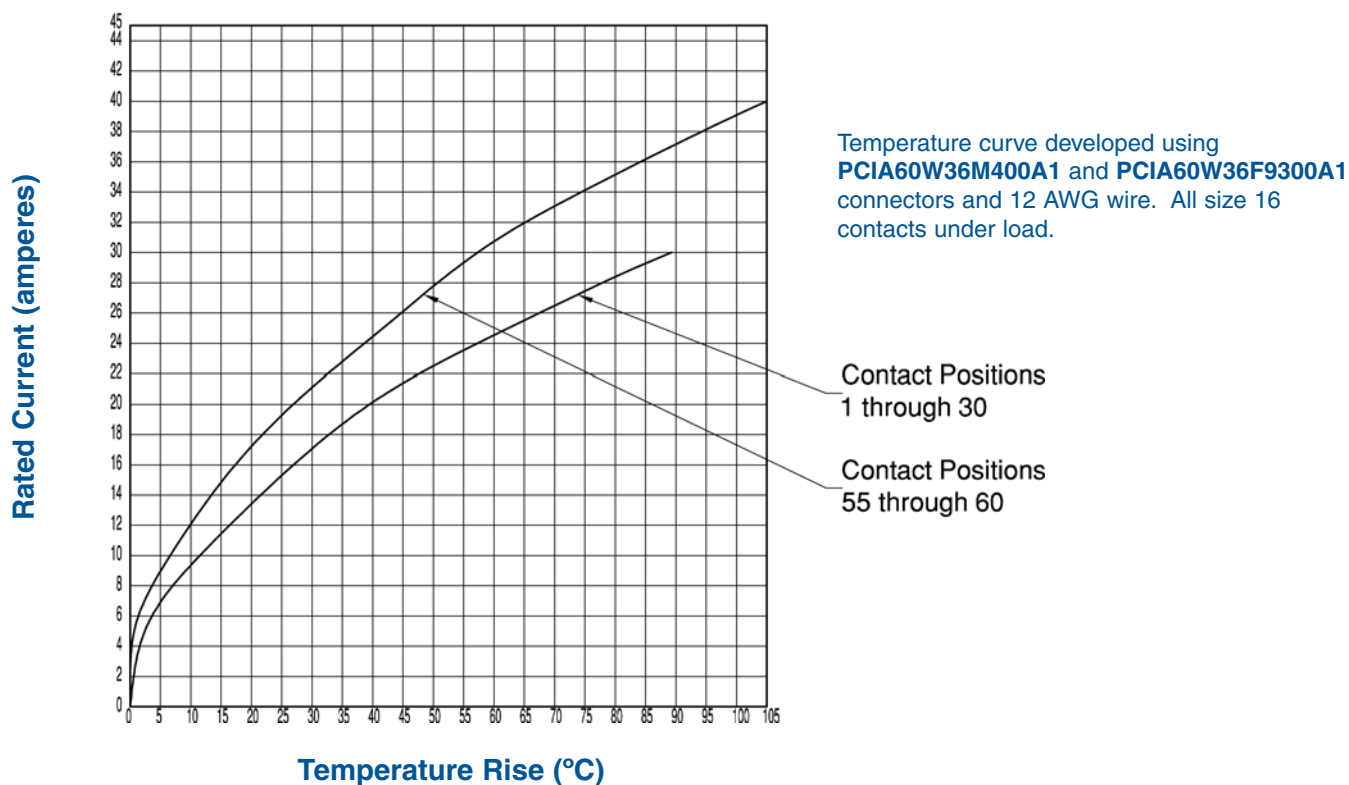
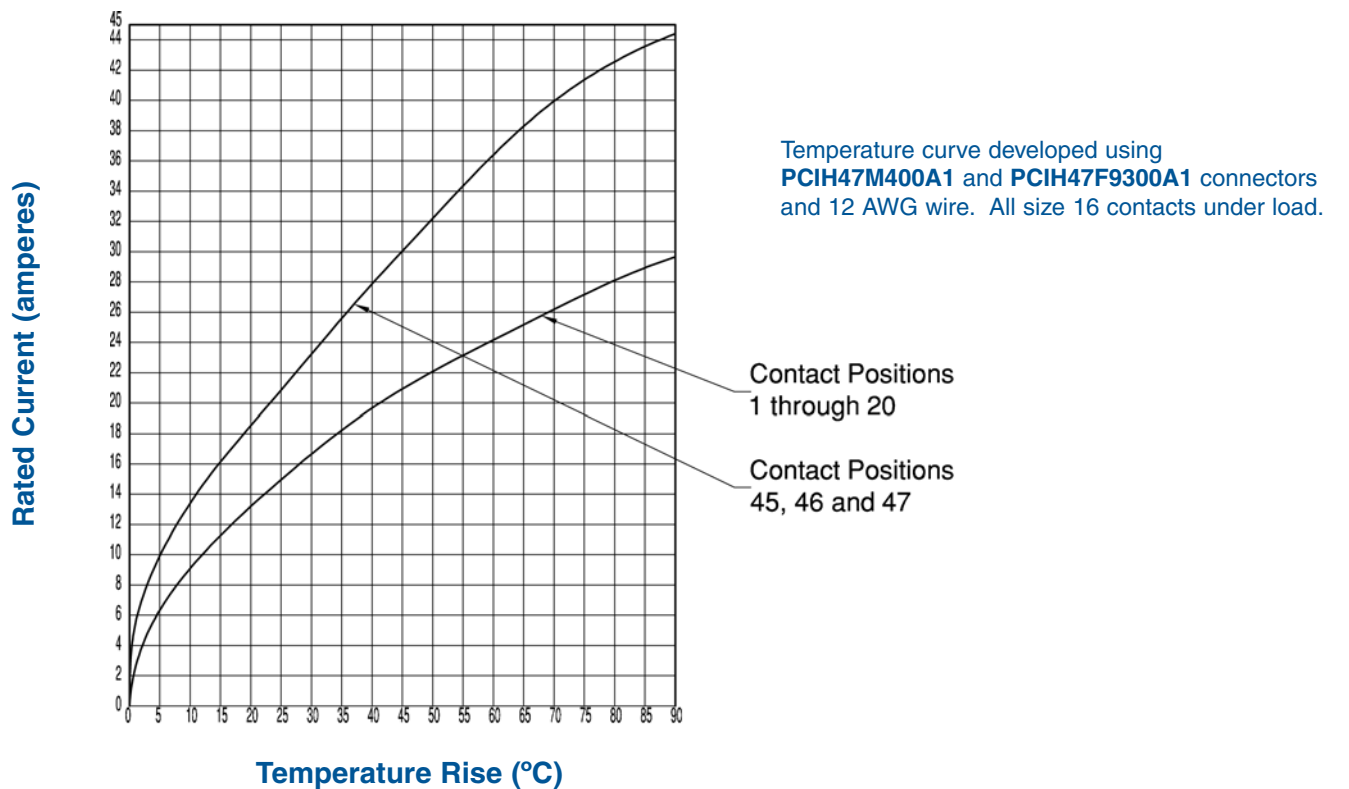
The temperature rise curve, and therefore the current rating, will change when certain key factors are varied. These are:

- Where is the temperature sensing probe placed? If placed on the contact in the mating area (the hottest spot), the results will be quite different than if placed on the outside of the connector body.
- Are the contacts being tested and rated in free air or are they contained within the connector housing? Contacts will obviously be cooler in free air.
- Are all of the contacts in the connector under load? If only part of the contacts are under load, the temperature rise could be less.
- What is the defined failure? Does the test end when the temperature rise reaches 30°C, 40°C, or some other number? Does it end when the temperature rise plus ambient temperature equal the operating limit of the connector housing? The current rating will be fixed by the defined failure point.
- How were the test samples prepared? Were the samples energized through a P.C. board? How many layers? How large were the traces? What was the weight of the copper? Were the samples energized through wire? What size was the wire? How long was the wire? Was the sample tested in static or forced air conditions? All of these factors can affect cooling characteristics.

Clearly, a current rating value alone is not enough, and must be viewed in the context of the test used to develop the rating. When the test method is understood, evaluating and comparing power connectors for specific applications becomes much less of a mystery.

Tested per IEC Publication 60512-3, Test 5a

Test Detail: Curves were developed with all power contacts energized through 12 awg wire. Temperature rise was measured in the contact mating area. Test was conducted in static air.





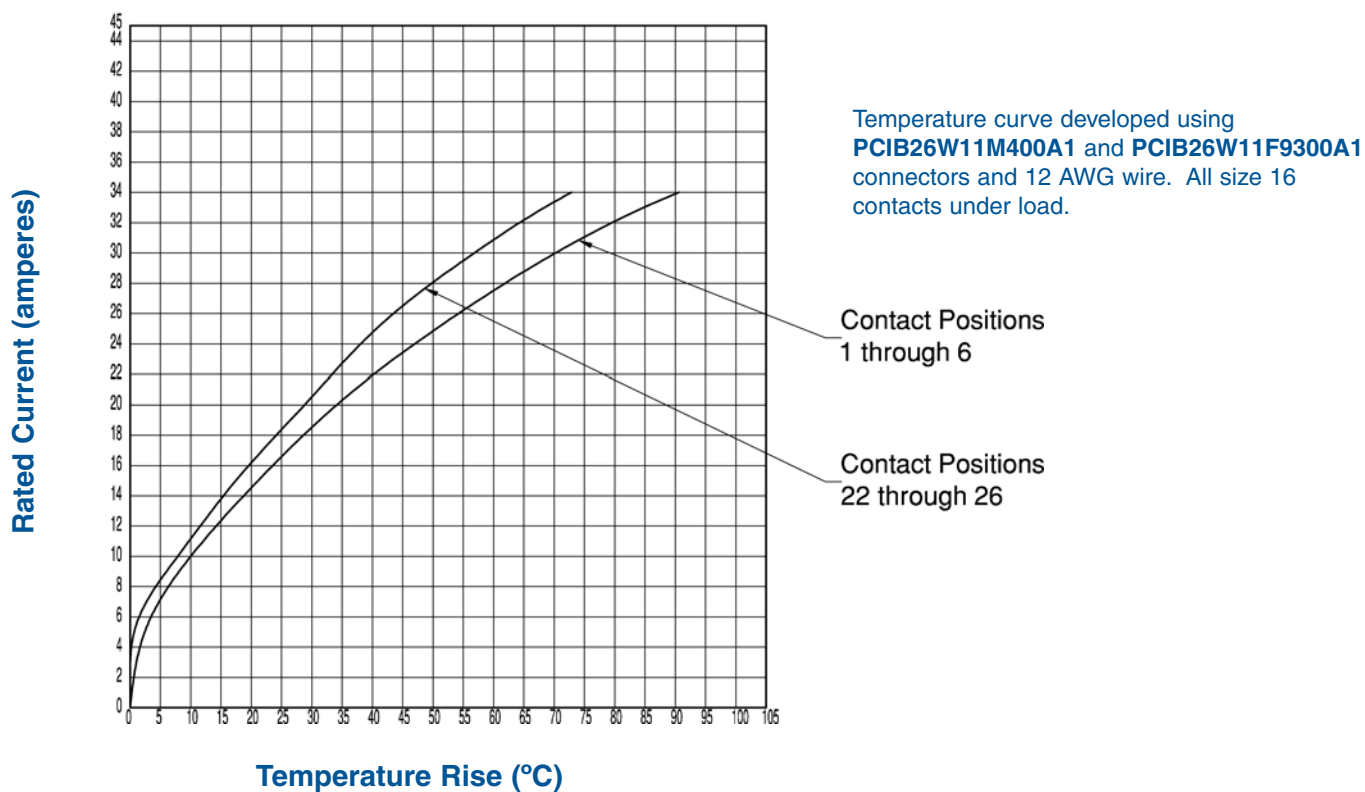
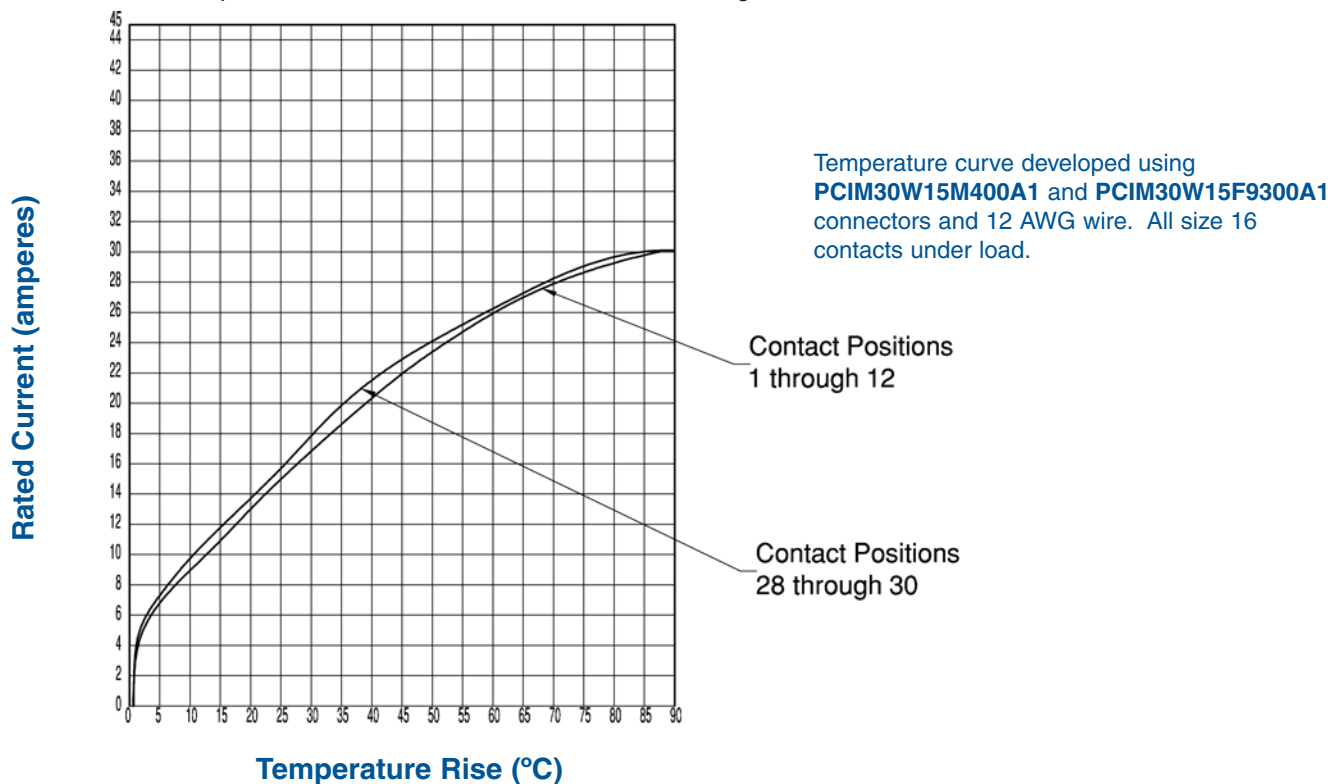
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TEMPERATURE RISE CURVES

Compact
Power
Connectors

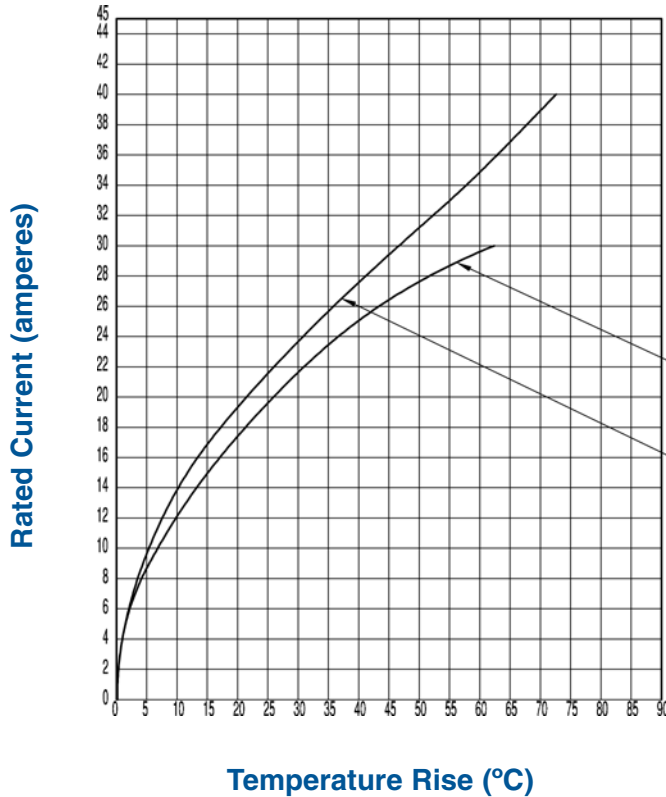
Tested per IEC Publication 60512-3, Test 5a

Test Detail: Curves were developed with all power contacts energized through 12 awg wire. Temperature rise was measured in the contact mating area. Test was conducted in static air.



Tested per IEC Publication 60512-3, Test 5a

Test Detail: Curves were developed with all power contacts energized through 12 awg wire. Temperature rise was measured in the contact mating area. Test was conducted in static air.



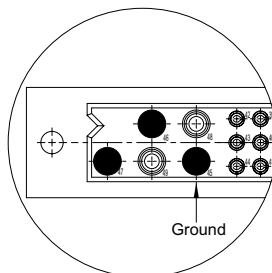
Temperature curve developed using **PCIC16W7M400A1** and **PCIC16W7F9300A1** connectors and 12 AWG wire. All size 16 contacts under load.

Contact Positions
1 through 4

Contact Positions
14 through 16

AC/DC INPUT KEYING

The PCIH49W25 variant has two more contacts than the PCIH47 variant, This provides an “electrical keying” for dedicated AC and DC inputs in a single connector (see below). This prevents damage to power supplies if mechanical keying fails or is not used. **Contacts can be depopulated as creepage and clearance requirements dictate.** It is also important to note that male versions of the PCIH47 will mate to female versions of the PCIH49W25.

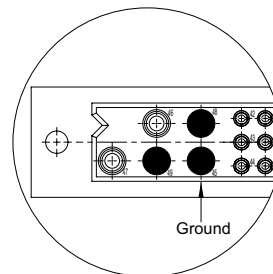


Dedicated AC Input

Position 45 - Ground

Positions 46, 47 - Line, Neutral

Positions 48, 49 - Depopulated, if required.



Dedicated DC Input

Position 45 - Ground (optional)

Positions 48, 49 - D.C. Input

Positions 46, 47 - Depopulated, if required.



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A.C./D.C. INPUT KEYING

Compact
Power
Connectors

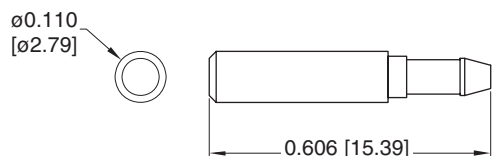
MECHANICAL KEYING

Mechanical keying is valuable for applications which offer A.C. or D.C. input power supplies. Inserting a D.C. input power supply into an A.C. slot can damage the power supply. Mechanical keying prevents this.

MATERIALS: Nylon

COLOR: White

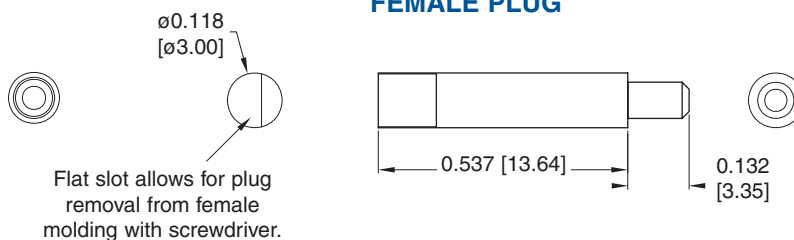
MALE PLUG



PART NUMBER 2703-16-0-0

To insert male plug use tool # 4311-0-0-0

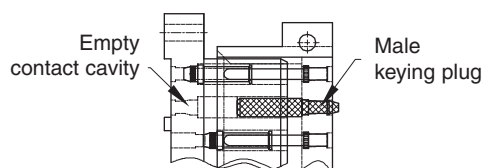
FEMALE PLUG



PART NUMBER 2704-26-0-0

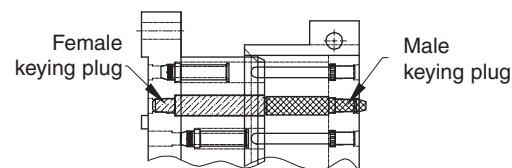
PCIH47 connectors can be ordered for use with keying plugs. Select base part number and add modifier -441.0 or -442.0 as described on page 111.

KEYED TO MATE



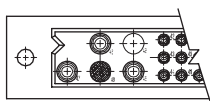
Keys can be placed in positions 48 and 49 to achieve keying.

KEYED TO BLOCK

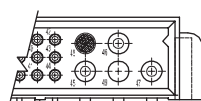


TYPICAL EXAMPLE FOR A.C. INPUT SUPPLIES

FEMALE



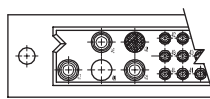
MALE



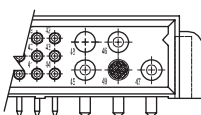
This example shows keying which allows A.C. input male connector to mate with A.C. input female connector. D.C. input male connector will not mate with A.C. input female connector.

TYPICAL EXAMPLE FOR D.C. INPUT SUPPLIES

FEMALE



MALE

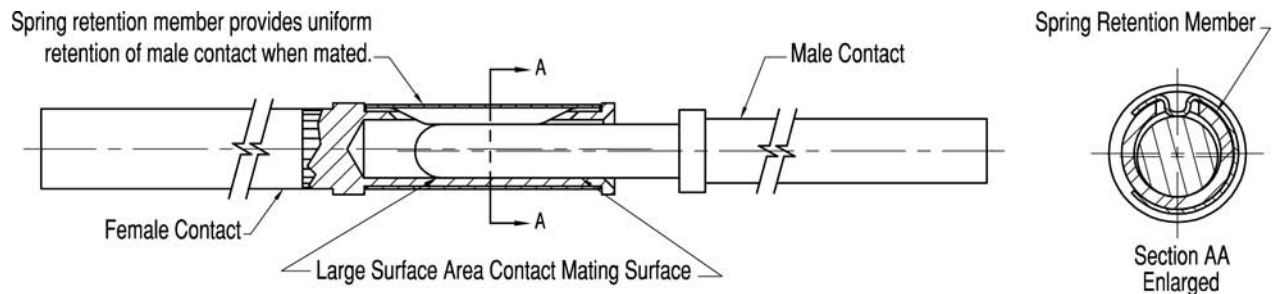


This example shows keying which allows D.C. input male connector to mate with D.C. input female connector. A.C. input male connector will not mate with D.C. input female connector.

NOTE: Once keying plugs are installed, they can be removed. To change keying sequence, remove installed plugs and insert **new** male and female keying plugs.

ALL PCI SERIES utilize Positronic Industries' LARGE SURFACE AREA CONTACT MATING SYSTEM

- Separates mechanical and electrical functions for superior performance
- Low contact resistance provides minimized voltage drop across the contact
- “Closed Entry” design prevents damage to female contacts and will not allow misaligned or bent contacts to enter
- Precision machined from solid, high conductivity copper alloy
- Uniform insertion/withdrawal forces through repeated mating cycles



WHY IS THE L.S.A. SYSTEM SUPERIOR?

The primary function of connector contact is electrical conductivity. Also, a mechanical function is required to provide normal force between male and female contacts.

In order to provide for proper mechanical characteristics, material that has good memory or “springiness” must be chosen. This will ensure contact normal force in a coupled condition and allow for repeated coupling and uncoupling.

Unfortunately, many materials that have good memory characteristics have low electrical conductivity. For instance, beryllium copper is a good choice for mechanical function; however, some beryllium copper

alloys are poor conductors and have relatively low conductivity rates.

The conductivity path of many contact designs goes directly through materials that have been chosen based on mechanical need. If these materials have a low conductivity rating, increased contact resistance will result.

Positronic Industries Large Surface Area Contact System separates the mechanical and electrical functions. A spring retention member provides normal forces, while the electrical conductivity path is through highly conductive contact material. See above detail.



COMPLIANT TERMINATIONS

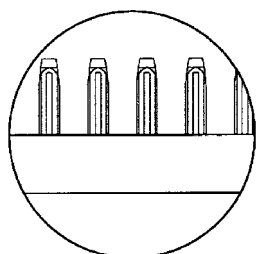
POSITRONIC INDUSTRIES BI-SPRING POWER COMPLIANT TERMINATIONS

The Next Evolution In Compliant Technology. Fully Compliant, Fully Reliable.

Reliable, solderless connections from connectors to backplanes started with solid press-fit technology. Although these are still used today, concerns about board damage led to the use of compliant press-fit technology. This technology allows the connection to be made through compliance of the contact termination along with P.C. board hole deformation. Although risk of damaged P.C. boards and backplanes is lessened, damage can still occur due to

relatively high insertion and extraction forces.

The next step in press-fit technology is a highly reliable connection between the contact termination and backplane that is accomplished with reduced insertion and extraction forces. This eliminates risk of P.C. board and backplane damage. This technology exists today with Positronic Industries Bi-Spring Power Press-Fit termination.



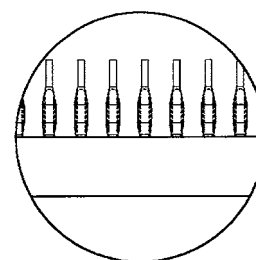
**Bi-Spring Power
Press-Fit Compliant
Terminations**

- Average insertion and extraction forces of size 16 contacts are 22N (5 lbs.) per contact and do not produce stresses in P.C. boards and backplanes that can occur with higher insertion forces. These stresses can cause board warpage and hole amage.
- Connector systems utilizing Bi-Spring terminations use mounting screws to secure the connector to the P.C. board or backplane. Stresses that occur during coupling, uncoupling or shock and vibration of systems are not transferred to the P.C. boards or backplanes through the press-fit connection. The electrical integrity of the connector to board interface is maintained; this is particularly important in power applications. Bellcore GR1217 details a preference for mounting hardware when using press-fit terminations.
- Size 16 Bi-Spring terminations are designed to meet the performance requirements and hole diameters as listed in the internationally recognized specification IEC60352-5.
- Lower insertion and extraction forces eliminate the need for expensive pressing equipment.

OMEGA SIGNAL LEVEL COMPLIANT TERMINATIONS

Today's power supplies feature communication options with the host system. The power interface must have reliable signal level connections.

Positronic Industries Omega Press-Fit terminations are the perfect solderless connection companion to the Bi-Spring Power Press-Fit terminations.



**Omega Signal Level
Press-Fit Compliant
Terminations**

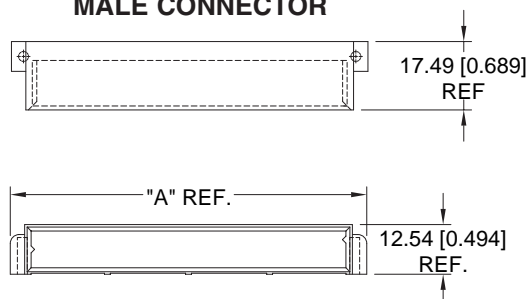
Patent No. 6,260,268

The Compact Power Connector Series design allows for the development of application specific contact arrangements in a timely manner and at a reasonable price. After reviewing the following basic information, contact Technical Sales with your current, voltage, and safety requirements. We look forward to working with you to develop a connector for your specific needs.

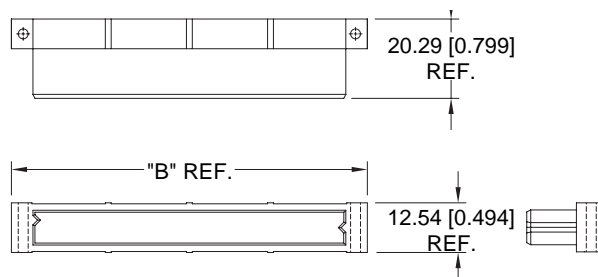
BASIC CONNECTOR DIMENSIONS

RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR

MALE CONNECTOR

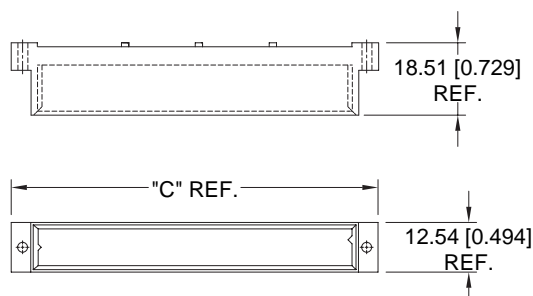


FEMALE CONNECTOR

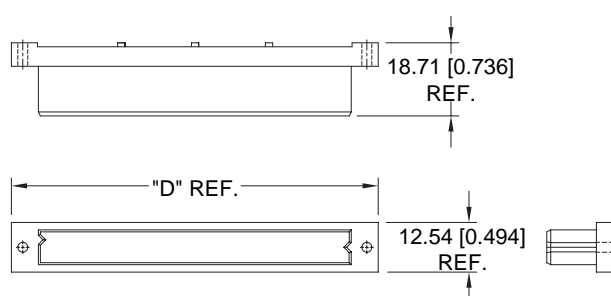


STRAIGHT BOARD MOUNT CONNECTOR

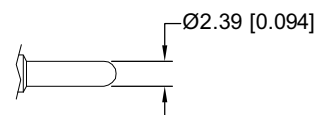
MALE CONNECTOR



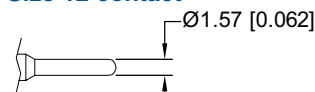
FEMALE CONNECTOR



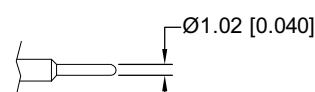
FOUR CONTACT SIZES TO CHOOSE FROM



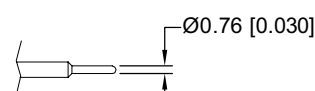
Size 12 contact



Size 16 contact



Size 20 contact



Size 22 contact

Contact sizes may be mixed within a single connector.

BASIC SERIES	"A"	"B"	"C"	"D"
PCIH	91.03 [3.584]	91.04 [3.584]	93.82 [3.694]	93.82 [3.694]
PCIA	116.53 [4.588]	120.90 [4.760]	119.32 [4.698]	119.32 [4.698]
PCIB	53.54 [2.108]	53.54 [2.108]	N/A	56.32 [2.217]
PCIC	43.96 [1.731]	43.96 [1.731]	N/A	46.74 [1.840]
PCIM	69.66 [2.743]	69.66 [2.743]	N/A	72.44 [2.852]

MANY TERMINATION TYPES CAN BE SUPPLIED

Straight Solder or Compliant Press-Fit
Right Angle (90°) Solder
Crimp Removable
Different termination types can be mixed within a single connector

POPULAR OPTIONS

Sequential Mating
Recessed Female Contacts
Selective Loading



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SPECIAL OPTIONS

Compact
Power
Connectors

Why Pay For More Than You Need?

The current carrying capability of the Compact Power Connector is considerable. In many applications a customer may be paying for unused capacity if a fully loaded connector is used. Connectors are available with fewer power contacts loaded to allow for a cost savings.

The **PICMG® 2.11 Power Interface Specification** allows for three loading options of male contact, right angle (90°), free board connectors. Female contact fixed board connectors may not be selectively loaded. Consult PICMG 2.11 for details.

	Output Contact Position Loaded*	Total Output Contacts*	Positronic Part Number
Option 1	1,3,4,5,6,7,8,9,11,12,13,15,16,17,19,20	16	PCIH47M400A1-259.2
Option 2	1,4,5,8,9,12,13,16,19,20	10	PCIH47M400A1-259.0
Option 3	1,5,9,13,19,20	6	PCIH47M400A1-259.1

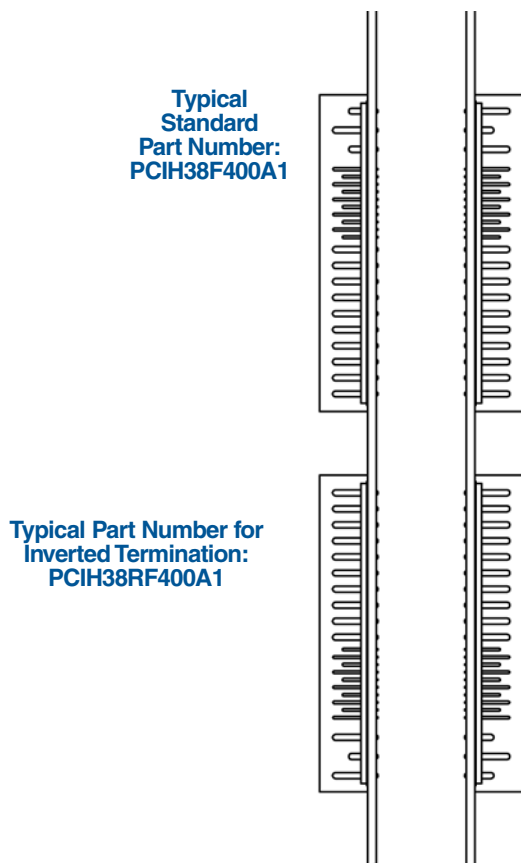
* All input and signal contact positions are loaded.

Additional savings can be gained when female contact connectors are supplied selectively loaded for applications not specific to PICMG® 2.11.

PCI INVERTED TERMINATION OPTIONS

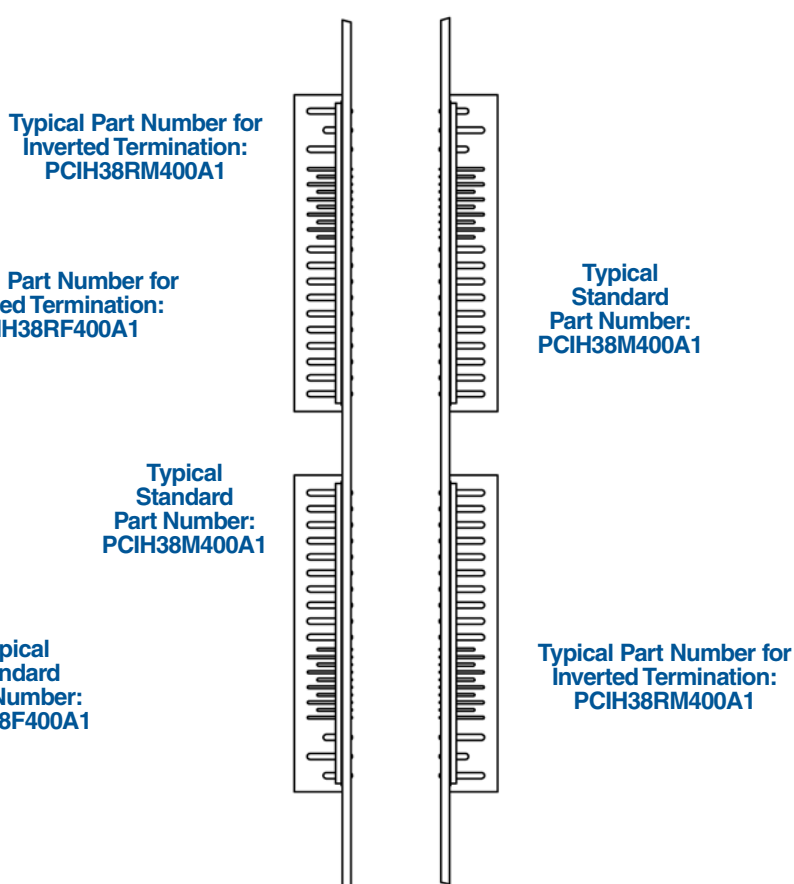
FEMALE CONNECTORS

Available in
PCIH, PCIA, PCIM, PCIB, PCIC



MALE CONNECTORS

Available in
PCIH, PCIM, PCIB, PCIC



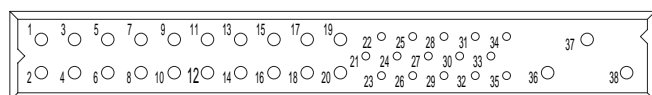
Inverted termination options allow flexibility in positioning the connector as best suited for specific applications.

The **PCIH** series was developed specifically for use with **CompactPCI®** in-rack modular power supplies. The package size is ideal for use in all 3U and 6U based platforms. The PCIH series is an excellent choice in **IEEE 1101.1**, **IEEE 1101.10**, and **VITA 30** applications where system power requirements have exceeded the capabilities of commonly used power connectors.

The **PCIH47** variant is fully compliant to the **PICMG® 2.11 Power Interface Specification**. This Specification details standardized power for use with **CompactPCI®** systems. Visit www.picmg.com for details.

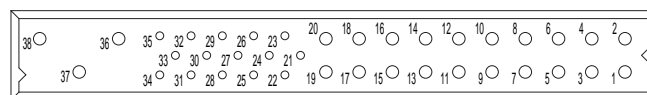
PCIH SERIES CONTACT VARIANTS

FACE VIEW OF MALE AND REAR VIEW OF FEMALE



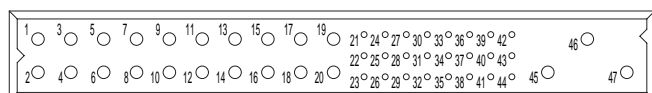
PCIH38 VARIANT

23 Size 16 Power Contacts and 15 Size 20 Signal Contacts



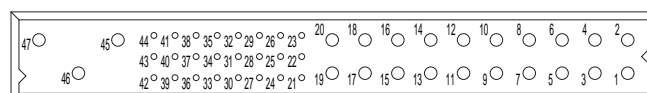
PCIH38R VARIANT (Inverted Termination)

CompactPCI®

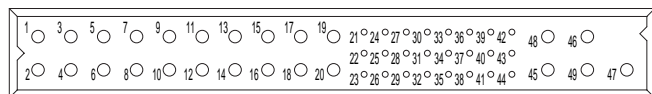


PCIH47 VARIANT

23 Size 16 Power Contacts and 24 Size 22 Signal Contacts

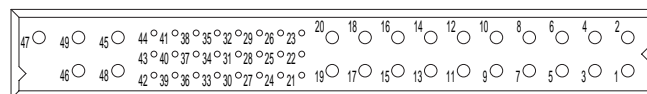


PCIH47R VARIANT (Inverted Termination)



PCIH49W25 VARIANT

25 Size 16 Power Contacts and 24 Size 22 Signal Contacts



PCIH49W25R VARIANT



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TECHNICAL CHARACTERISTICS

Compact
Power
Connectors

MATERIALS AND FINISHES:

Insulator:	Glass-filled polyester, UL 94V-0, blue color.
Contacts:	Size 16 contacts: High conductivity precision-machined copper alloy. Size 20 and 22 contacts: Precision-machined copper alloy. Plating: gold flash over nickel. Other plating options available, refer to Step 7 on page 36.
Mounting Screws:	Steel, zinc plated.

ELECTRICAL CHARACTERISTICS:

PCIH Contact Current Ratings, per UL 1977

See Temperature Rise Curves on page 4 for details.

PCIH38:

Size 16 Power Contacts: Positions 36, 37, and 38:	40 amperes continuous, all contacts under load.
Positions 1 - 20:	28 amperes continuous, all contacts under load.
Size 20 Signal Contacts:	5 amperes nominal rating.

PCIH47:

Size 16 Power Contacts: Positions 45, 46, and 47:	40 amperes continuous, all contacts under load.
Positions 1 - 20:	28 amperes continuous, all contacts under load.
Size 22 Signal Contacts:	3 amperes nominal rating.

PCIH49:

Size 16 Power Contacts: Positions 45 through 49:	37 amperes continuous, all contacts under load.
Positions 1 - 20:	28 amperes continuous, all contacts under load.
Size 22 Signal Contacts:	3 amperes nominal rating.

Initial Contact Resistance; maximum:

Size 16 Contact:	0.0007 ohms maximum.
Size 20 Contact:	0.004 ohms maximum.
Size 22 Contact:	0.004 ohms maximum.

Insulator Resistance:

5 G ohms per IEC 512-2, Test 3a.

Voltage Proof:

PCIH38:

Contacts 36, 37 and 38:	3,000 V r.m.s.
Contacts 1 through 20:	1,500 V r.m.s.
Contacts 21 through 35:	1,000 V r.m.s.

PCIH47:

Contacts 45, 46, and 47:	3,000 V r.m.s.
Contacts 1 through 20:	1,500 V r.m.s.
Contacts 21 through 44:	1,000 V r.m.s.

PCIH49:

Contacts 1 through 20:	1,500 V r.m.s.
Contacts 45 through 49:	1,500 V r.m.s.
Contacts 21 through 44:	1,000 V r.m.s.

Creepage and Clearance Distance; minimum:

PCIH38:

Contact 38 to Contact 36:	3.2mm [0.126 inch]
Contact 37 to Contact 36:	3.2mm [0.126 inch]
Contact 38 to Signal Contacts:	6.4mm [0.252 inch]
Contact 37 to Signal Contacts:	6.4mm [0.252 inch]
Contact 38 to Contact 37:	2.5mm [0.098 inch]
Contact 36 to Signal Contacts:	2.0mm [0.079 inch]

PCIH47:

Contact 47 to Contact 45:	3.2mm [0.126 inch]
Contact 46 to Contact 45:	3.2mm [0.126 inch]
Contact 47 to Signal Contacts:	6.4mm [0.252 inch]
Contact 46 to Signal Contacts:	6.4mm [0.252 inch]
Contact 47 to Contact 46:	2.5mm [0.098 inch]
Contact 45 to Signal Contacts:	2.0mm [0.079 inch]

PCIH47:

Contact 36 to Signal Contacts:	2.0mm [0.079 inch]
--------------------------------	--------------------

Working Voltage:

PCIH38:

Contacts 36, 37 and 38:	1,000 V r.m.s.
Contacts 1 through 20:	500 V r.m.s.
Contacts 21 through 35:	333 V r.m.s.

PCIH47:

Contacts 45, 46, and 47:	1,000 V r.m.s.
Contacts 1 through 20:	500 V r.m.s.
Contacts 21 through 44:	333 V r.m.s.

PCIH49:

Contacts 1 through 20:	500 V r.m.s.
Contacts 45 through 49:	500 V r.m.s.
Contacts 21 through 44:	333 V r.m.s.

MECHANICAL CHARACTERISTICS:

Blind Mating System:

Male and female connector bodies provide "lead-in" for 1.3 mm [0.050 inch] diametral misalignment.

Polarization:

Provided by connector body design.

Removable Contacts:

Install contact from rear of insulator; release from front of insulator. Size 16, 20 and 22 female contacts feature "Closed Entry" design for highest reliability.

Removable Contact Retention in Connector Body:

Size 16 Contacts:	67 N [15 lbs.]
Size 20 Contacts:	45 N [10 lbs.]
Size 22 Contacts:	27 N [6 lbs.]

Fixed Contacts:

Printed board terminations, both straight and right angle (90°). Size 16 female contacts feature "Closed Entry" design. Size 20 and 22 feature rugged "Robi-D Open Entry" contact design. "Closed Entry" contacts available, consult Technical Sales.

Fixed Contact Retention in Connector Body:

Size 16 Contacts: 45 N [10 lbs.]
Size 20 and 22 Contacts: 27 N [6 lbs.]

Resistance to Solder Heat:

260°C [500°F] for 10 seconds
duration per IEC 512-6, Test
12e, 25-watt soldering iron.

Sequential Contact Mating System:

PCIH38: First mate contact 36 and last
mate contact positions 22, 25
and 28.

**PCIH47 and
PCIH49 with MOS:** First mate contact 45 and last
mate contact position 27.

Consult Technical Sales for customer specified sequential mating.

Safety "Recessed in Insulator" Contacts:

The following size 16 contacts
are recessed 5mm [0.197 inch]
below the face of the female
connector insulator per safety
requirements.

PCIH38: Contact positions 37 and 38.

**PCIH47 and
PCIH49 with MOS:** Contact positions 46 and 47.

Compliant Terminations: Size 16, 20 and 22 contacts are
available with Compliant
Contact Terminations.

Printed Board and Panel Mounting:

Mounting holes provided in
connector body for both printed
board and panel mounting.
Self-tapping screws are
available.

Mechanical Operations:

250 couplings, minimum.

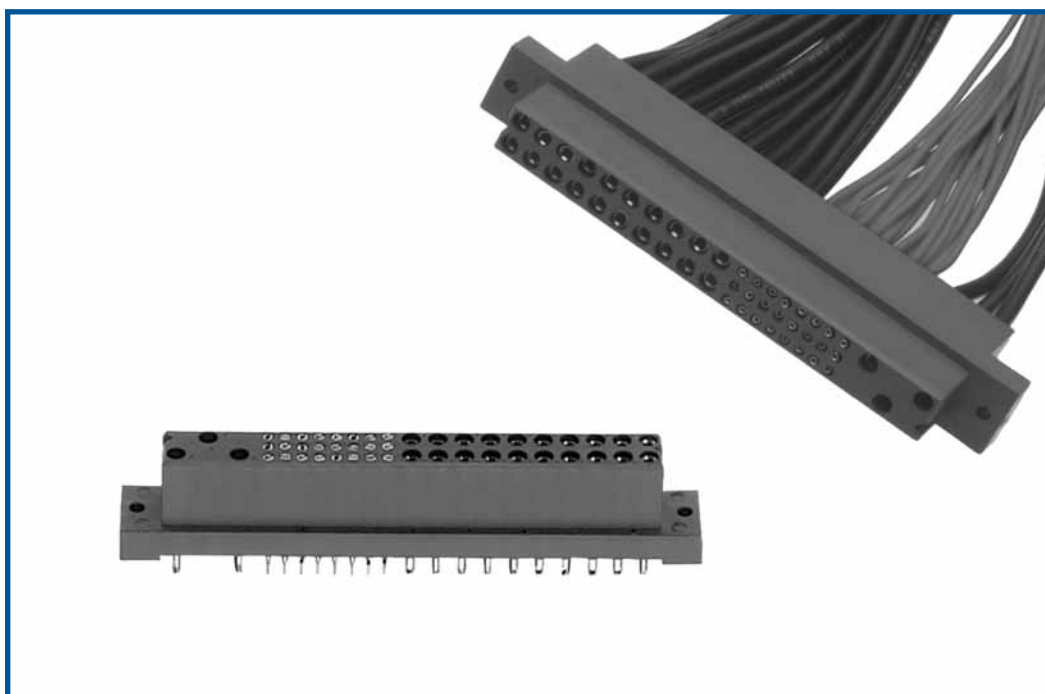
CLIMATIC CHARACTERISTICS:

Working Temperature: -55°C to +125°C.

**U.L. Recognized File #E49351
CSA Recognized File #LR54219
TUV Recognized File #215/99**



**For RoHS options
see page 36.**





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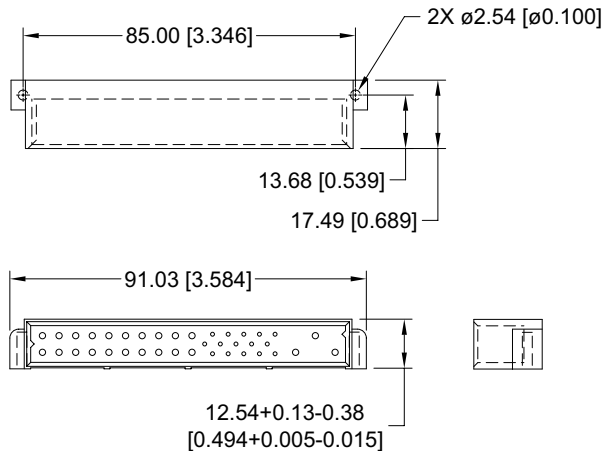
CONNECTOR OUTLINE AND MATING DIMENSIONS

Compact
Power
Connectors

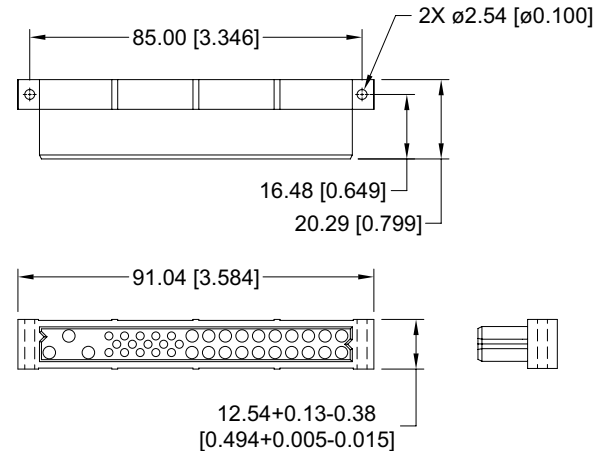
PCIH CONNECTOR OUTLINE DIMENSIONS

RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR

MALE CONNECTOR

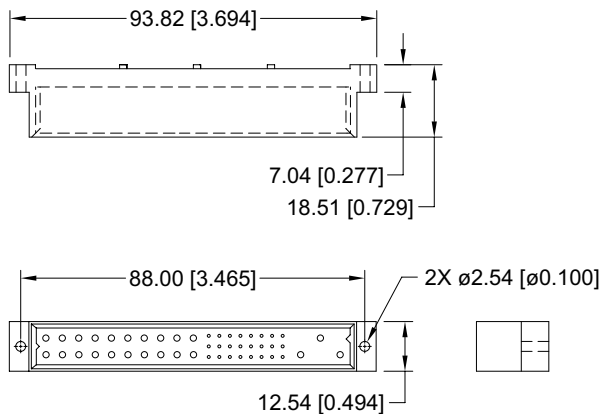


FEMALE CONNECTOR

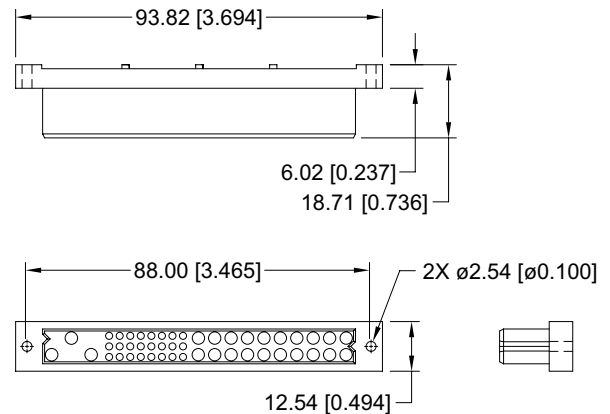


STRAIGHT BOARD MOUNT CONNECTOR

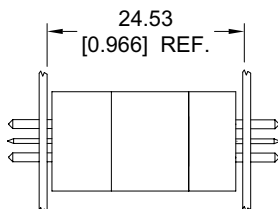
MALE CONNECTOR



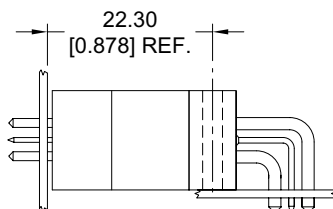
FEMALE CONNECTOR



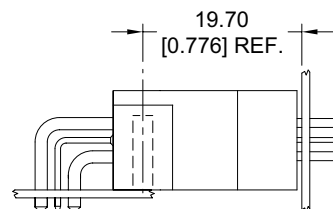
PCIH CONNECTOR MATING DIMENSIONS (FULLY MATED)



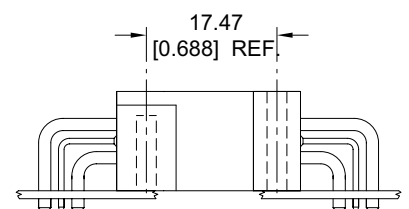
**Straight Board
Mount Male to Straight
Board Mount or Panel
Mount Female**



**Straight Board
Mount Male to
Right Angle (90°)
Board Mount Female**



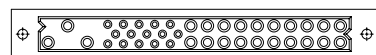
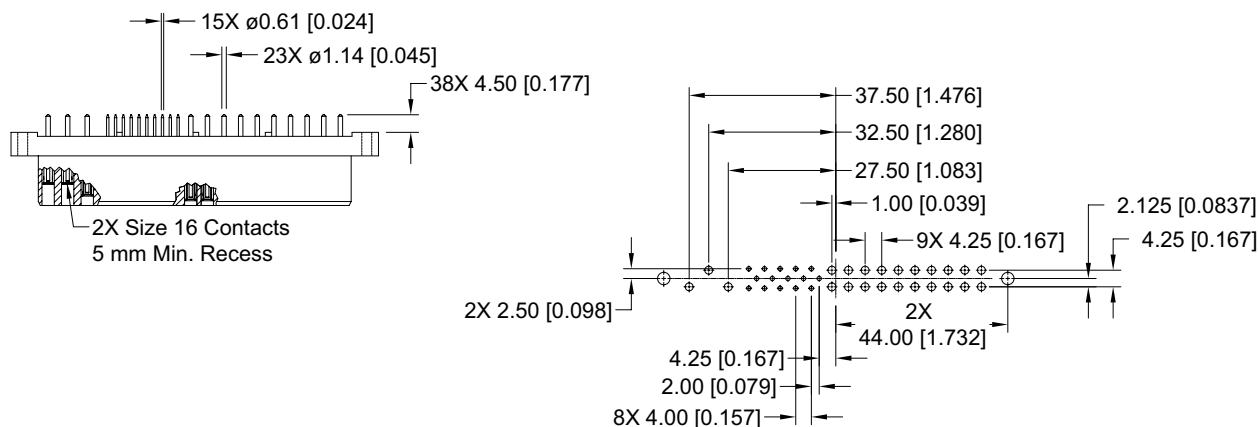
**Right Angle (90°) Board
Mount Male to Straight
Board Mount or Panel
Mount Female**



**Right Angle (90°)
Board Mount Male to
Right Angle (90°)
Board Mount Female**

FEMALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER
PCIH38F300A1



CONNECTOR DIMENSIONS

CONTACT HOLE PATTERN

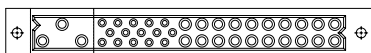
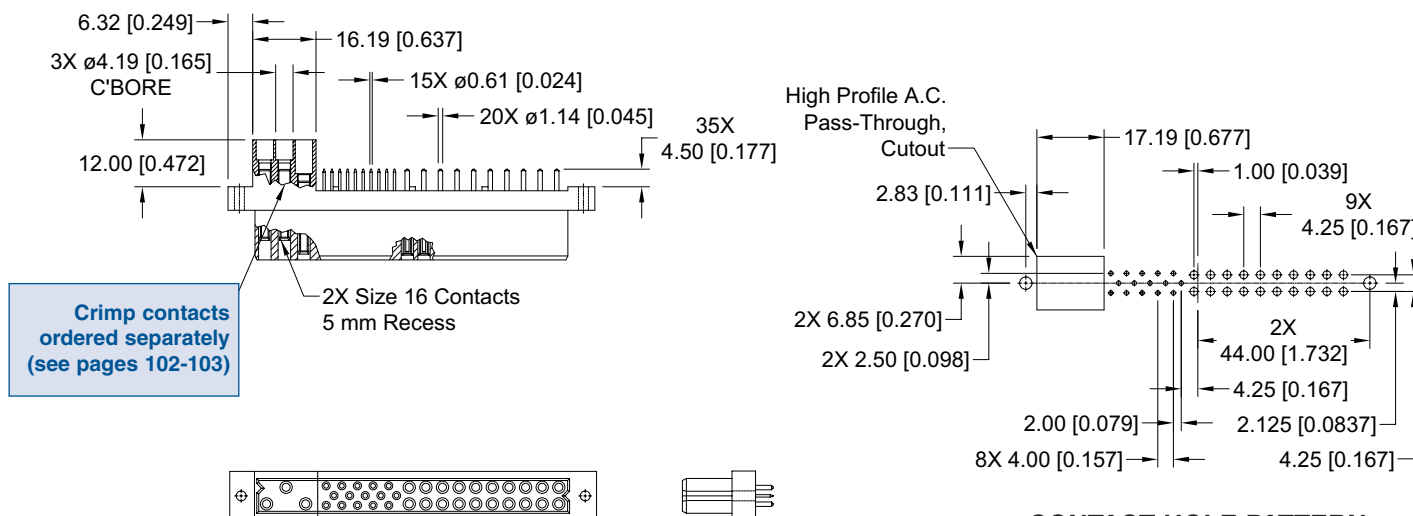
Note: See below for suggested printed board hole sizes.

FEMALE STRAIGHT SOLDER CONNECTOR WITH A.C. PASS-THROUGH CODE 3 WITH MOS* -245.0

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

HIGH PROFILE PART NUMBER
PCIH38F300A1-245.0

* For MOS descriptions,
see chart on pages 111-112.



CONNECTOR DIMENSIONS

CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.00 [0.039] holes for size 20 and size 22 contact holes.
Suggest Ø1.60 [0.063] holes for size 16 contact holes.
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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STRAIGHT SOLDER CONNECTOR, FEMALE

Compact
Power
Connectors

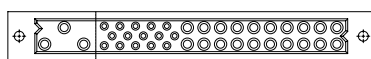
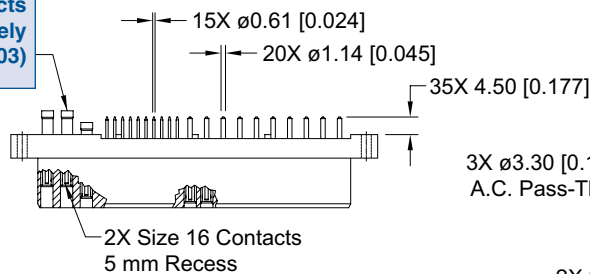
FEMALE STRAIGHT SOLDER CONNECTOR WITH A.C. PASS-THROUGH CODE 3 WITH MOS* -246.1

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

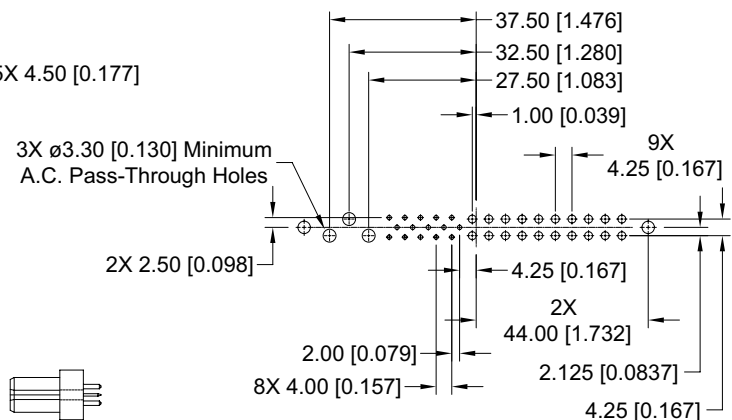
LOW PROFILE PART NUMBER
PCIH38F300A1-246.1

* For MOS descriptions,
see chart on pages 111-112.

Crimp contacts
ordered separately
(see pages 102-103)



CONNECTOR DIMENSIONS

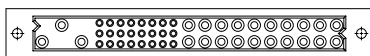
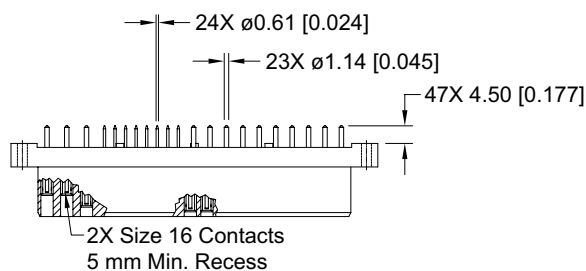


CONTACT HOLE PATTERN

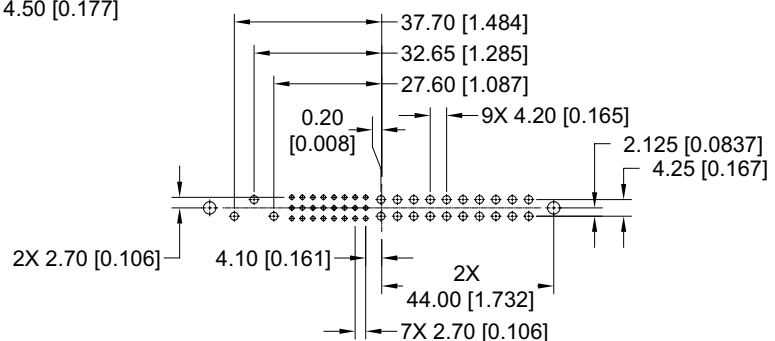
Note: See below for suggested printed board hole sizes.

FEMALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER
PCIH47F300A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.00 [0.039] holes for size 20 and size 22 contact holes.

Suggest Ø1.60 [0.063] holes for size 16 contact holes.

Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

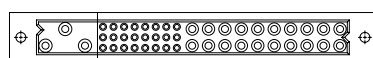
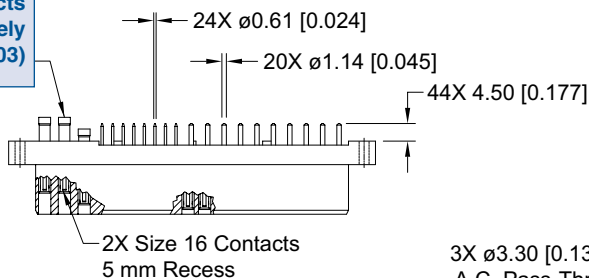
FEMALE STRAIGHT SOLDER CONNECTOR WITH A.C. PASS-THROUGH CODE 3 WITH MOS* -246.0

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

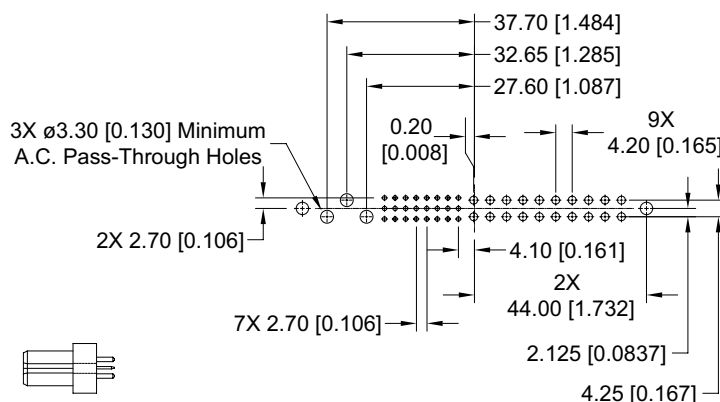
LOW PROFILE PART NUMBER
PCIH47F300A1-246.0

* For MOS descriptions,
see chart on pages 111-112.

Crimp contacts
ordered separately
(see pages 102-103)



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes.

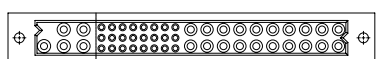
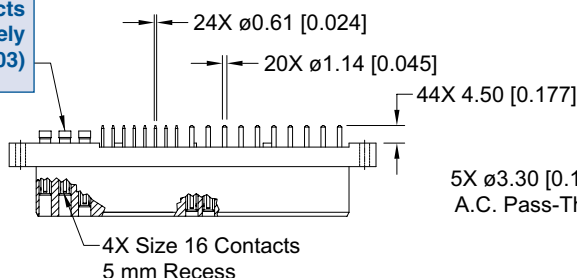
FEMALE STRAIGHT SOLDER CONNECTOR WITH A.C. PASS-THROUGH CODE 3 WITH MOS* -246.3

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

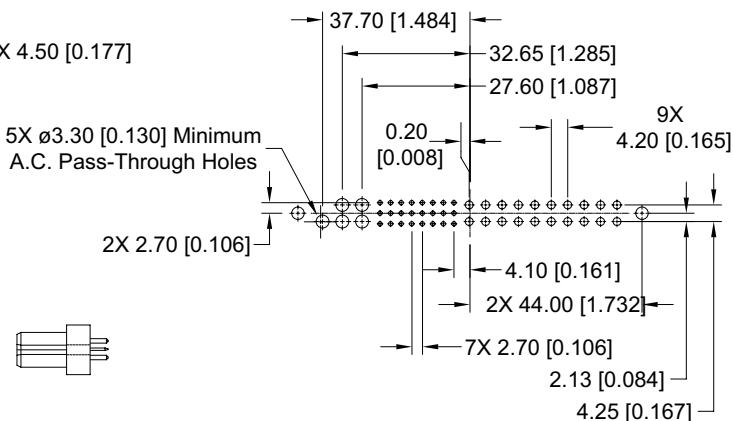
LOW PROFILE PART NUMBER
PCIH49W25F300A1-246.3

* For MOS descriptions,
see chart on pages 111-112.

Crimp contacts
ordered separately
(see pages 102-103)



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 1.00$ [0.039] holes for size 20 and size 22 contact holes.
Suggest $\varnothing 1.60$ [0.063] holes for size 16 contact holes.
Suggest $\varnothing 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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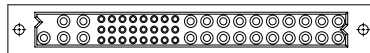
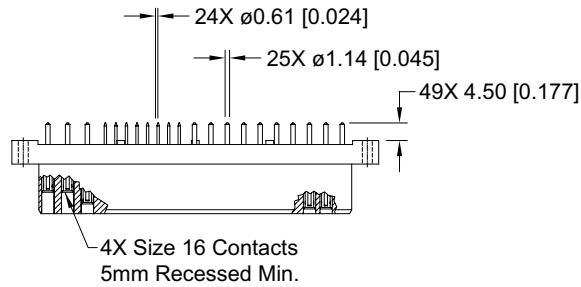
STRAIGHT SOLDER CONNECTOR, FEMALE

Compact
Power
Connectors

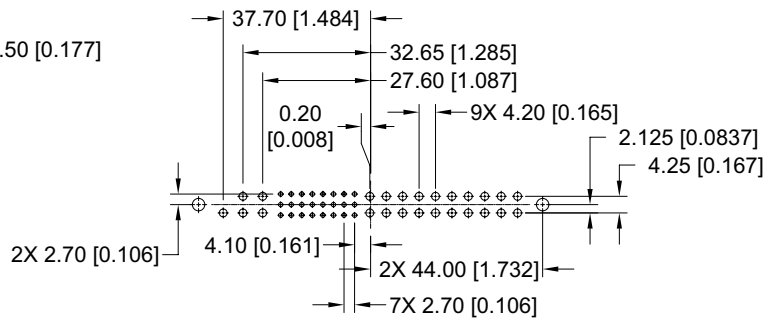
FEMALE STRAIGHT SOLDER CONNECTOR CODE 3 WITH MOS* -379.0

STANDARD PART NUMBER
PCIH49W25F300A1-379.0

* For MOS descriptions,
see chart on pages 111-112.



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes.

SUGGESTED PRINTED BOARD HOLE SIZES:

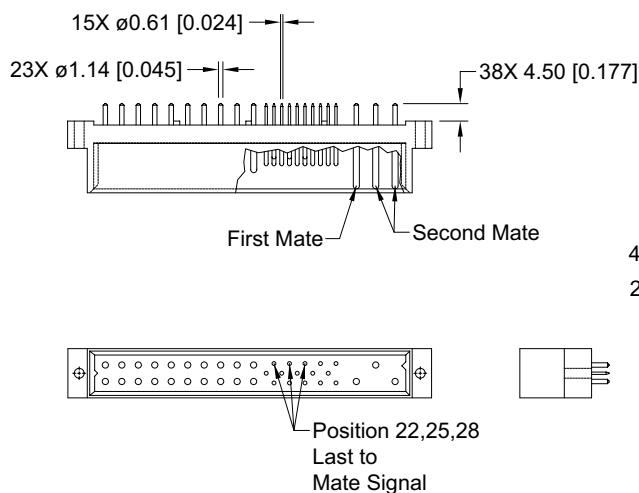
Suggest $\varnothing 1.00$ [0.039] holes for size 20 and size 22 contact holes.

Suggest $\varnothing 1.60$ [0.063] holes for size 16 contact holes.

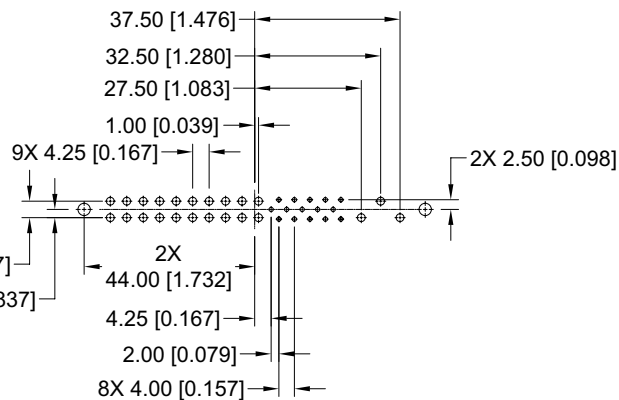
Suggest $\varnothing 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

MALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER
PCIH38M300A1



CONNECTOR DIMENSIONS

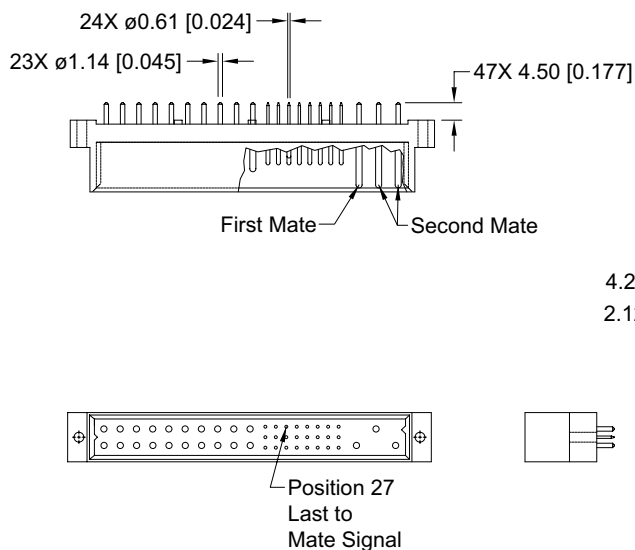


CONTACT HOLE PATTERN

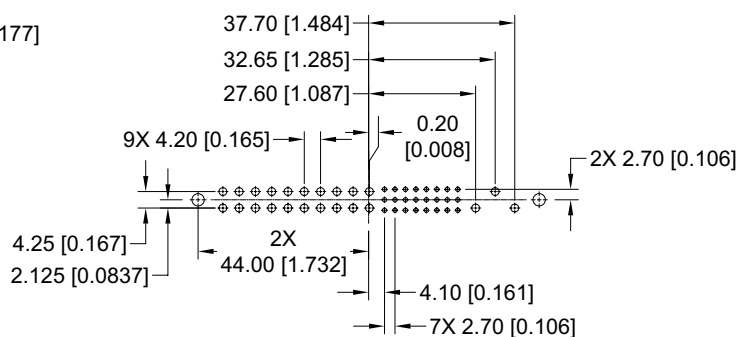
Note: See below for suggested printed board hole sizes.

MALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER
PCIH47M300A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 1.00$ [0.039] holes for size 20 and size 22 contact holes.
Suggest $\varnothing 1.60$ [0.063] holes for size 16 contact holes.
Suggest $\varnothing 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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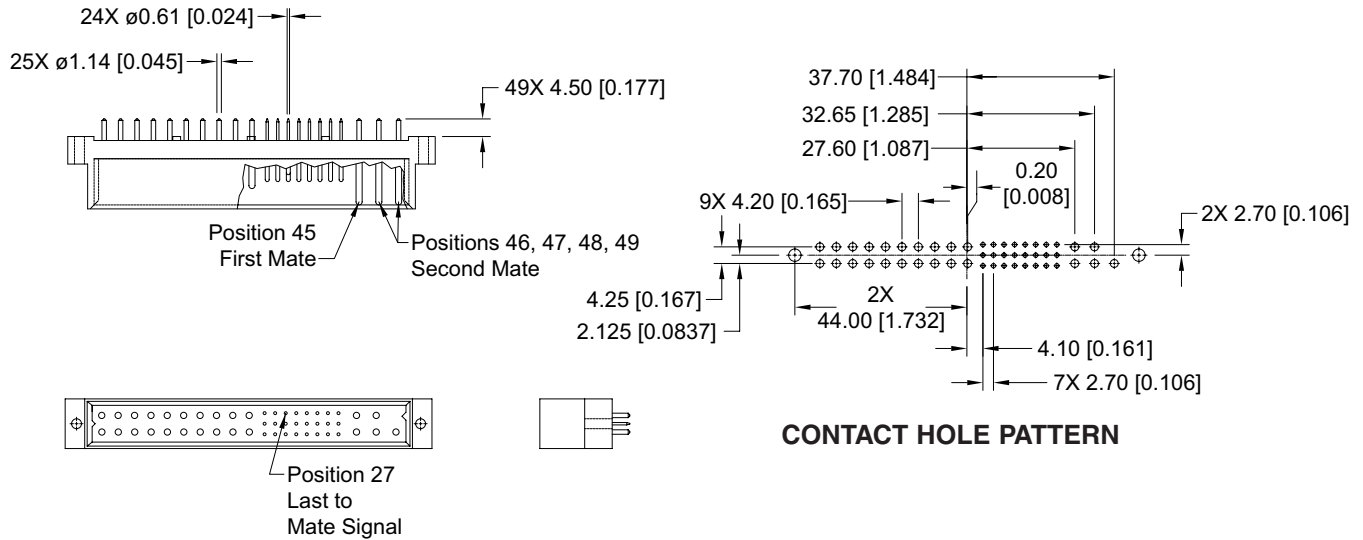
STRAIGHT SOLDER CONNECTOR, MALE

Compact
Power
Connectors

MALE STRAIGHT SOLDER CONNECTOR CODE 3 WITH MOS* -378.0

STANDARD PART NUMBER
PCIH49W25M300A1-378.0

* For MOS descriptions,
see chart on pages 111-112.



CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes.

SUGGESTED PRINTED BOARD HOLE SIZES:

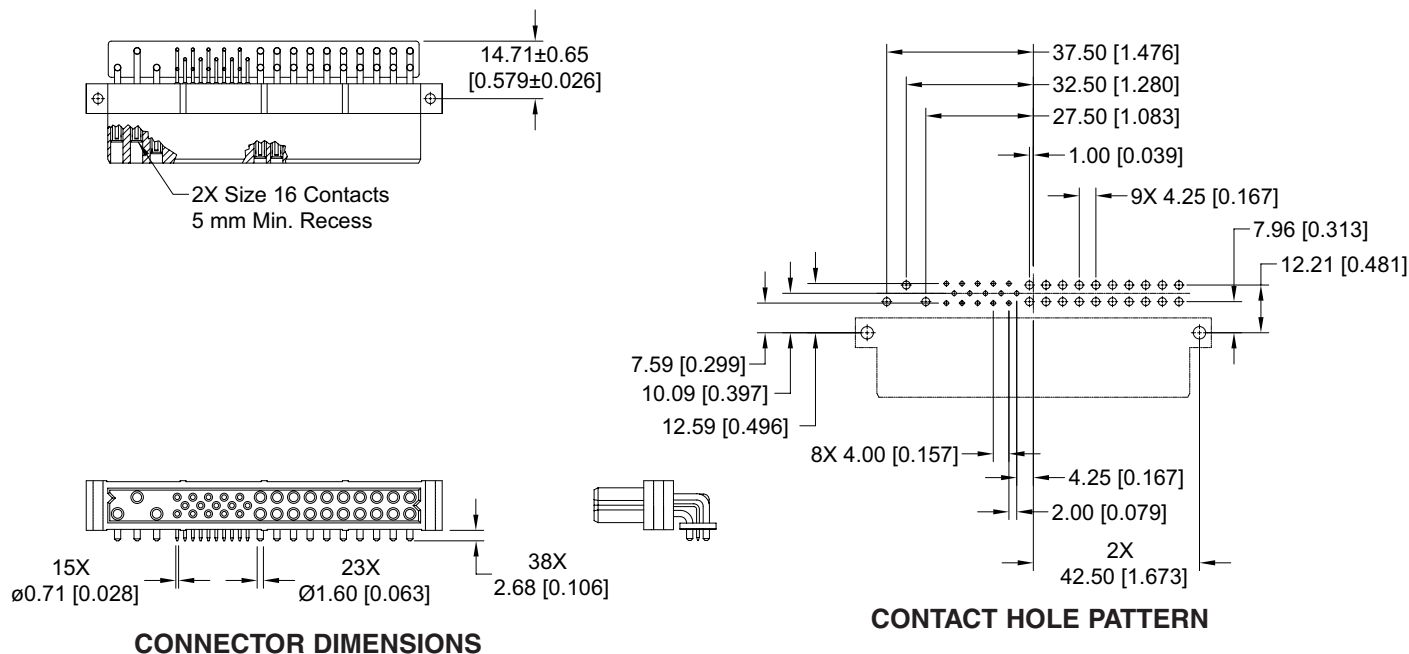
Suggest $\phi 1.00$ [0.039] holes for size 20 and size 22 contact holes.

Suggest $\phi 1.60$ [0.063] holes for size 16 contact holes.

Suggest $\phi 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

**FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR
CODE 4**

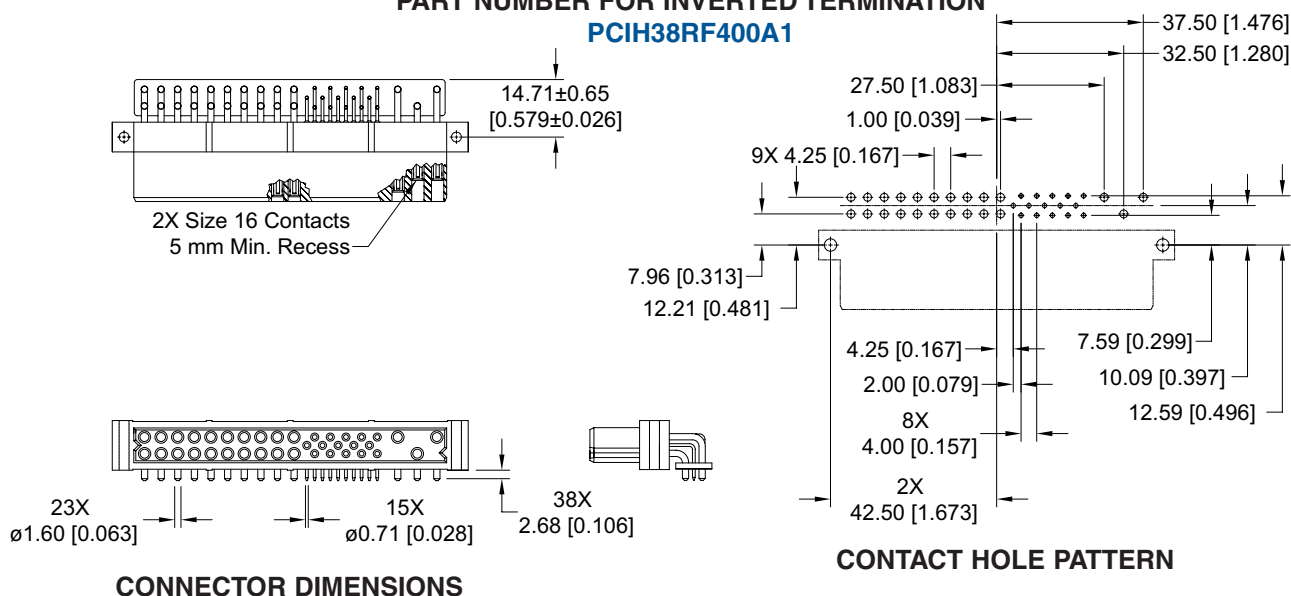
**STANDARD PART NUMBER
PCIH38F400A1**



Note: See below for suggested printed board hole sizes.

**FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR
CODE 4**

**PART NUMBER FOR INVERTED TERMINATION
PCIH38RF400A1**



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 1.14$ [0.045] holes for size 20 contact holes.
Suggest $\varnothing 2.03$ [0.080] holes for size 16 contact holes.
Suggest $\varnothing 3.56 \pm 0.08$ [0.140±0.003] holes for connector mounting holes.

**DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.**



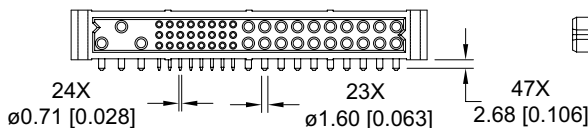
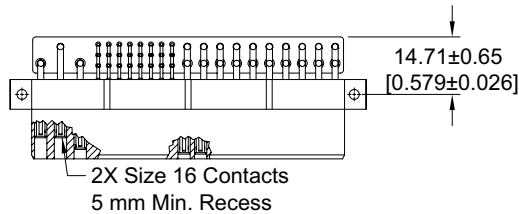
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RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR, FEMALE

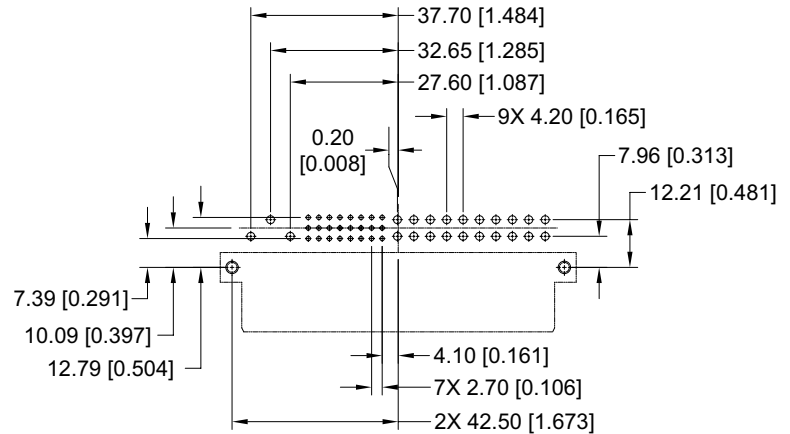
Compact
Power
Connectors

FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

STANDARD PART NUMBER
PCIH47F400A1



CONNECTOR DIMENSIONS

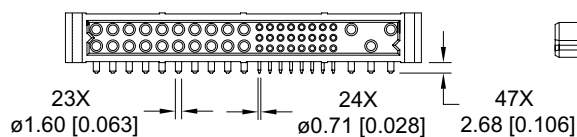
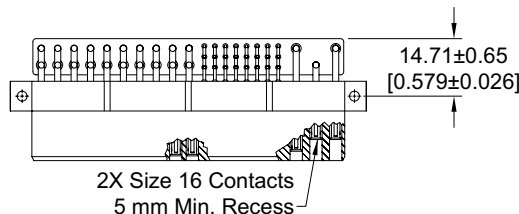


CONTACT HOLE PATTERN

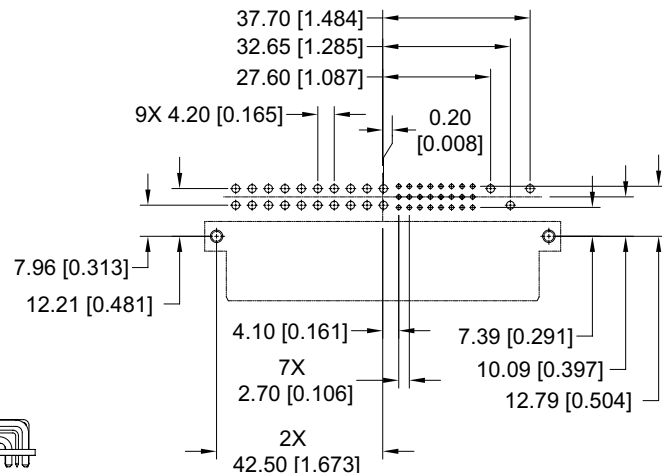
Note: See below for suggested printed board hole sizes.

FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION
PCIH47RF400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.14 [0.045] holes for size 22 contact holes.

Suggest Ø2.03 [0.080] holes for size 16 contact holes.

Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

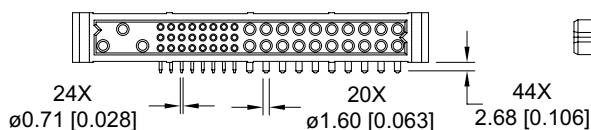
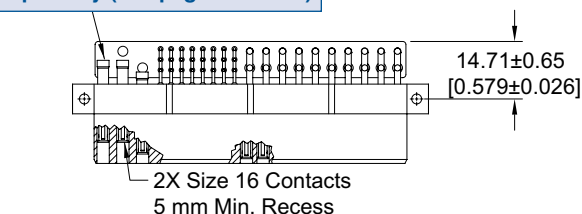
FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR WITH A.C. PASS-THROUGH CODE 4 WITH MOS* -246.4

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

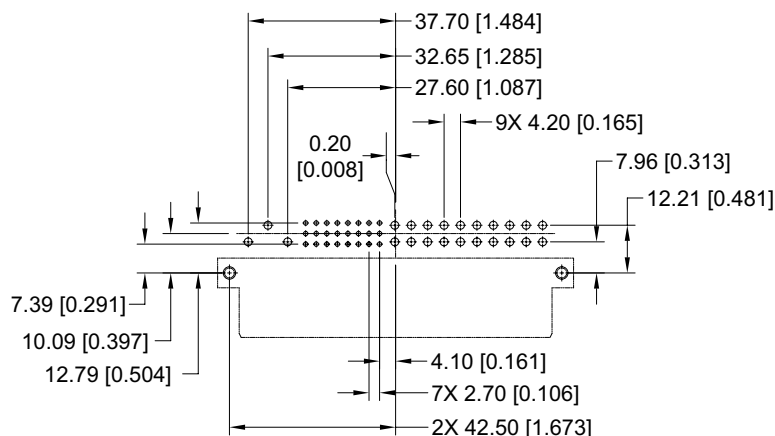
STANDARD PART NUMBER
PCIH47F400A1-246.4

* For MOS descriptions,
see chart on pages 111-112.

Crimp contacts ordered
separately (see pages 102-103)



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes.

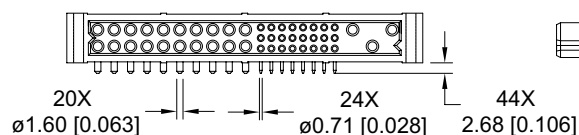
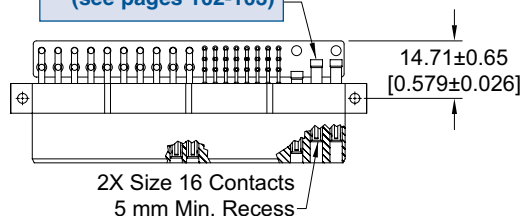
FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR WITH A.C. PASS-THROUGH CODE 4 WITH MOS* -246.4

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

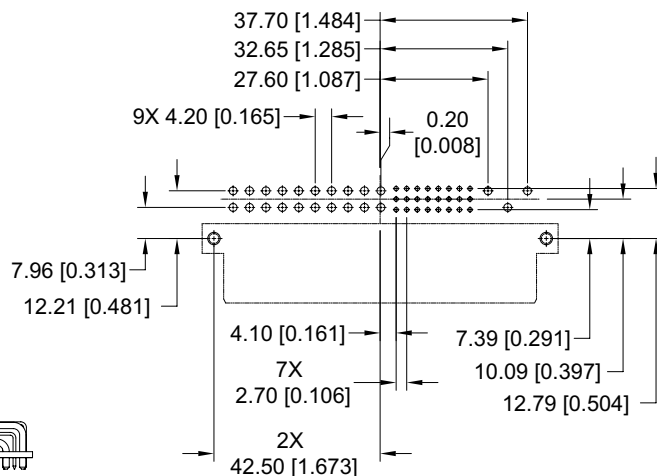
PART NUMBER FOR INVERTED TERMINATION
PCIH47RF400A1-246.4

* For MOS descriptions,
see chart on pages 111-112.

Crimp contacts
ordered separately
(see pages 102-103)



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.14 [0.045] holes for size 22 contact holes.
Suggest Ø2.03 [0.080] holes for size 16 contact holes.
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR, FEMALE

Compact
Power
Connectors

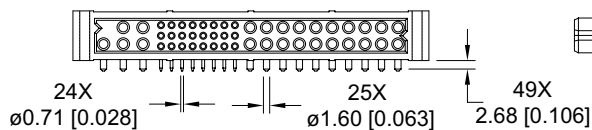
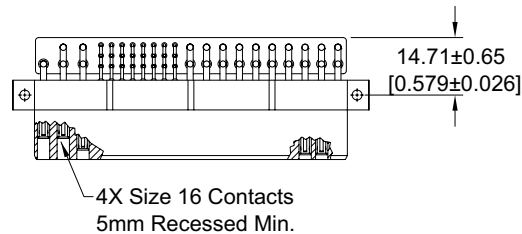
FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR

CODE 4 WITH MOS* -379.0

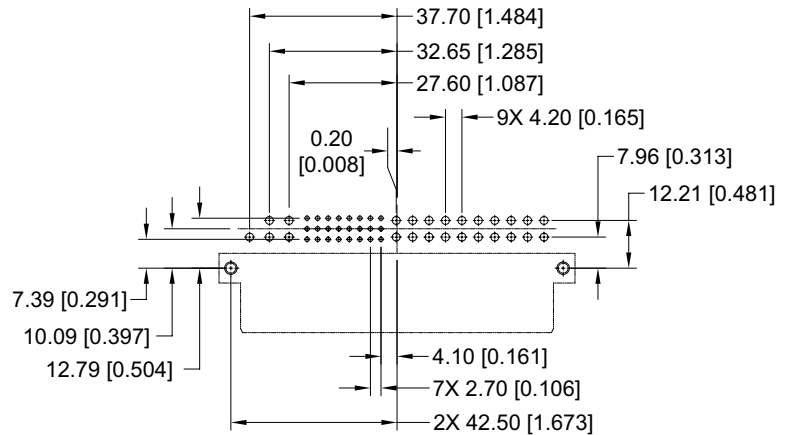
STANDARD PART NUMBER

PCIH49W25F400A1-379.0

* For MOS descriptions,
see chart on pages 111-112.



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes.

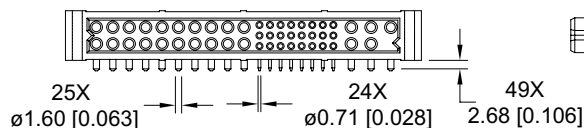
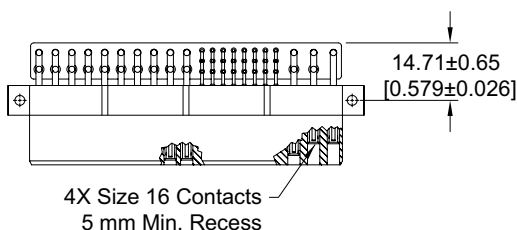
FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR

CODE 4 WITH MOS* -379.0

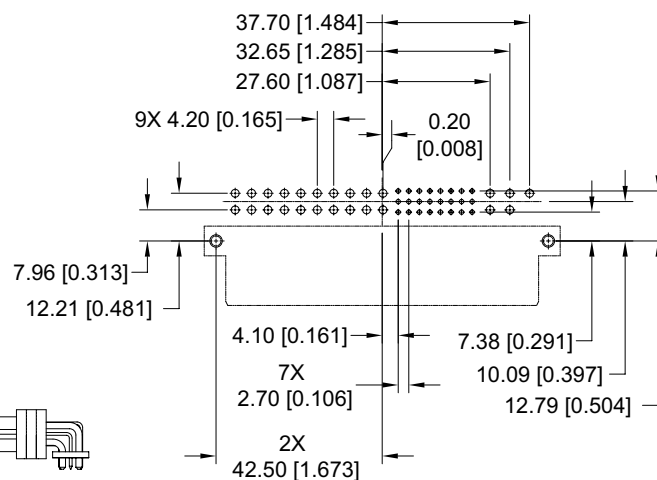
PART NUMBER FOR INVERTED TERMINATION

PCIH49W25RF400A1-379.0

* For MOS descriptions,
see chart on pages 111-112.



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.14 [0.045] holes for size 22 contact holes.

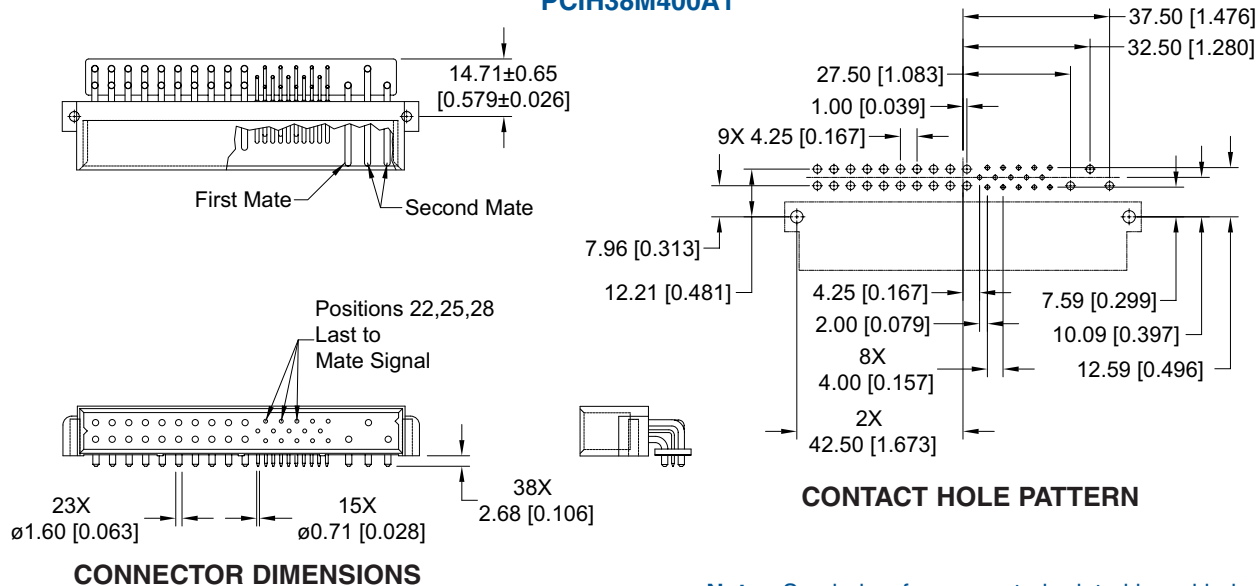
Suggest Ø2.03 [0.080] holes for size 16 contact holes.

Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

STANDARD PART NUMBER

PCIH38M400A1

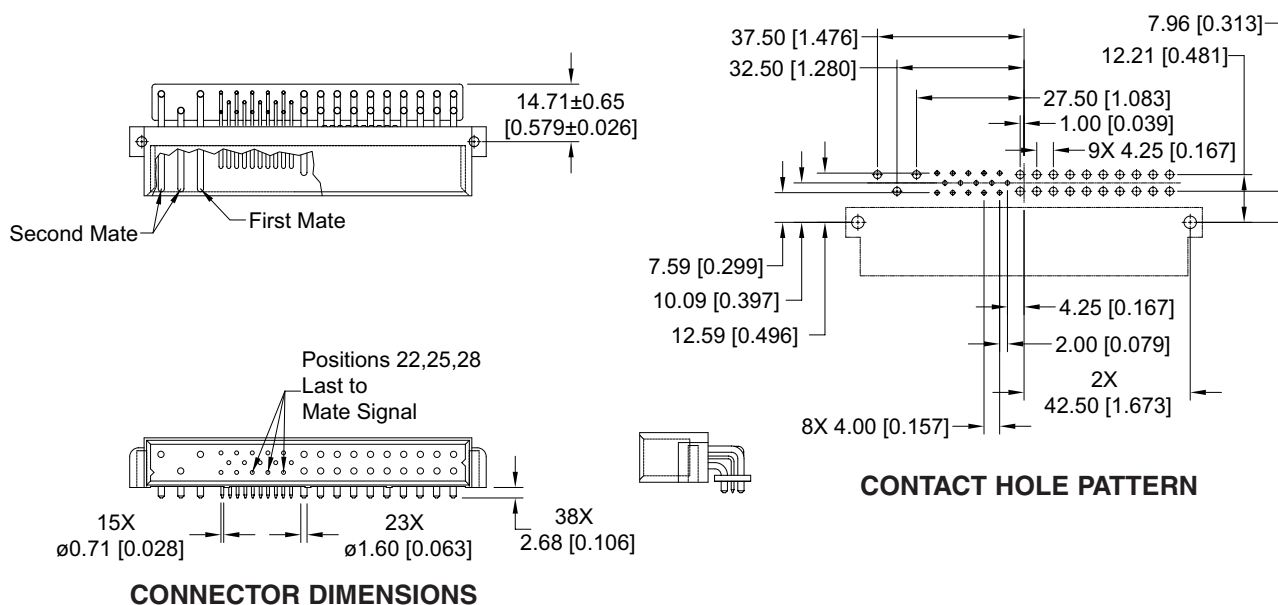


Note: See below for suggested printed board hole sizes.

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION

PCIH38RM400A1



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\phi 1.14$ [0.045] holes for size 20 contact holes.
Suggest $\phi 2.03$ [0.080] holes for size 16 contact holes.
Suggest $\phi 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



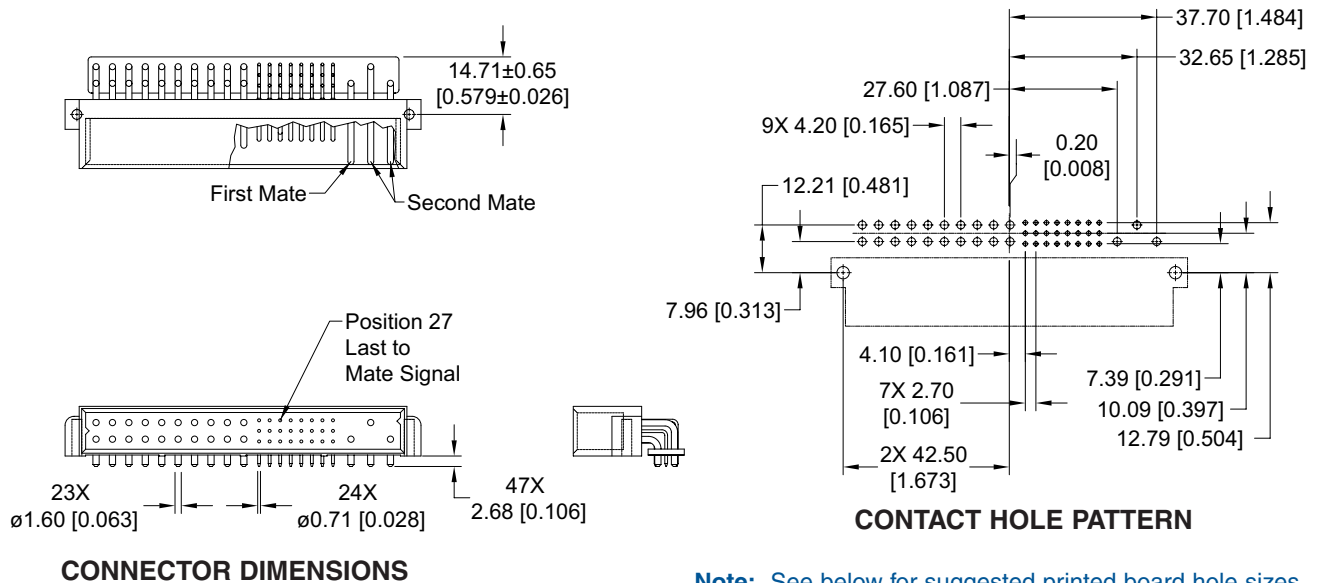
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RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR, MALE

Compact
Power
Connectors

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

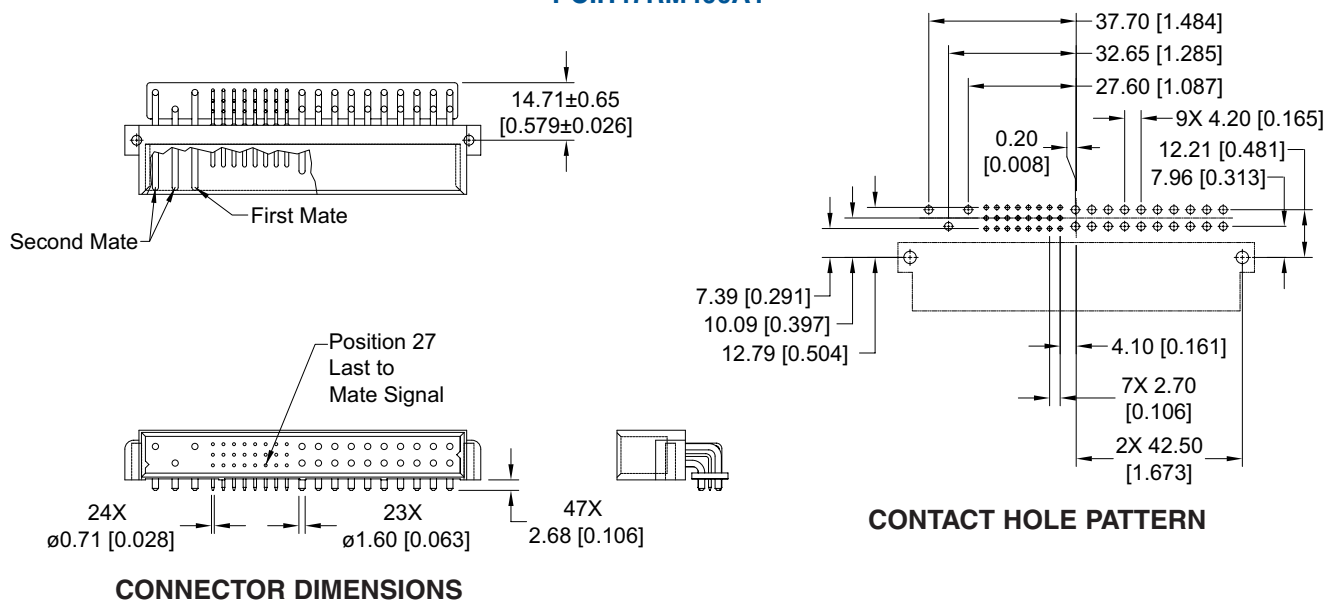
STANDARD PART NUMBER
PCIH47M400A1



Note: See below for suggested printed board hole sizes.

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION
PCIH47RM400A1



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.14 [0.045] holes for size 22 contact holes.

Suggest Ø 2.03 [0.080] holes for size 16 contact holes.

Suggest Ø 3.56±0.08 [0.140±0.003] holes for connector mounting holes.

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR

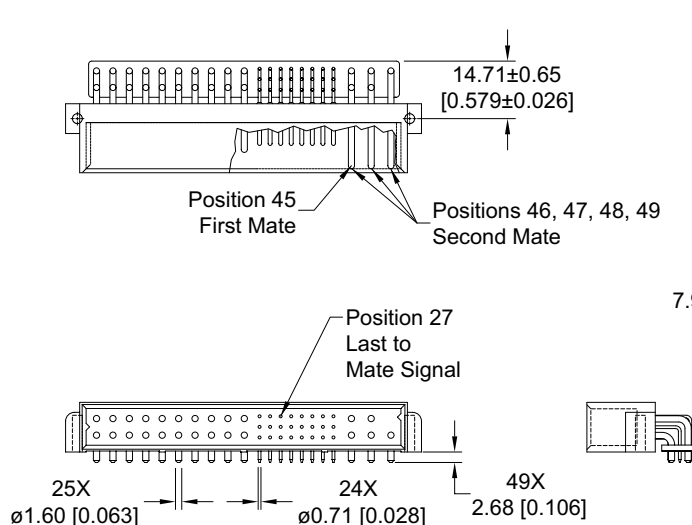
CODE 4 WITH MOS* -378.0

STANDARD PART NUMBER

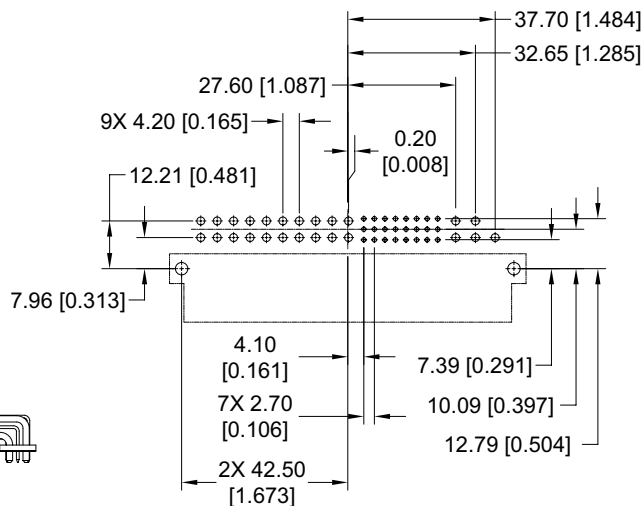
PCIH49W25M400A1-378.0

* For MOS descriptions,
see chart on pages 111-112.

PCIH SERIES

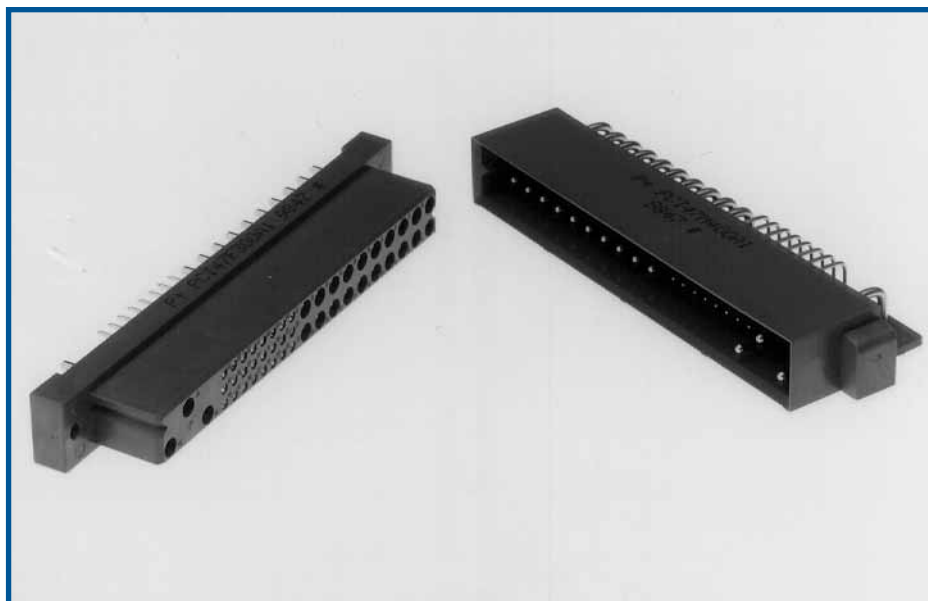


CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes.



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.14 [0.045] holes for size 20 contact holes.
Suggest Ø2.03 [0.080] holes for size 16 contact holes.
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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PANEL MOUNT CONNECTORS, FEMALE

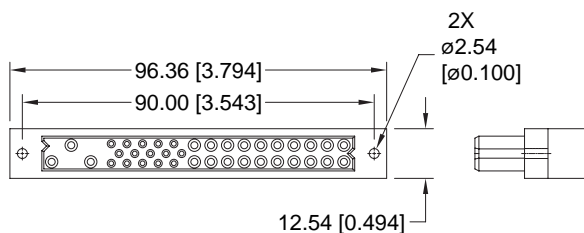
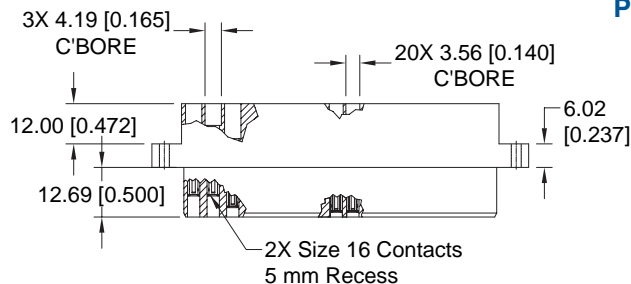
Compact
Power
Connectors

FEMALE PANEL MOUNT CRIMP CONTACT CONNECTORS CODE 8

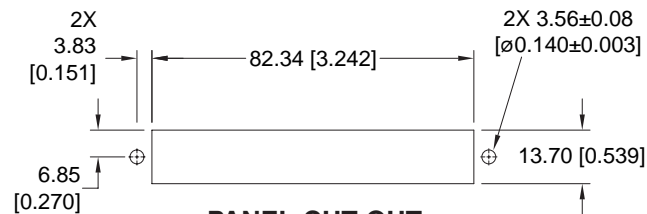
CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

STANDARD PART NUMBER

PCIH38F8000



CONNECTOR DIMENSIONS



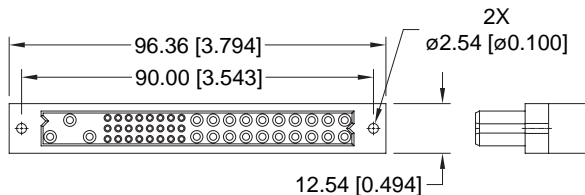
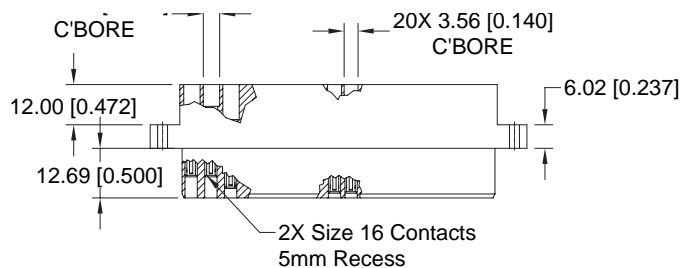
PANEL CUT OUT

FEMALE PANEL MOUNT CRIMP CONTACT CONNECTORS CODE 8

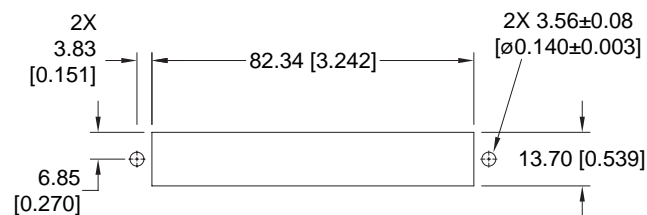
CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

STANDARD PART NUMBER

PCIH47F8000



CONNECTOR DIMENSIONS



PANEL CUT OUT

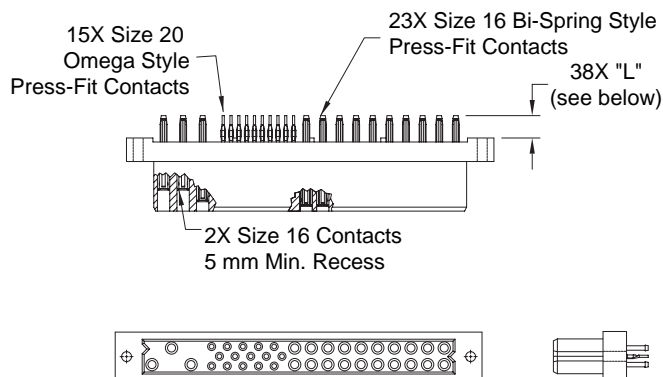
For information regarding removable contacts, see Removable Contact section, pages 102-103.

FEMALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94

STANDARD PART NUMBER

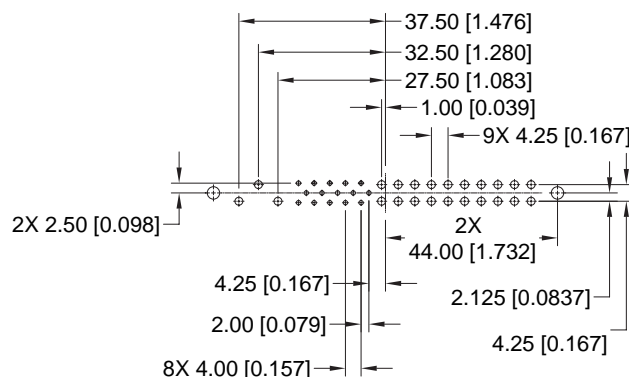
PCIH38F9300A1

PCIH38F9400A1



CONNECTOR DIMENSIONS

CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]



CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes, press-fit connector installation tools, and mounting screw options.

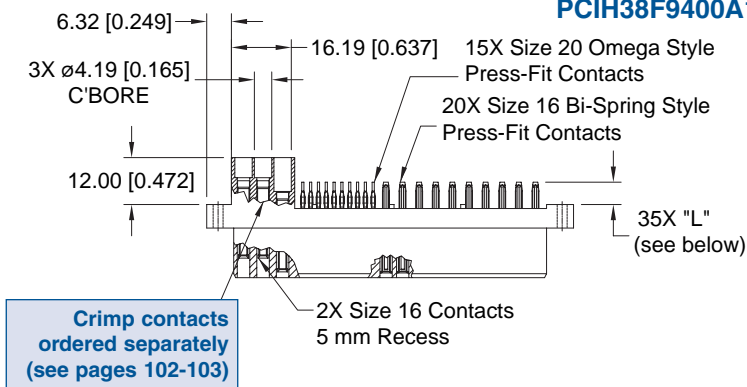
FEMALE COMPLIANT PRESS-FIT CONNECTOR WITH A.C. PASS-THROUGH CODE 93 OR 94 WITH MOS* -245.0

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

HIGH PROFILE PART NUMBER

PCIH38F9300A1-245.0

PCIH38F9400A1-245.0



CONNECTOR DIMENSIONS

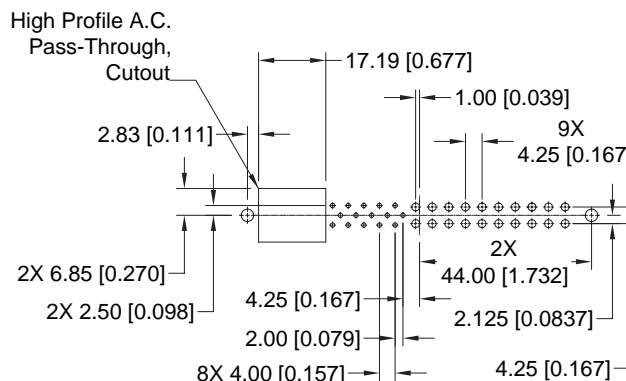
SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

For mounting screw options, see page 108.



CONTACT HOLE PATTERN

CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, FEMALE

Compact
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Connectors

FEMALE COMPLIANT PRESS-FIT CONNECTOR WITH A.C. PASS-THROUGH CODE 93 OR 94 WITH MOS* -246.1

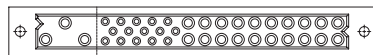
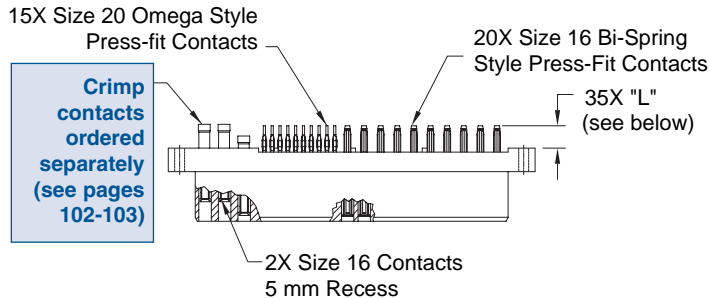
CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

LOW PROFILE PART NUMBER

PCIH38F9300A1-246.1

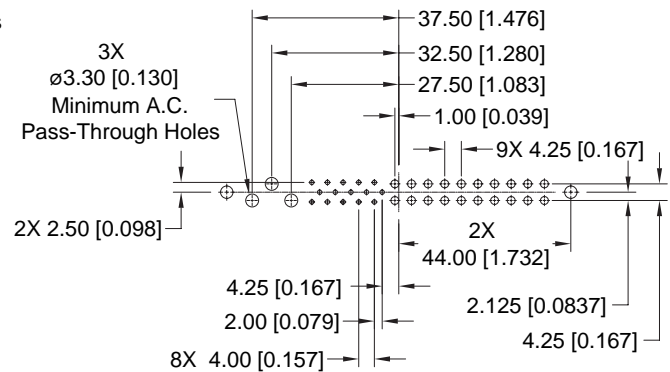
PCIH38F9400A1-246.1

* For MOS descriptions,
see chart on pages 111-112.



CONNECTOR DIMENSIONS

CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]



CONTACT HOLE PATTERN

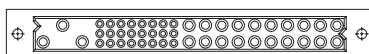
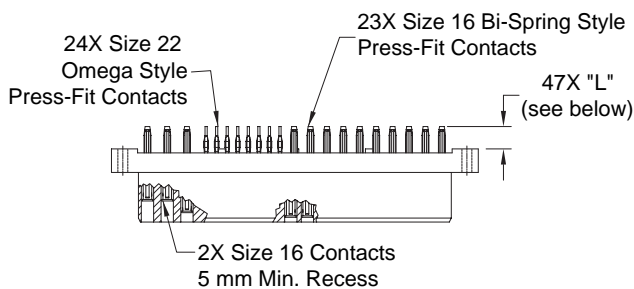
Note: See below for suggested printed board hole sizes, press-fit connector installation tools, and mounting screw options.

FEMALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94

STANDARD PART NUMBER

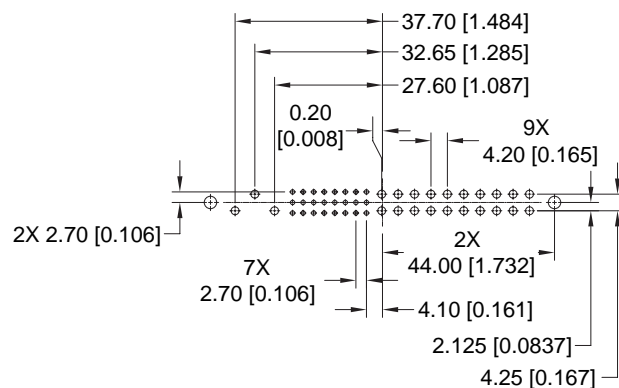
PCIH47F9300A1

PCIH47F9400A1



CONNECTOR DIMENSIONS

CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

For mounting screw options, see page 108.

FEMALE COMPLIANT PRESS-FIT CONNECTOR WITH A.C. PASS-THROUGH

CODE 93 OR 94 WITH MOS* -246.0

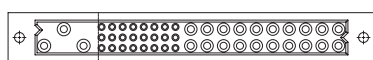
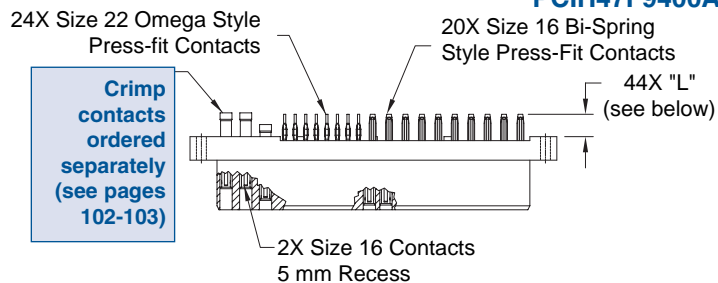
CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

LOW PROFILE PART NUMBER

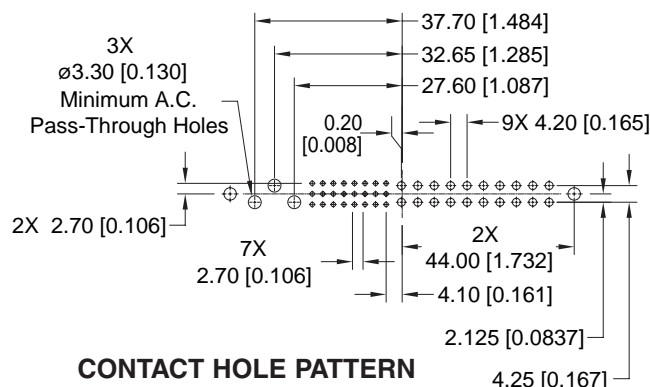
PCIH47F9300A1-246.0

PCIH47F9400A1-246.0

* For MOS descriptions,
see chart on pages 111-112.



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

CONTACT TAIL LENGTH

Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

Note: See below for suggested printed board hole sizes, press-fit connector installation tools, and mounting screw options.

FEMALE COMPLIANT PRESS-FIT CONNECTOR WITH A.C. PASS-THROUGH

CODE 93 OR 94 WITH MOS* -246.3

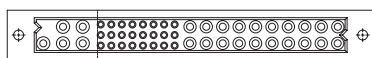
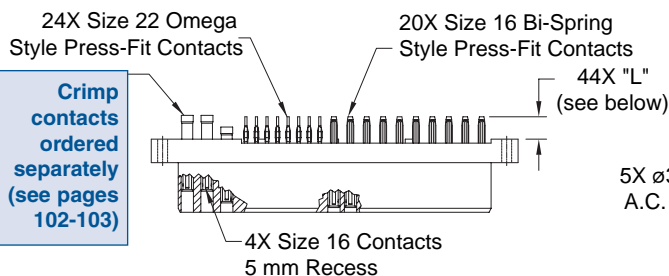
CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

LOW PROFILE PART NUMBER

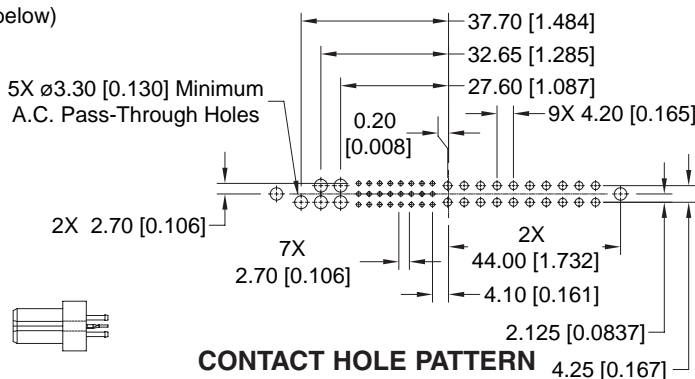
PCIH49W25F9300A1-246.3

PCIH49W25F9400A1-246.3

* For MOS descriptions,
see chart on pages 111-112.



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

CONTACT TAIL LENGTH

Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

For mounting screw options, see page 108.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, FEMALE

Compact
Power
Connectors

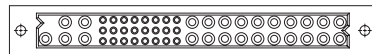
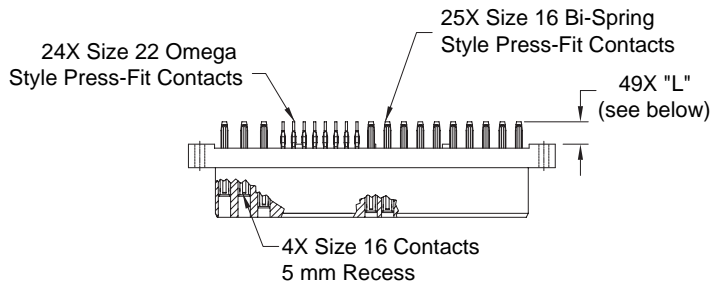
FEMALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94 WITH MOS* -379.0

STANDARD PART NUMBER

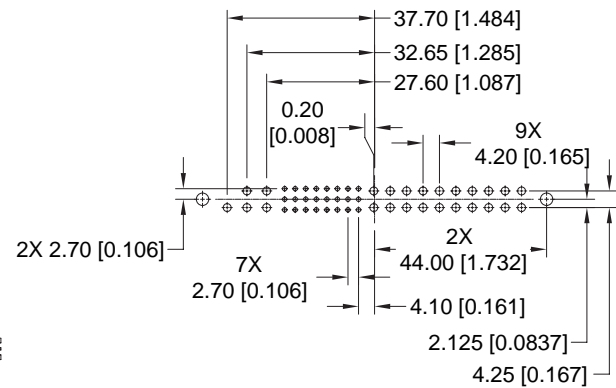
PCIH49W25F9300A1-379.0

PCIH49W25F9400A1-379.0

* For MOS descriptions,
see chart on pages 111-112.



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

CONTACT TAIL LENGTH

Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

For mounting screw options, see page 108.

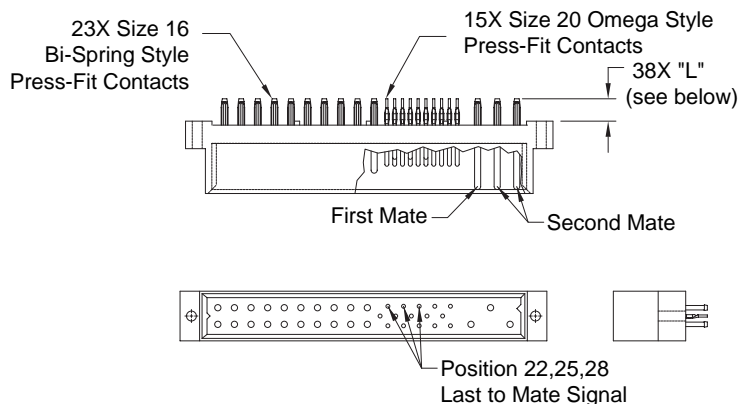


MALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94

STANDARD PART NUMBER

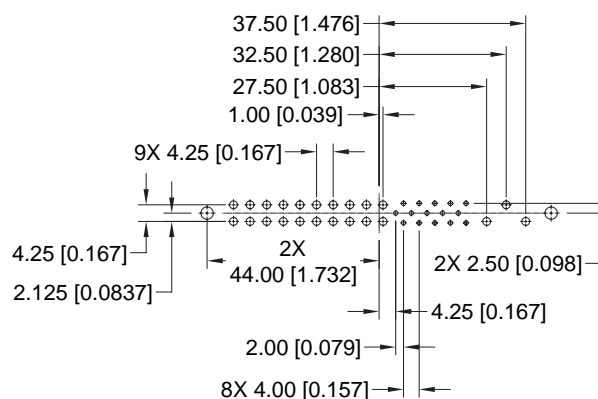
PCIH38M9300A1

PCIH38M9400A1



CONNECTOR DIMENSIONS

CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]



CONTACT HOLE PATTERN

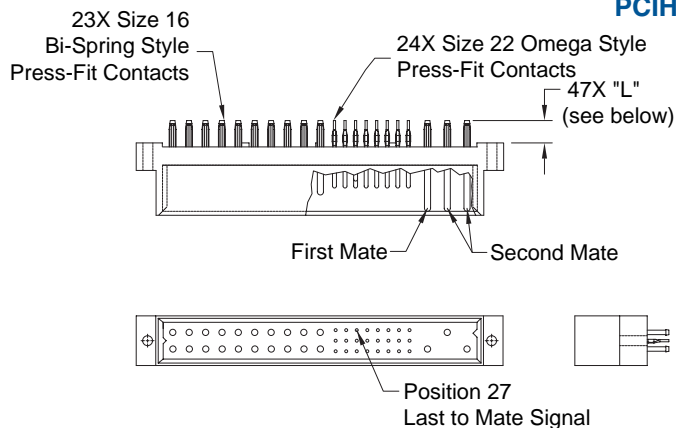
Note: See below for suggested printed board hole sizes, press-fit connector installation tools, and mounting screw options.

MALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94

STANDARD PART NUMBER

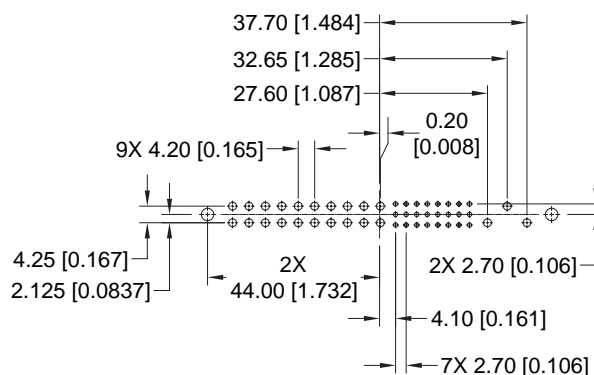
PCIH47M9300A1

PCIH47M9400A1



CONNECTOR DIMENSIONS

CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

For mounting screw options, see page 108.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, MALE

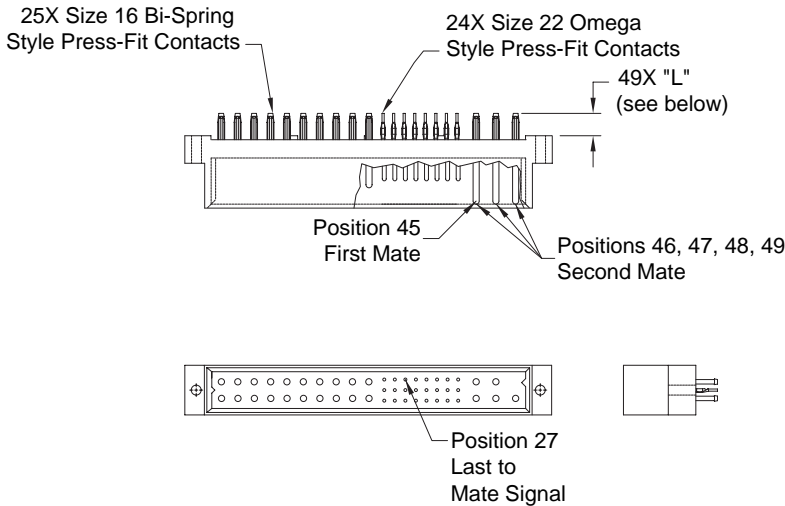
Compact
Power
Connectors

MALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94 WITH MOS* -378.0

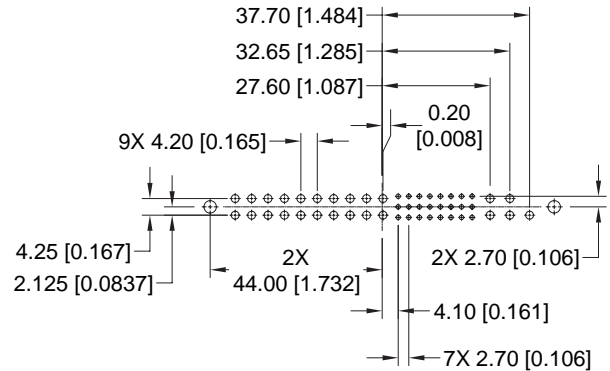
STANDARD PART NUMBER
PCIH49W25M9300A1-378.0
PCIH49W25M9400A1-378.0

* For MOS descriptions,
see chart on pages 111-112.

PCIH SERIES



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

CONTACT TAIL LENGTH

Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

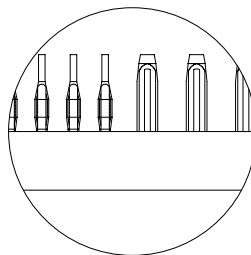
SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

For mounting screw options, see page 108.



ENLARGED DETAIL OF COMPLIANT
CONTACT TERMINATIONS

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

STEP	1	2	3	4	5	6	7	8	9
EXAMPLE	PCIH	47	F	93	0	0	A1	/AA	

STEP 1 - BASIC SERIES

PCIH - PCIH Series

STEP 2 - CONNECTOR VARIANTS

- 38 - 23 size 16 contacts and 15 size 20 contacts
- 38R - 23 size 16 contacts and 15 size 20 contacts inverted termination style, use with contact type "4"
- 47 - 23 size 16 contacts and 24 size 22 contacts
- 47R - 23 size 16 contacts and 24 size 22 contacts inverted termination style, use with contact type "4"
- 49W25 - 25 size 16 contacts and 24 size 22 contacts
- *49W25R - 25 size 16 contacts and 24 size 22 contacts inverted termination style, use with contact type "4"

STEP 3 - CONNECTOR GENDER

- F - Female
- M - Male

STEP 4 - CONTACT TERMINATION TYPE

- 3 - Solder, Straight Printed Board Mount with 4.50 [0.177] tail extension for connection systems 1 and 2.
- 4 - Solder, Right Angle (90°) Printed Board Mount with 2.68 [0.106] tail extension for connection systems 1, 2, 3 and 4.
- ** 8 - Contacts must be ordered separately for Panel Mount Cable Connectors, connection system 3, see pages 102-103. Female connector only.
- 93 - Press-Fit, Compliant Termination size 16 and size 20 or size 22 Straight Printed Board Mount for use with board thicknesses of 2.29 to 4.45 [0.090 to 0.175]. Connection systems 1 and 2.
- 94 - Press-Fit, Compliant Termination size 16 and size 20 or size 22 Straight Printed Board Mount for use with board thickness of 4.45 minimum [0.175 minimum]. Connection systems 1 and 2.

STEP 5 - MOUNTING STYLE

0 - Not Applicable

See page 108 for mounting screw options.

STEP 6 - HOODS

0 - Not applicable

STEP 9 - SPECIAL OPTIONS

FOR LISTING OF SPECIAL OPTIONS,
SEE SPECIAL OPTIONS APPENDIX
ON PAGES 111 AND 112.

STEP 8 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - Compliant per EU Directive 2002/95/EC (RoHS)

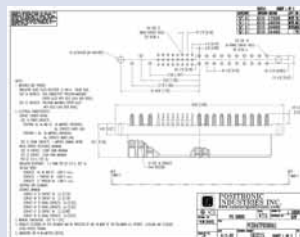
NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: PCIH47F9300A1



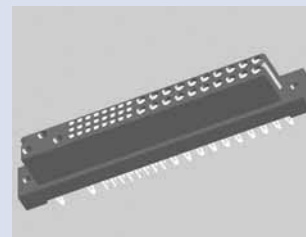
STEP 7 - CONTACT PLATING FOR PRINTED BOARD TYPE CONNECTORS

- 0 - Crimp contacts ordered separately
- A1 - Gold flash over nickel on mating end and termination end.
- A2 - Gold flash over nickel on mating end and 5.00 microns [0.00020 inch] tin-lead solder coat on termination end. Not available with code 93 or code 94 in step 4.
- C1 - 0.76 microns [0.000030 inch] gold over nickel on mating end and termination end.
- C2 - 0.76 microns [0.000030 inch] gold over nickel on mating end and 5.00 microns [0.00020 inch] tin-lead solder coat on termination end. Not available with code 93 or code 94 in step 4.
- D1 - 1.27 microns [0.000050 inch] gold over nickel on mating end and termination end.
- D2 - 1.27 microns [0.000050 inch] gold over nickel on mating end and 5.00 microns [0.00020 inch] tin-lead solder coat on termination end. Not available with code 93 or code 94 in step 4.

NOTE: Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES file.



SK Drawing



3-dimensional model

* Female contact variants are readily available. Contact Technical Sales for availability of male contact variants.

** Available for 38 and 47 variants. Contact Technical Sales for availability of 49W25 variant.



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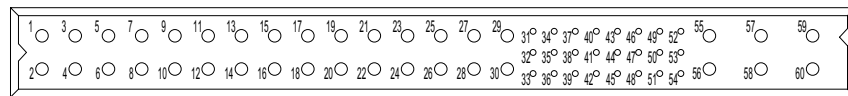
GENERAL PRODUCT INFORMATION

Compact
Power
Connectors

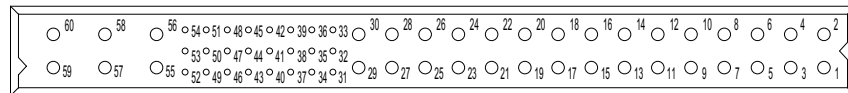
The PCIA Series encompasses all of the features of the PCIH Series and provides greater input and output current capacity in a slightly larger package. The package size is suitable for 6U and larger based systems or in systems which do not conform to a particular standard. Reliability, high current capacity and many system management connections make the PCIA Series ideal for higher wattage power supplies which are used in telecom, computer, information systems and industrial applications.

PCIA SERIES CONTACT VARIANTS

FACE VIEW OF MALE AND REAR VIEW OF FEMALE



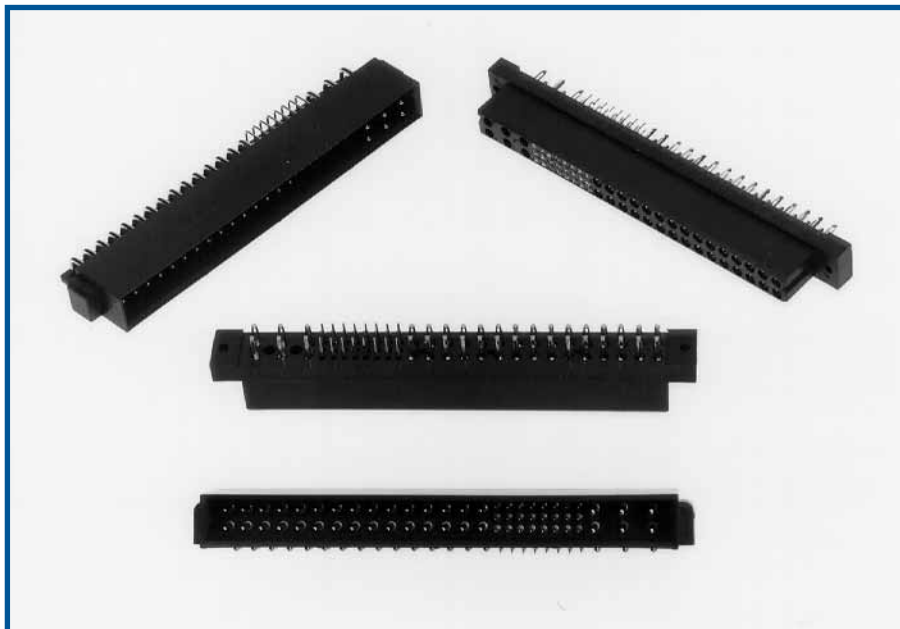
PCIA60W36 VARIANT



PCIA60W36R VARIANT (Inverted Termination)

Currently available in female only, use with contact type 4.

36 Size 16 Power Contacts and 24 Size 22 Signal Contacts



MATERIALS AND FINISHES:

Insulator:	Glass-filled polyester, UL 94V-0, blue color.
Contacts:	Size 16 contacts: High conductivity precision-machined copper alloy. Size 22 contacts: Precision-machined copper alloy. Plating: gold flash over nickel. Other plating options available, refer to Step 7 on page 45.
Mounting Screws:	Steel, zinc plated.

MECHANICAL CHARACTERISTICS:

Blind Mating System:	Male and female connector bodies provide "lead-in" for 1.3mm [0.050 inch] diametral misalignment.
Polarization:	Provided by connector body design.
Removable Contacts:	Install contact from rear of insulator; release from front of insulator. Size 16 and 22 female contacts feature "Closed Entry" design for highest reliability.
Removable Contact Retention in Connector Body:	
Size 16 Contacts:	67 N [15 lbs.]
Size 22 Contacts:	27 N [6 lbs.]
Fixed Contacts:	Printed board terminations, both straight and right angle (90°). Size 16 female contacts feature "Closed Entry" design. Size 22 feature rugged "Robi-D Open Entry" contact design. "Closed Entry" contacts available, consult Technical Sales.
Fixed Contact Retention in Connector Body:	
Size 16 Contacts:	45 N [10 lbs.]
Size 22 Contacts:	27 N [6 lbs.]
Resistance to Solder Heat:	260°C [500°F] for 10 seconds duration per IEC 512-6, Test 12e, 25-watt soldering iron.
Sequential Contact Mating System:	
PCIA60W36:	First mate contacts 55 and 56 and last mate contact position 37.

Consult Technical Sales for customer specified sequential mating.

Safety "Recessed in Insulator" Contacts:	The following size 16 contacts are recessed 5mm [0.197 inch] below the face of the female connector insulator per safety requirements.
---	--

PCIA60W36:	Contact positions 57 through 60.
Compliant Terminations:	Size 16 and 22 contacts are available with Compliant Contact Terminations.
Printed Board Mounting:	Mounting holes provided in connector body for printed board mounting. Self-tapping screws are available.
Mechanical Operations:	250 couplings, minimum.

ELECTRICAL CHARACTERISTICS:

PCIA Contact Current Ratings, per UL 1977

See Temperature Rise Curves on page 4 for details.

Size 16 Power Contacts:

Positions 55 through 60:	38 amperes continuous, all contacts under load.
Positions 1 through 30:	28 amperes continuous, all contacts under load.
	3 amperes nominal rating.

Size 22 Signal Contacts:

Initial Contact Resistance; maximum:

Size 16 Contact:	0.0007 ohms maximum.
Size 22 Contact:	0.004 ohms maximum.
	Per IEC 512-2, Test 2b.

Insulator Resistance:	5 G ohms per IEC 512-2, Test 3a.
------------------------------	----------------------------------

Voltage Proof:

PCIA60W36:

Contacts 55 through 60:	3,000 V r.m.s.
Contacts 1 through 30:	1,500 V r.m.s.
Contacts 31 through 54:	1,000 V r.m.s.

Creepage and Clearance

Distance; minimum:

PCIA60W36:

Contacts 59 and 60 to	
Contacts 55 and 56:	3.2mm [0.126 inch]
Contacts 57 and 58 to	
Contacts 55 and 56:	3.2mm [0.126 inch]
Contacts 59 and 60 to	
Signal Contacts:	6.4mm [0.252 inch]
Contacts 57 and 58 to	
Signal Contacts:	6.4mm [0.252 inch]
Contacts 59 and 60 to	
Contacts 57 and 58:	2.5mm [0.098 inch]
Contacts 55 and 56 to	
Signal Contacts:	2.0mm [0.079 inch]

Working Voltage:

PCIA60W36:

Contacts 55 through 60:	1,000 V r.m.s.
Contacts 1 through 30:	500 V r.m.s.
Contacts 31 through 54:	333 V r.m.s.

CLIMATIC CHARACTERISTICS:

Working Temperature:	-55°C to +125°C.
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U.L. Recognized File #E49351
CSA Recognized File #LR54219



**For RoHS options
see page 45.**



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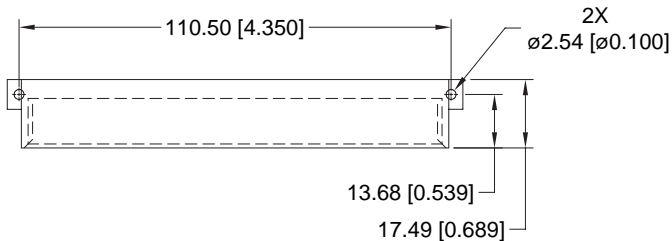
CONNECTOR OUTLINE AND MATING DIMENSIONS

Compact
Power
Connectors

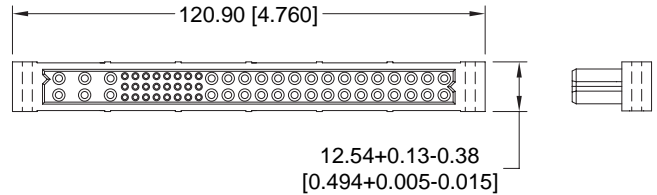
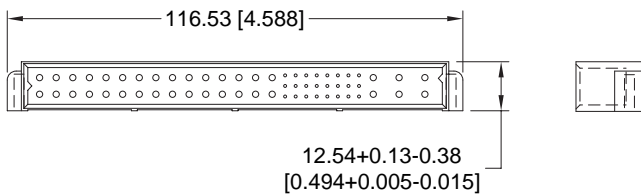
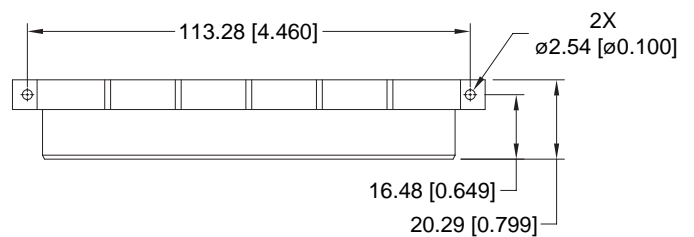
PCIA CONNECTOR OUTLINE DIMENSIONS

RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR

MALE CONNECTOR

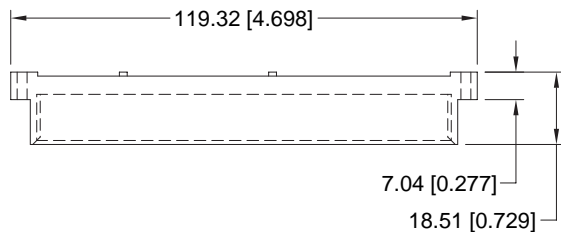


FEMALE CONNECTOR

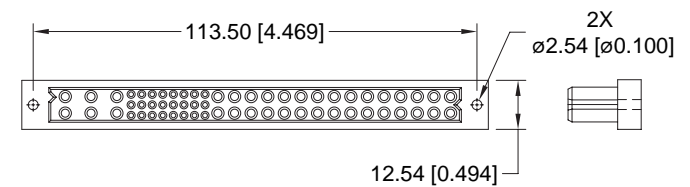
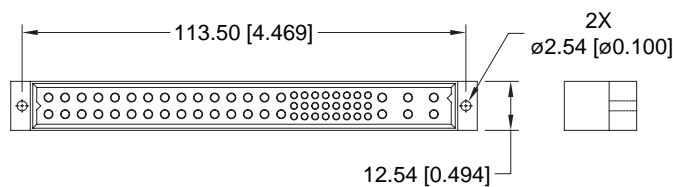
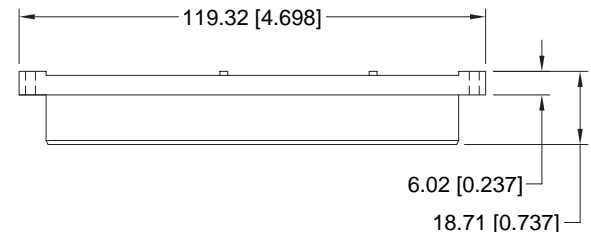


STRAIGHT BOARD MOUNT CONNECTOR

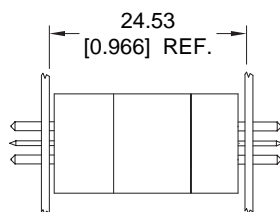
MALE CONNECTOR



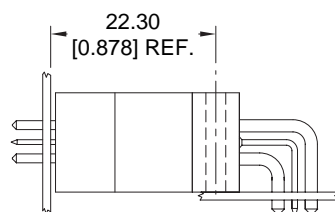
FEMALE CONNECTOR



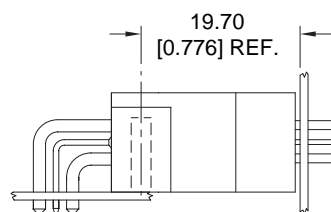
PCIA CONNECTOR MATING DIMENSIONS (FULLY MATED)



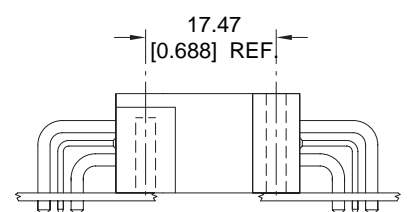
Straight Board
Mount Male to Straight
Board Mount or Panel
Mount Female



Straight Board
Mount Male to
Right Angle (90°)
Board Mount Female



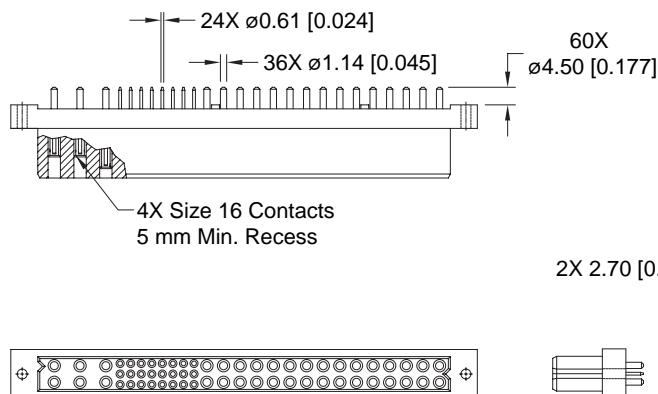
Right Angle (90°) Board
Mount Male to Straight
Board Mount or Panel
Mount Female



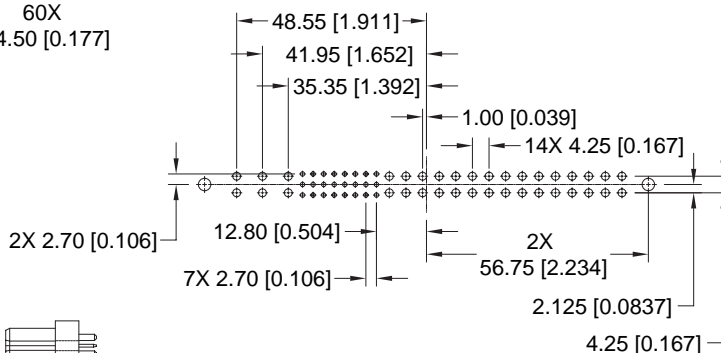
Right Angle (90°)
Board Mount Male to
Right Angle (90°)
Board Mount Female

FEMALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER
PCIA60W36F300A1



CONNECTOR DIMENSIONS

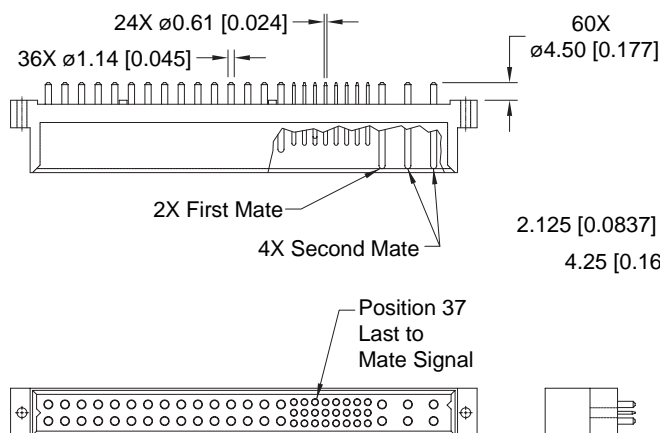


CONTACT HOLE PATTERN

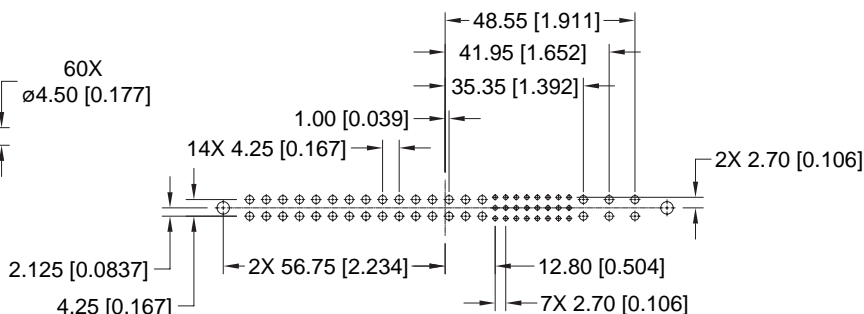
Note: See below for suggested printed board hole sizes.

MALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER
PCIA60W36M300A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.00 [0.039] holes for size 22 contact holes.
Suggest Ø1.60 [0.063] holes for size 16 contact holes.
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



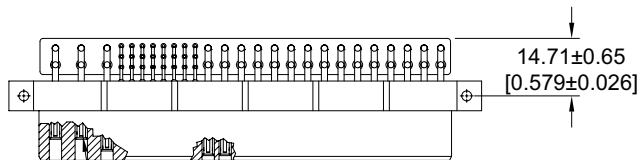
Positronic Industries
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RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR, FEMALE

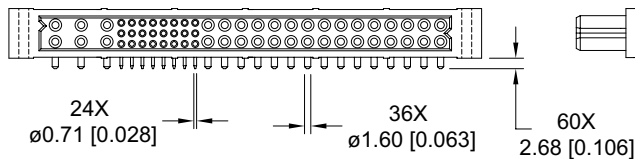
Compact
Power
Connectors

FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

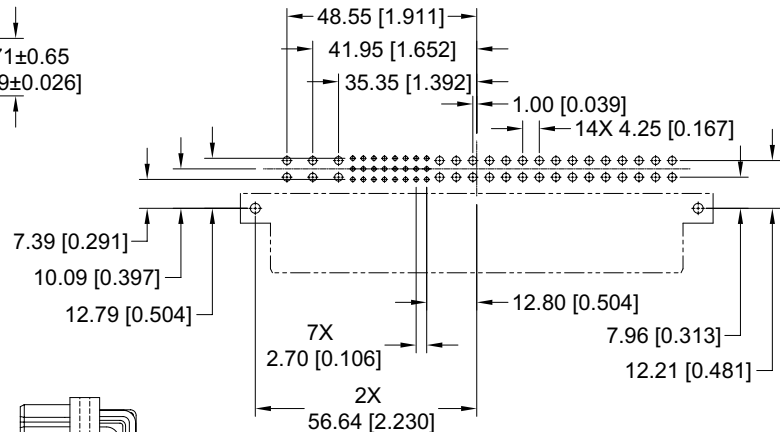
STANDARD PART NUMBER
PCIA60W36F400A1



4X Size 16 Contacts
5 mm Min. Recess



CONNECTOR DIMENSIONS

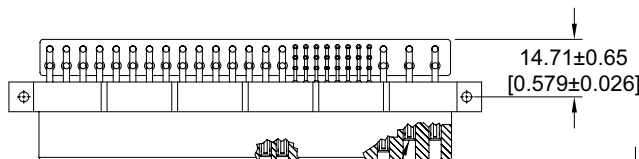


CONTACT HOLE PATTERN

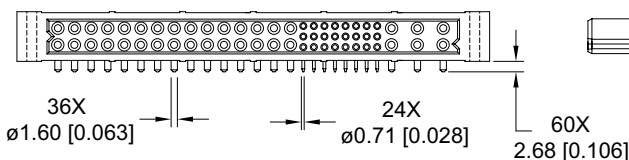
Note: See below for suggested printed board hole sizes.

FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

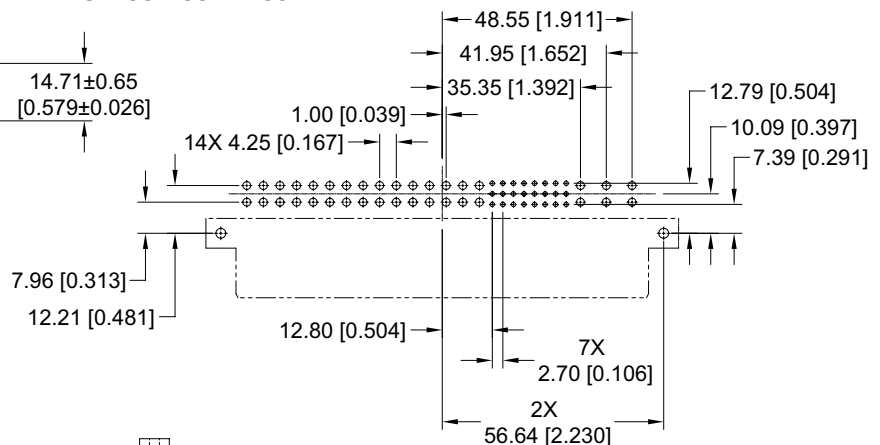
PART NUMBER FOR INVERTED TERMINATION
PCIA60W36RF400A1



4X Size 16 Contacts
5 mm Min. Recess



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

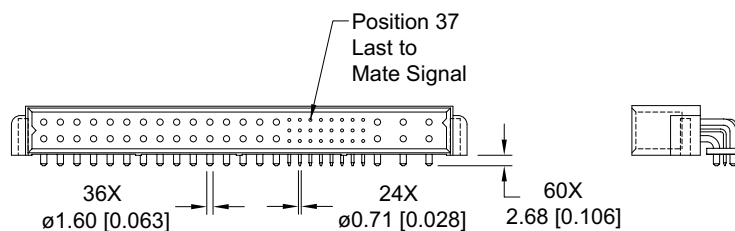
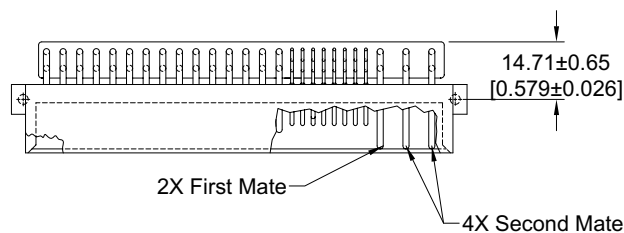
Suggest Ø1.14 [0.045] holes for size 22 contact holes.

Suggest Ø2.03 [0.080] holes for size 16 contact holes.

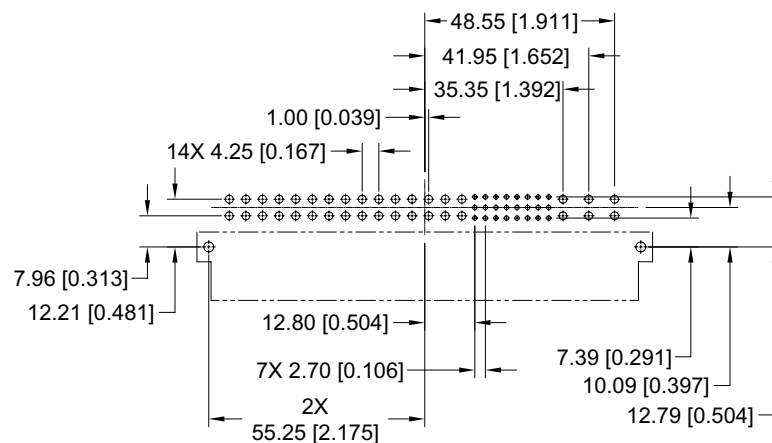
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

STANDARD PART NUMBER
PCIA60W36M400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 1.14$ [0.045] holes for size 22 contact holes.
Suggest $\varnothing 2.03$ [0.080] holes for size 16 contact holes.
Suggest $\varnothing 3.56 \pm 0.08$ [0.140 ± 0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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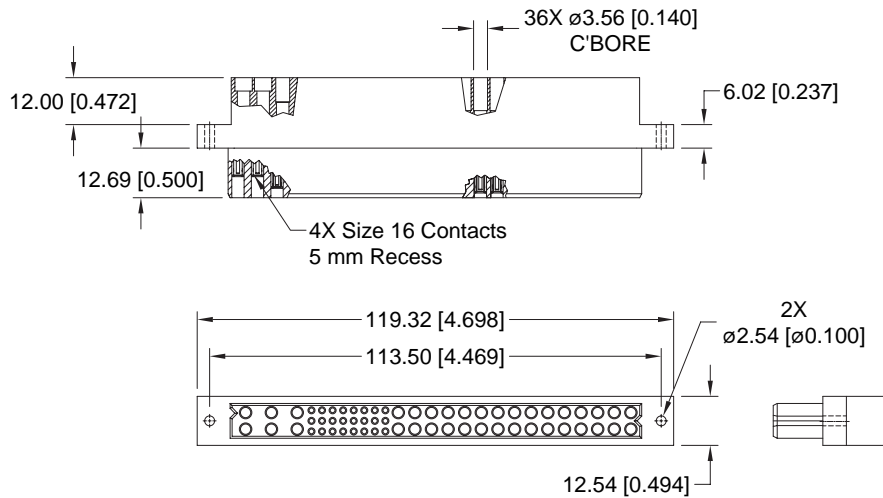
PANEL MOUNT CONNECTOR, FEMALE

Compact
Power
Connectors

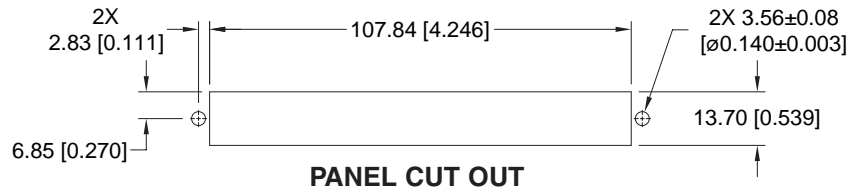
FEMALE PANEL MOUNT CRIMP CONTACT CONNECTOR CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

STANDARD PART NUMBER
PCIA60W36F8000



CONNECTOR DIMENSIONS



PANEL CUT OUT

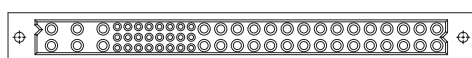
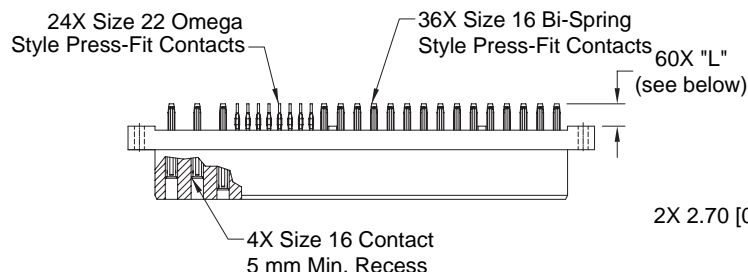
For information regarding removable contacts, see Removable Contact section, pages 102-103.

FEMALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94

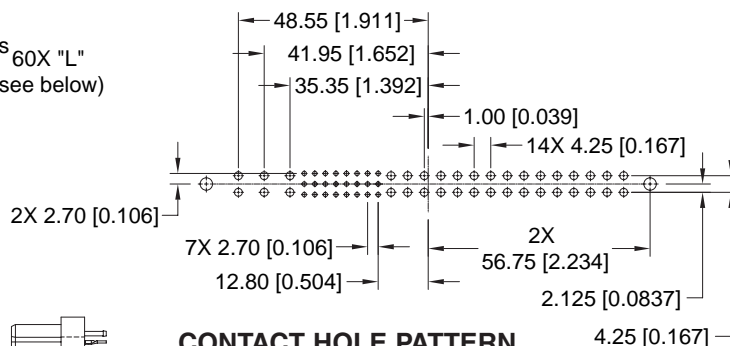
STANDARD PART NUMBER

PCIA60W36F9300A1

PCIA60W36F9400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes, press-fit connector installation tools, and mounting screw options.

CONTACT TAIL LENGTH

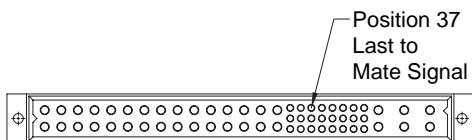
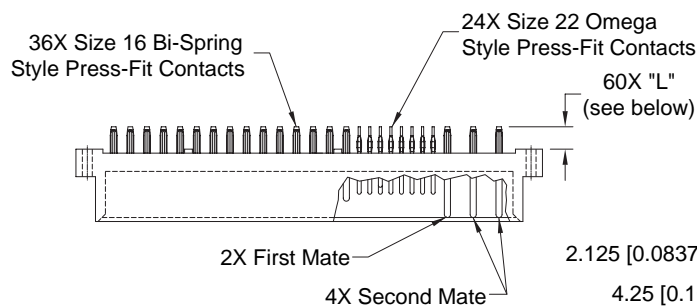
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

MALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94

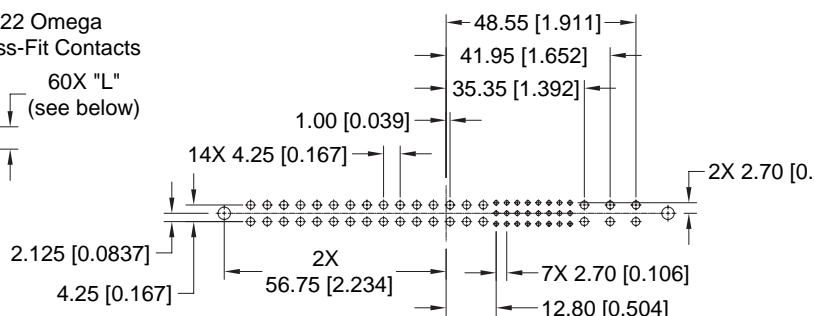
STANDARD PART NUMBER

PCIA60W36M9300A1

PCIA60W36M9400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

CONTACT TAIL LENGTH

Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

For mounting screw options, see page 108.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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PCIA ORDERING INFORMATION

Compact
Power
Connectors

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

STEP	1	2	3	4	5	6	7	8	9
EXAMPLE	PCIA	60W36	M	93	0	0	A1	/AA	

STEP 1 - BASIC SERIES

PCIA - PCIA Series

STEP 2 - CONNECTOR VARIANTS

- 60W36 - 36 size 16 contacts and 24 size 22 contacts
- 60W36R - 36 size 16 contacts and 24 size 22 contacts. Inverted termination style, use with contact Type "4". Currently available in female only.

STEP 3 - CONNECTOR GENDER

- F - Female
M - Male

STEP 4 - CONTACT TERMINATION TYPE

- 3 - Solder, Straight Printed Board Mount with 4.50 [0.177] tail extension for connection system 1.
- 4 - Solder, Right Angle (90°) Printed Board Mount with 2.68 [0.106] tail extension for connection systems 1, 3 and 4.
- 8 - Contacts must be ordered separately for Panel Mount Cable Connectors, connection system 3, see pages 102-103. Female connector only.
- 93 - Press-Fit, Compliant Termination size 16 and size 22 Straight Printed Board Mount for use with board thicknesses of 2.29 to 4.45 [0.090 to 0.175]. Connection system 1.
- 94 - Press-Fit, Compliant Termination size 16 and size 22 Straight Printed Board Mount for use with board thickness of 4.45 minimum [0.175 minimum]. Connection system 1.

STEP 5 - MOUNTING STYLE

- 0 - Not Applicable
See page 108 for mounting screw options.

STEP 6 - HOODS

- 0 - Not applicable

STEP 9 - SPECIAL OPTIONS

FOR LISTING OF SPECIAL OPTIONS,
SEE SPECIAL OPTIONS APPENDIX
ON PAGES 111 AND 112.

STEP 8 - ENVIRONMENTAL COMPLIANCE OPTIONS

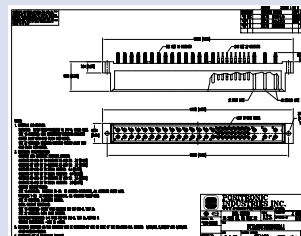
/AA - Compliant per EU Directive 2002/95/EC (RoHS)

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: PCIA60W36M9300A1

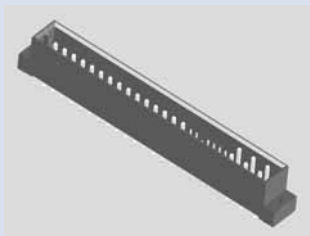
STEP 7 - CONTACT PLATING FOR PRINTED BOARD TYPE CONNECTORS

- 0 - Crimp contacts ordered separately
- A1 - Gold flash over nickel on mating end and termination end.
- A2 - Gold flash over nickel on mating end and 5.00 microns [0.00020 inch] tin-lead solder coat on termination end. Not available with code 93 or code 94 in step 4.
- C1 - 0.76 microns [0.000030 inch] gold over nickel on mating end and termination end.
- C2 - 0.76 microns [0.000030 inch] gold over nickel on mating end and 5.00 microns [0.00020 inch] tin-lead solder coat on termination end. Not available with code 93 or code 94 in step 4.
- D1 - 1.27 microns [0.000050 inch] gold over nickel on mating end and termination end.
- D2 - 1.27 microns [0.000050 inch] gold over nickel on mating end and 5.00 microns [0.00020 inch] tin-lead solder coat on termination end. Not available with code 93 or code 94 in step 4.

NOTE: Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES file.



SK Drawing

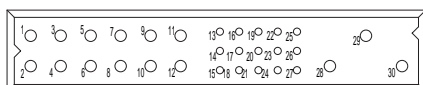


3-dimensional model

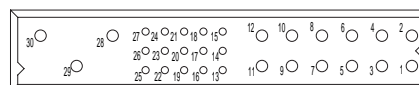
The PCIM Series encompasses all of the features of the PCIH Series in a smaller package. Reliability, high current capacity and many system management connections make the PCIM Series ideal for use in telecom, computer, information systems and industrial applications.

PCIM SERIES CONTACT VARIANTS

FACE VIEW OF MALE AND REAR VIEW OF FEMALE

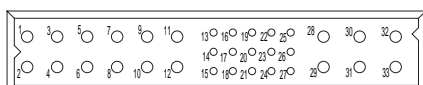


PCIM30W15 VARIANT

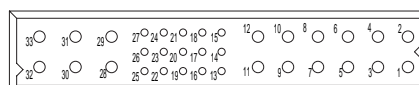


PCIM30W15R VARIANT (Inverted Termination)

15 Size 16 Power Contacts and 15 Size 22 Signal Contacts

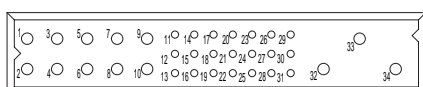


PCIM33W18 VARIANT

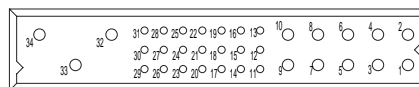


PCIM33W18R VARIANT (Inverted Termination)

18 Size 16 Power Contacts and 15 Size 22 Signal Contacts

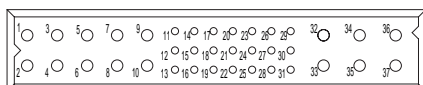


PCIM34W13 VARIANT

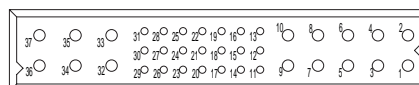


PCIM34W13R VARIANT (Inverted Termination)

13 Size 16 Power Contacts and 21 Size 22 Signal Contacts



PCIM37W16 VARIANT



PCIM37W16R VARIANT (Inverted Termination)

16 Size 16 Power Contacts and 21 Size 22 Signal Contacts



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TECHNICAL CHARACTERISTICS

Compact
Power
Connectors

MATERIALS AND FINISHES:

Insulator:	Glass-filled polyester, UL 94V-0, blue color.
Contacts:	Size 16 contacts: High conductivity precision-machined copper alloy. Size 22 contacts: Precision-machined copper alloy. Plating: gold flash over nickel. Other plating options available, refer to Step 7 on page 70.
Mounting Screws:	Steel, zinc plated.

ELECTRICAL CHARACTERISTICS:

PCIM Contact Current Ratings, per UL 1977

See Temperature Rise Curves on page 5 for details.

PCIM30W15:

Size 16 Power Contacts: Positions 28, 29, and 30:	45 amperes continuous, all contacts under load.
Positions 1 through 12:	32 amperes continuous, all contacts under load.
Size 22 Signal Contacts:	3 amperes nominal rating.

PCIM33W18:

Size 16 Power Contacts:	30 amperes continuous, all contacts under load.
Size 22 Signal Contacts:	3 amperes nominal rating.

PCIM34W13:

Size 16 Power Contacts: Positions 32, 33, and 34:	45 amperes continuous, all contacts under load.
Positions 1 through 10:	32 amperes continuous, all contacts under load.
Size 22 Signal Contacts:	3 amperes nominal rating.

PCIM37W16:

Size 16 Power Contacts:	30 amperes continuous, all contacts under load.
Size 22 Signal Contacts:	3 amperes nominal rating.

Initial Contact Resistance; maximum:

Size 16 Contact:	0.0007 ohms maximum.
Size 22 Contact:	0.004 ohms maximum. Per IEC 512-2, Test 2b.

Insulator Resistance:	5 G ohms per IEC 512-2, Test 3a.
------------------------------	-------------------------------------

Voltage Proof:

PCIM30W15:

Contacts 28, 29, and 30:	3,000 V r.m.s.
Contacts 1 through 12:	1,500 V r.m.s.
Contacts 13 through 27:	1,000 V r.m.s.

PCIM33W18:

Contacts 1 through 12 and 28 through 33:	1,500 V r.m.s.
Contacts 13 through 27:	1,000 V r.m.s.

PCIM34W13:

Contacts 32, 33, and 34:	3,000 V r.m.s.
Contacts 1 through 10:	1,500 V r.m.s.
Contacts 11 through 31:	1,000 V r.m.s.

PCIM37W16:

Contacts 1 through 10 and 32 through 37:	1,500 V r.m.s.
Contacts 11 through 31:	1,000 V r.m.s.

Creepage and Clearance

Distance; minimum:

PCIM30W15:

Contact 30 to Contact 28:	3.2mm [0.126 inch]
Contact 29 to Contact 28:	3.2mm [0.126 inch]
Contact 30 to Signal Contacts:	6.4mm [0.252 inch]
Contact 29 to Signal Contacts:	6.4mm [0.252 inch]
Contact 30 to Contact 29:	2.5mm [0.098 inch]
Contact 28 to Signal Contacts:	2.0mm [0.079 inch]

PCIM33W18:

Contact 28 to Signal Contacts:	2.0mm [0.079 inch]
--------------------------------	--------------------

PCIM34W13:

Contact 34 to Contact 32:	3.2mm [0.126 inch]
Contact 33 to Contact 32:	3.2mm [0.126 inch]
Contact 34 to Signal Contacts:	6.4mm [0.252 inch]
Contact 33 to Signal Contacts:	6.4mm [0.252 inch]
Contact 34 to Contact 33:	2.5mm [0.098 inch]
Contact 32 to Signal Contacts:	2.0mm [0.079 inch]

PCIM37W16:

Contact 32 to Signal Contacts:	2.0mm [0.079 inch]
--------------------------------	--------------------

Working Voltage:

PCIM30W15:

Contacts 28 through 30:	1,000 V r.m.s.
Contacts 1 through 12:	500 V r.m.s.
Contacts 13 through 27:	333 V r.m.s.

PCIM33W18:

Contacts 1 through 12 and 28 through 33:	500 V r.m.s.
Contacts 13 through 27:	333 V r.m.s.

PCIM34W13:

Contacts 32 through 34:	1,000 V r.m.s.
Contacts 1 through 10:	500 V r.m.s.
Contacts 11 through 31:	333 V r.m.s.

PCIM37W16:

Contacts 1 through 12 and 32 through 37:	500 V r.m.s.
Contacts 13 through 31:	333 V r.m.s.

MECHANICAL CHARACTERISTICS:

Blind Mating System:

Male and female connector bodies provide "lead-in" for 1.3mm [0.050 inch] diametral misalignment.

Polarization:

Provided by connector body design.

Removable Contacts:

Install contact from rear of insulator; release from front of insulator. Size 16 and 22 female contacts feature "Closed Entry" design for highest reliability.

Removable Contact Retention in Connector Body:

Size 16 Contacts:	67 N [15 lbs.]
Size 22 Contacts:	27 N [6 lbs.]

Fixed Contacts:

Printed board terminations, both straight and right angle (90°). Size 16 female contacts feature "Closed Entry" design. Size 22 feature rugged "Robi-D Open Entry" contact design. "Closed Entry" contacts available, consult Technical Sales.

Fixed Contact Retention in Connector Body:

Size 16 Contacts: 45 N [10 lbs.]
Size 22 Contacts: 27 N [6 lbs.]

Resistance to Solder Heat:

260°C [500°F] for 10 seconds
duration per IEC 512-6, Test
12e, 25-watt soldering iron.

Sequential Contact Mating System:

PCIM30W15: First mate contact 28 and last
mate contact position 13.
PCIM33W18: Last mate contact position 13.
PCIM34W13: First mate contact 32 and last
mate contact position 17.
PCIM37W16: Last mate contact position 17.

Consult Technical Sales for customer specified sequential mating.

Safety "Recessed in Insulator" Contacts:

The following size 16 contacts
are recessed 5mm [0.197 inch]
below the face of the female
connector insulator per safety
requirements.

PCIM30W15: Contact positions 29 and 30.
PCIM33W18: None
PCIM34W13: Contact positions 33 and 34.
PCIM37W16: None

Compliant Terminations:

Size 16 and 22 contacts are
available with Compliant
Contact Terminations.

Printed Board Mounting:

Mounting holes provided in con-
nector body for printed board
mounting. Self-tapping screws
are available.

Mechanical Operations:

250 couplings, minimum.

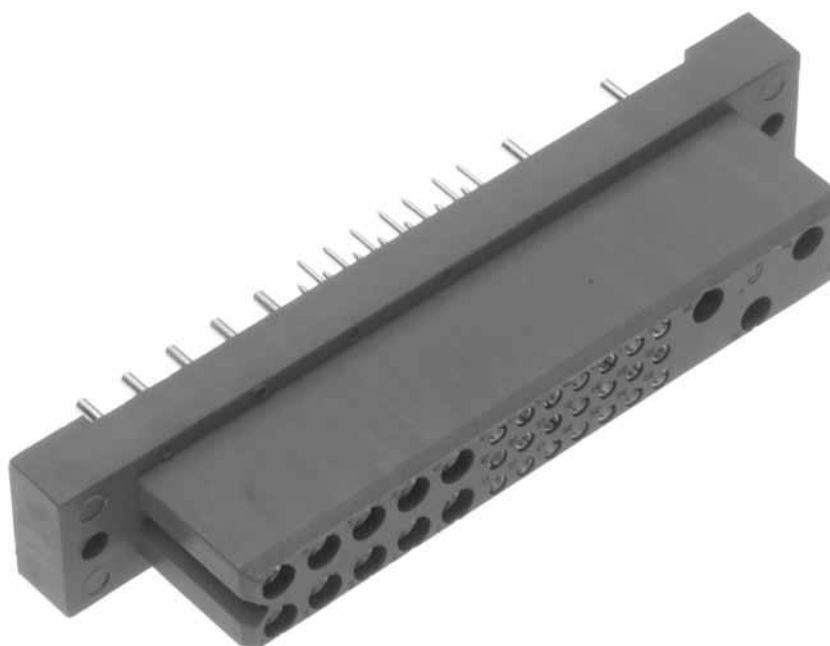
CLIMATIC CHARACTERISTICS:

Working Temperature: -55°C to +125°C.

U.L. Recognized File #E49351
CSA Recognized File #LR54219



**For RoHS options
see page 70.**





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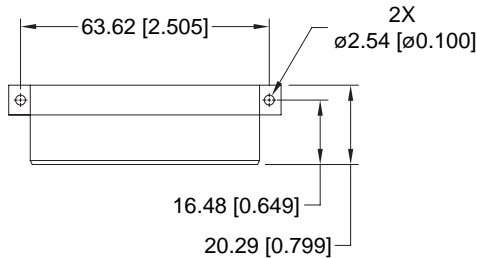
CONNECTOR OUTLINE AND MATING DIMENSIONS

Compact
Power
Connectors

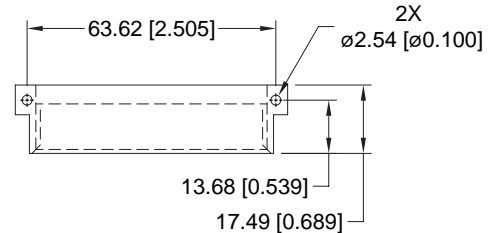
PCIM CONNECTOR OUTLINE DIMENSIONS

RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR

FEMALE CONNECTOR

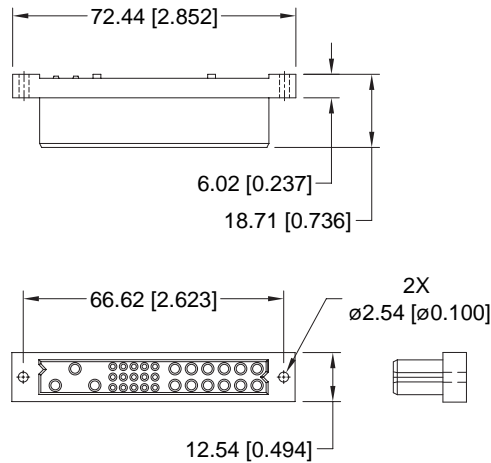


MALE CONNECTOR



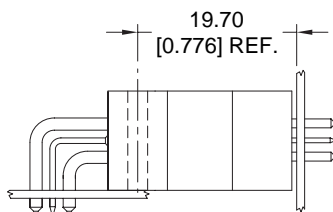
STRAIGHT BOARD MOUNT CONNECTOR

FEMALE CONNECTOR

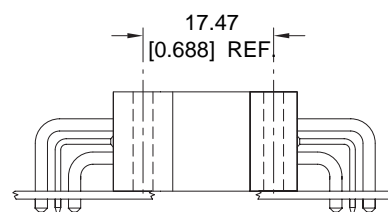


PCIM CONNECTOR MATING DIMENSIONS

(FULLY MATED)



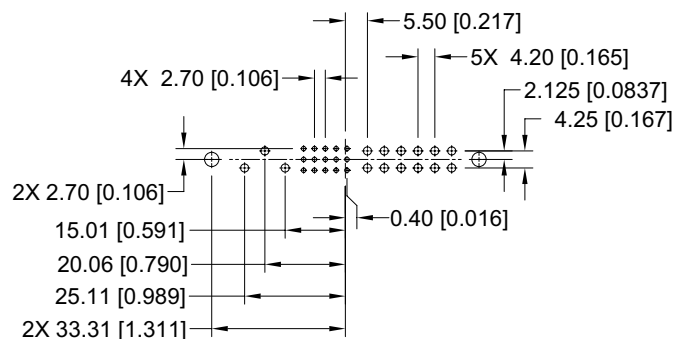
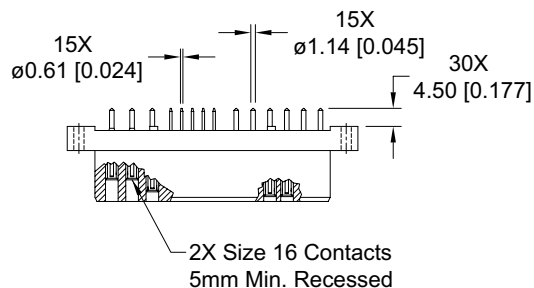
Right Angle (90°) Board
Mount Male to Straight
Board Mount or Panel
Mount Female



Right Angle (90°)
Board Mount Male to
Right Angle (90°)
Board Mount Female

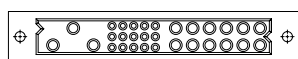
FEMALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER
PCIM30W15F300A1



CONTACT HOLE PATTERN

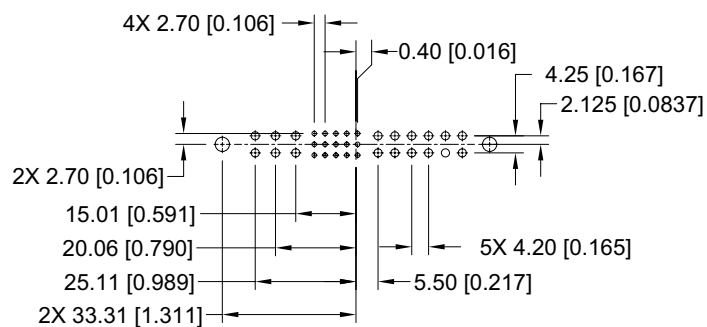
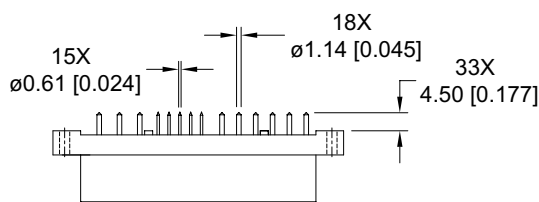
Note: See below for suggested printed board hole sizes.



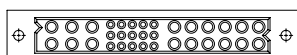
CONNECTOR DIMENSIONS

FEMALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER
PCIM33W18F300A1



CONTACT HOLE PATTERN



CONNECTOR DIMENSIONS

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\phi 1.00$ [0.039] holes for size 22 contact holes.
Suggest $\phi 1.60$ [0.063] holes for size 16 contact holes.
Suggest $\phi 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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STRAIGHT SOLDER CONNECTOR, FEMALE

Compact
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FEMALE STRAIGHT SOLDER CONNECTOR WITH A.C. PASS-THROUGH

CODE 3 WITH MOS* -246.10

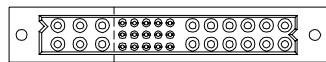
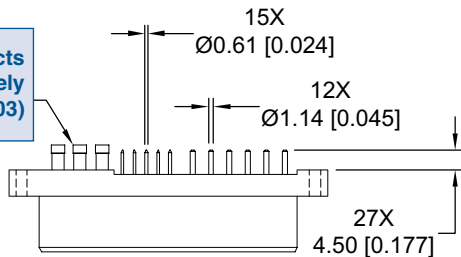
CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

LOW PROFILE PART NUMBER

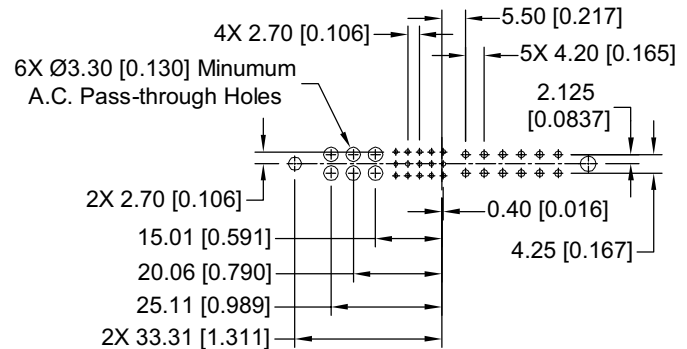
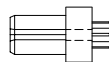
PCIM33W18F300A1-246.10

* For MOS descriptions,
see chart on pages 111-112.

Crimp contacts
ordered separately
(see pages 102-103)



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

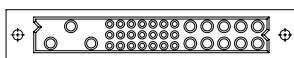
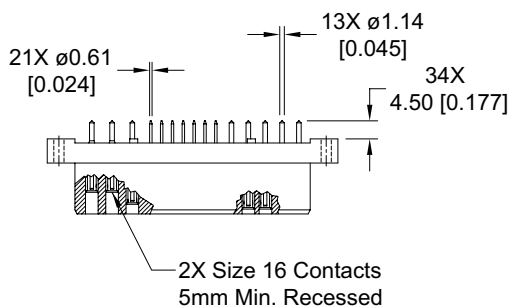
Note: See below for suggested printed board hole sizes.

FEMALE STRAIGHT SOLDER CONNECTOR

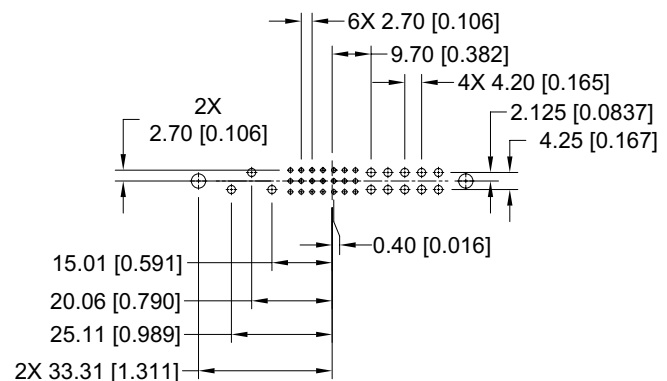
CODE 3

STANDARD PART NUMBER

PCIM34W13F300A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

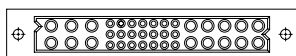
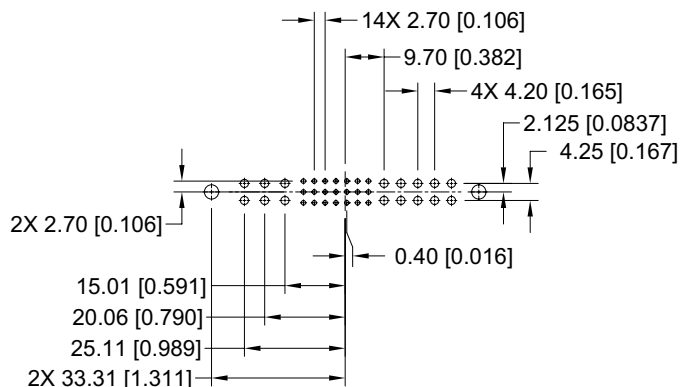
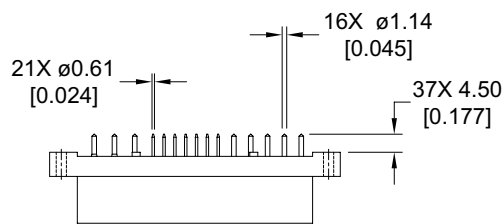
Suggest Ø1.00[0.039] holes for size 22 contact holes.

Suggest Ø1.60 [0.063] holes for size 16 contact holes.

Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

FEMALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER
PCIM37W16F300A1



CONNECTOR DIMENSIONS

CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes.

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.00[0.039] holes for size 22 contact holes.
Suggest Ø1.60 [0.063] holes for size 16 contact holes.
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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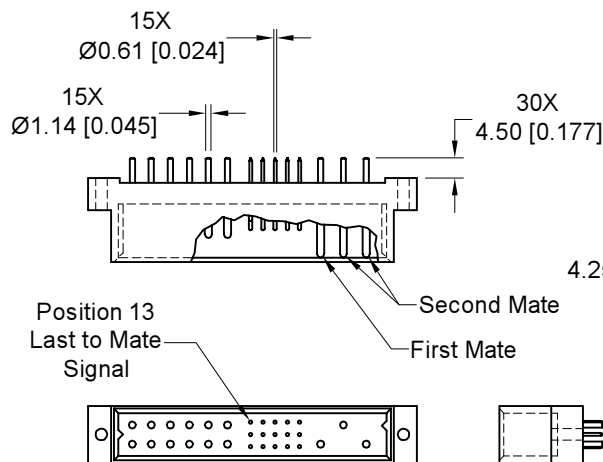
STRAIGHT SOLDER CONNECTOR, MALE

Compact
Power
Connectors

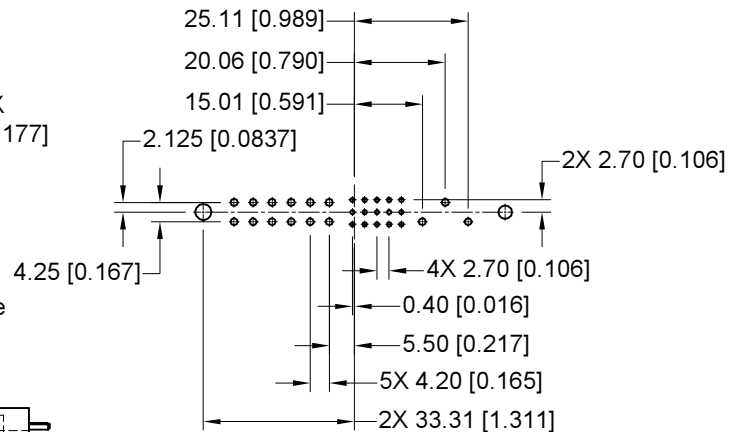


MALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER
PCIM30W15M300A1



CONNECTOR DIMENSIONS



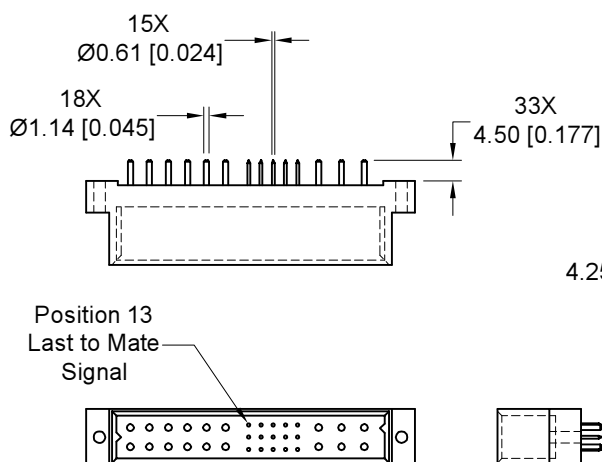
CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes.

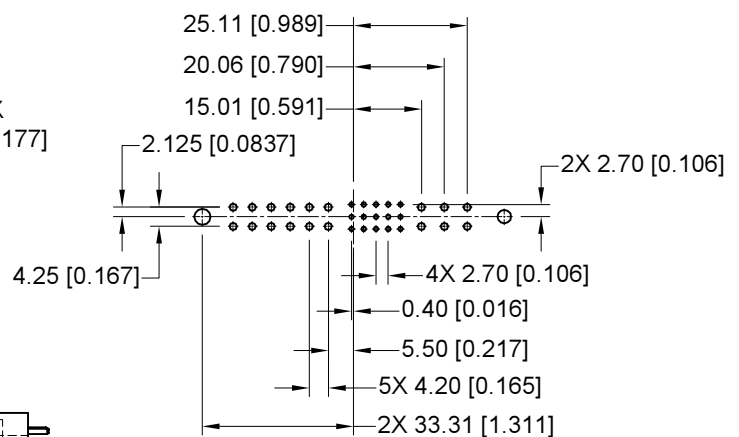


MALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER
PCIM33W18M300A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.00 [0.039] holes for size 22 contact holes.

Suggest Ø1.60 [0.063] holes for size 16 contact holes.

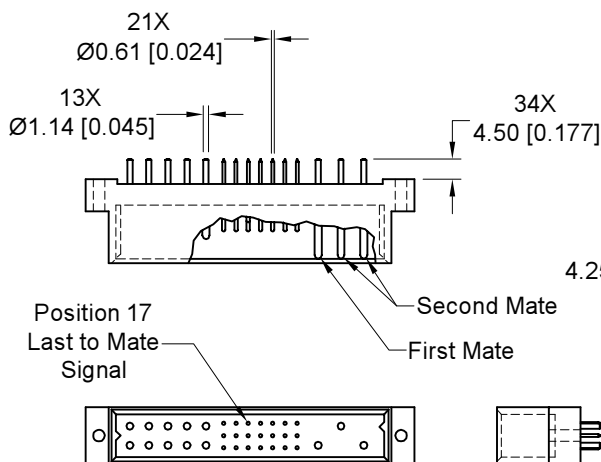
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.



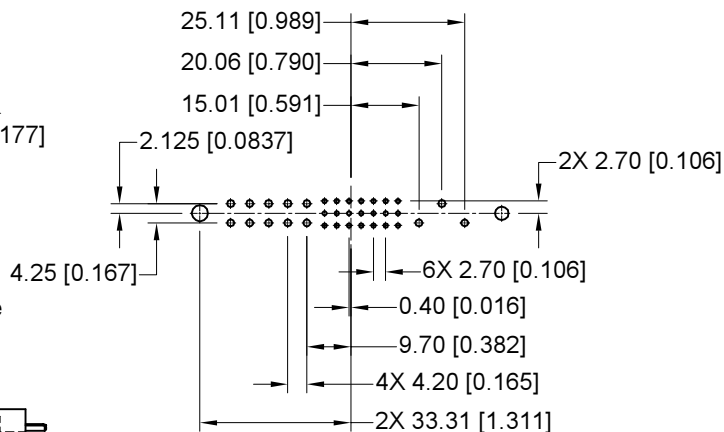
MALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER

PCIM34W13M300A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

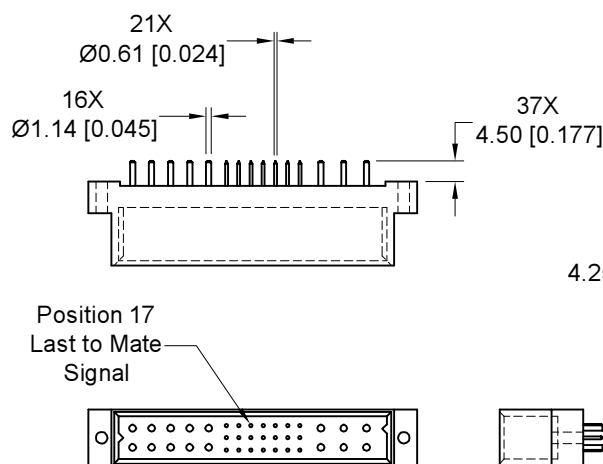
Note: See below for suggested printed board hole sizes.



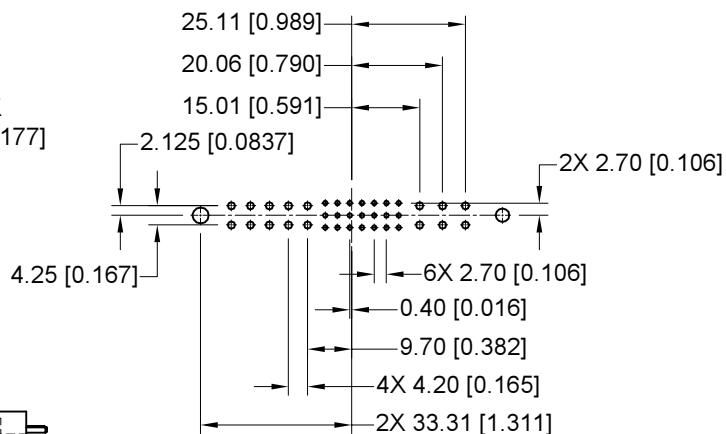
MALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER

PCIM37W16M300A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.00 [0.039] holes for size 22 contact holes.
Suggest Ø1.60 [0.063] holes for size 16 contact holes.
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



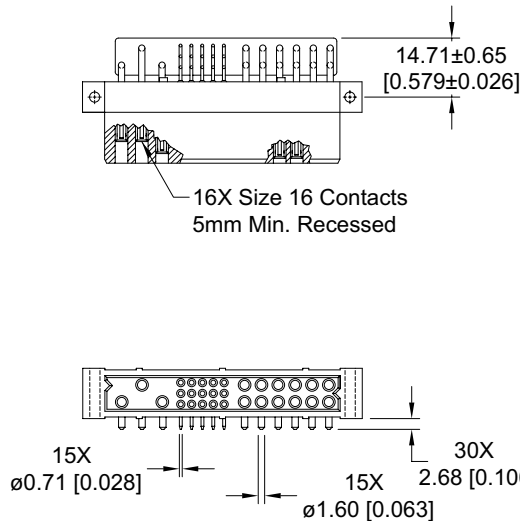
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connectpositronic.com

RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR, FEMALE

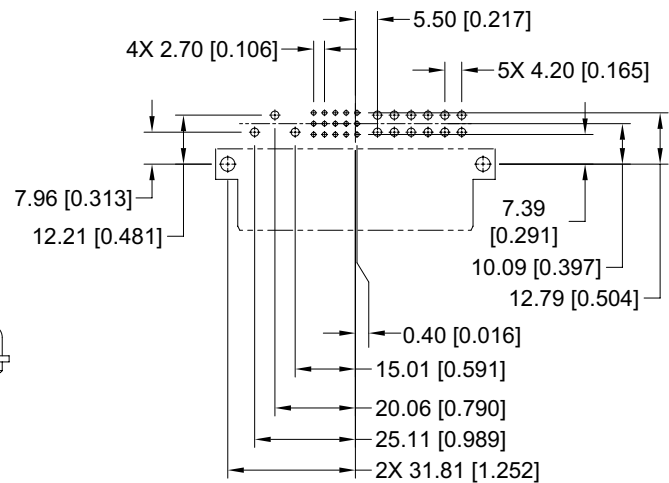
Compact
Power
Connectors

FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

STANDARD PART NUMBER
PCIM30W15F400A1



CONNECTOR DIMENSIONS

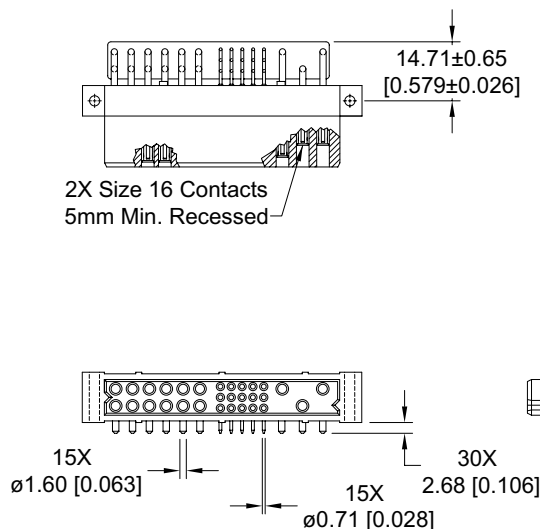


CONTACT HOLE PATTERN

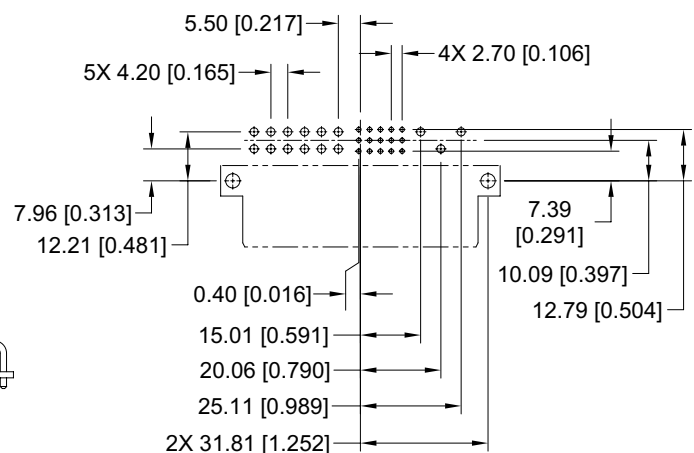
Note: See below for suggested printed board hole sizes.

FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION
PCIM30W15RF400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

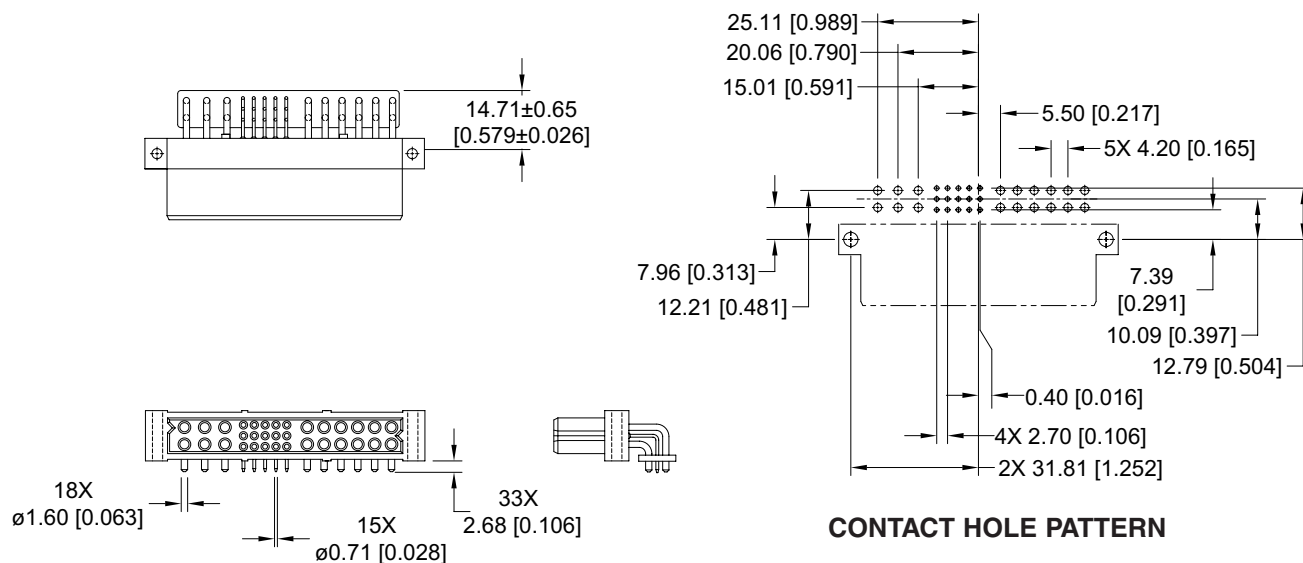
Suggest Ø1.14 [0.045] holes for size 22 contact holes.

Suggest Ø2.03 [0.080] holes for size 16 contact holes.

Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTORS CODE 4

STANDARD PART NUMBER
PCIM33W18F400A1

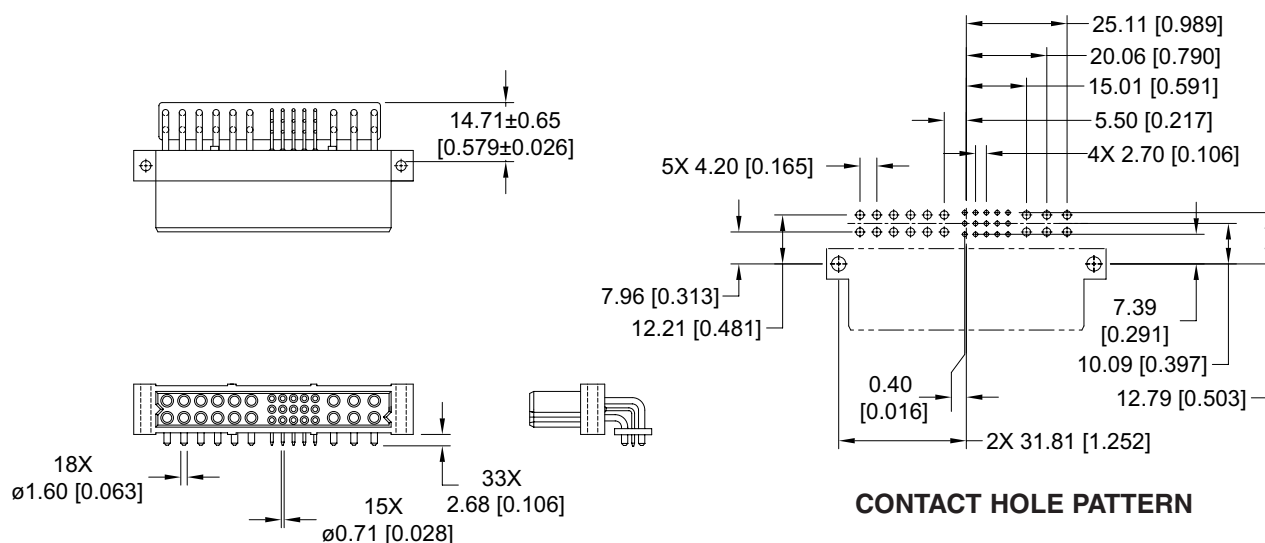


CONNECTOR DIMENSIONS

Note: See below for suggested printed board hole sizes.

FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTORS CODE 4

PART NUMBER FOR INVERTED TERMINATION
PCIM33W18RF400A1



CONNECTOR DIMENSIONS

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.14 [0.045] holes for size 22 contact holes.
Suggest Ø2.03 [0.080] holes for size 16 contact holes.
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



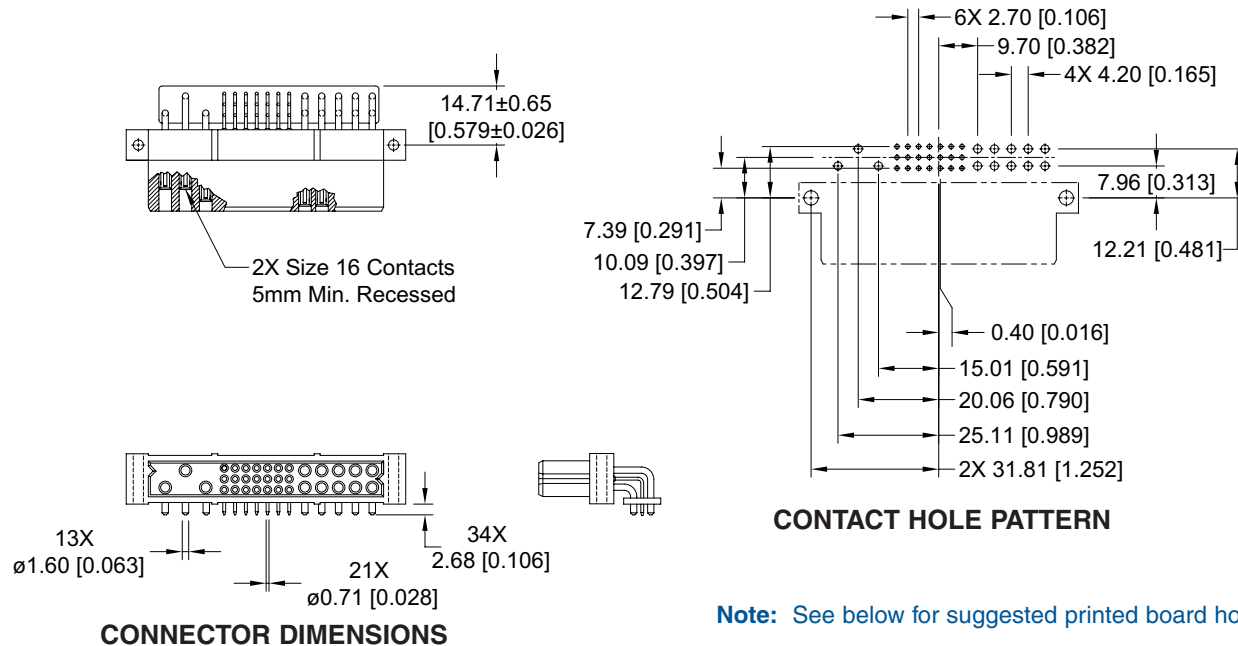
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connectpositronic.com

RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR, FEMALE

Compact
Power
Connectors

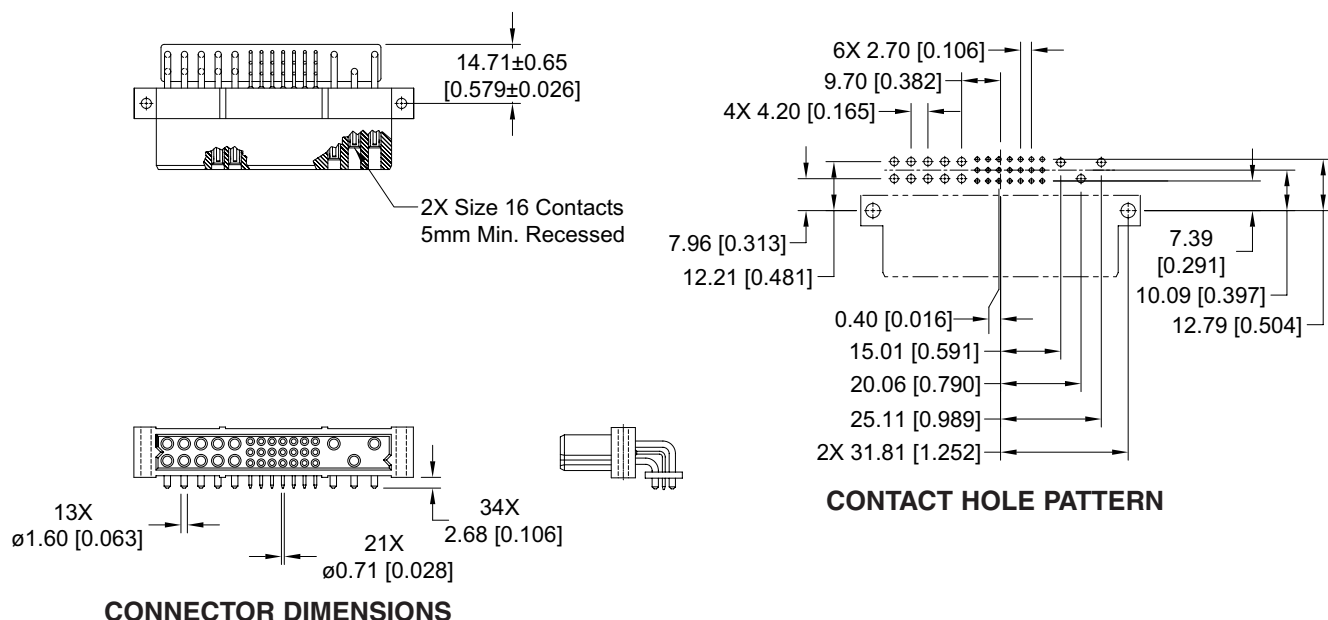
FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

STANDARD PART NUMBER
PCIM34W13F400A1



FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION
PCIM34W13RF400A1



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.14 [0.045] holes for size 22 contact holes.
Suggest Ø2.03 [0.080] holes for size 16 contact holes.
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

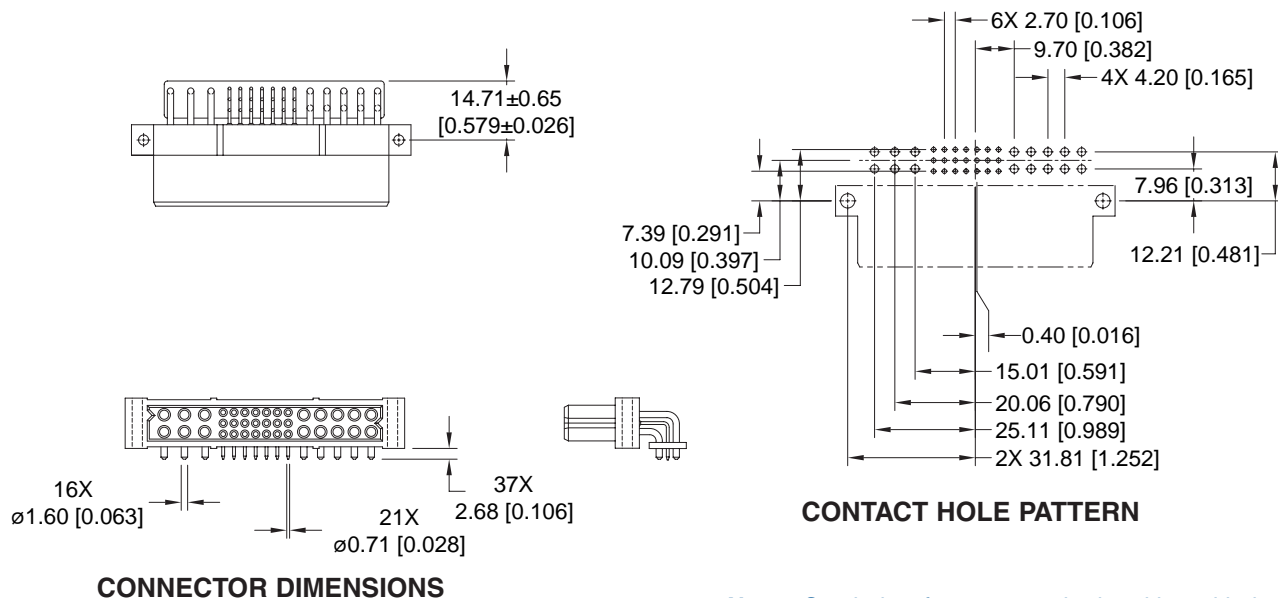
RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR, FEMALE



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FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

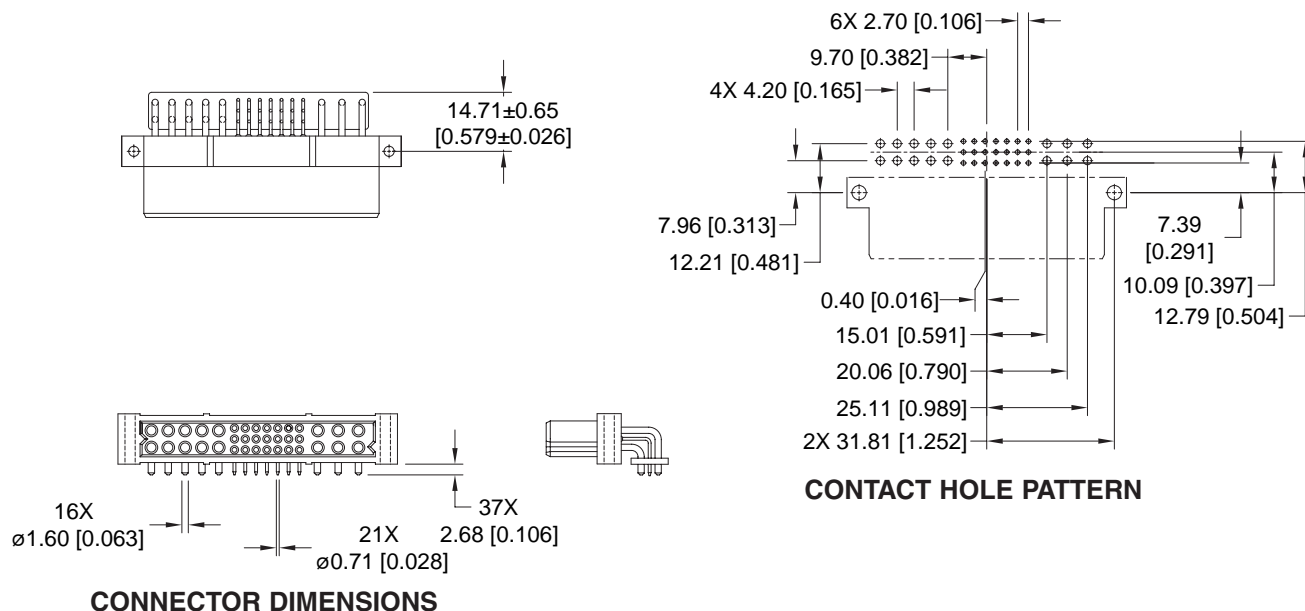
STANDARD PART NUMBER
PCIM37W16F400A1



Note: See below for suggested printed board hole sizes.

FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION
PCIM37W16RF400A1



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\phi 1.14$ [0.045] holes for size 22 contact holes.
Suggest $\phi 2.03$ [0.080] holes for size 16 contact holes.
Suggest $\phi 3.56 \pm 0.08$ [0.140 ± 0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



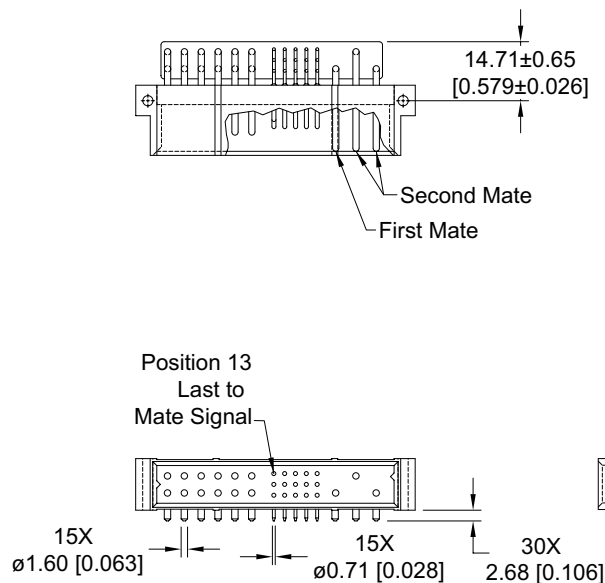
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connectpositronic.com

RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR, MALE

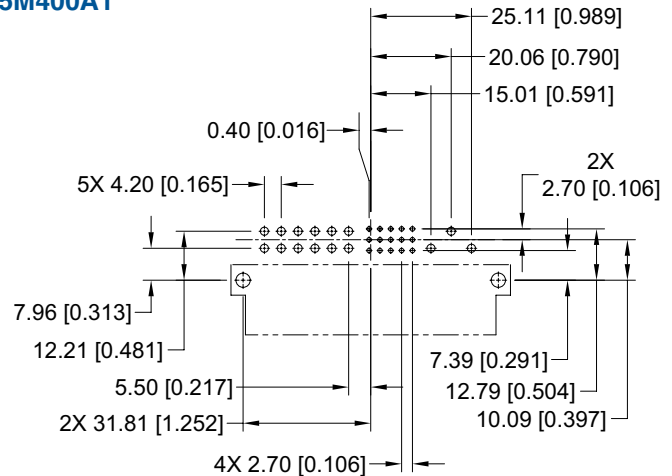
Compact
Power
Connectors

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

STANDARD PART NUMBER
PCIM30W15M400A1



CONNECTOR DIMENSIONS

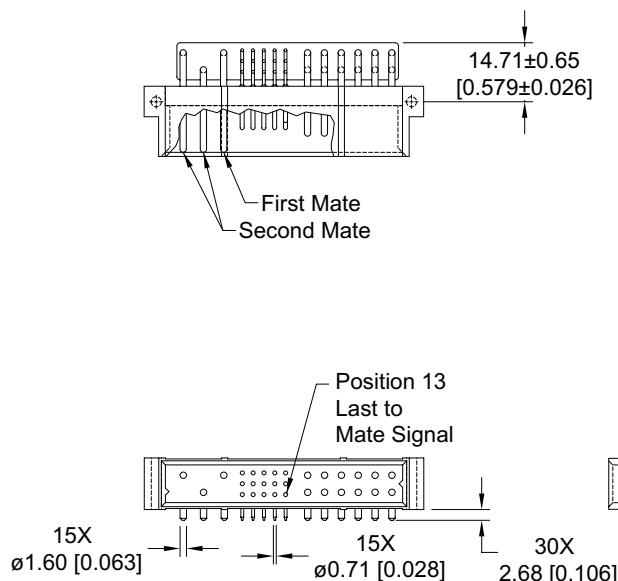


CONTACT HOLE PATTERN

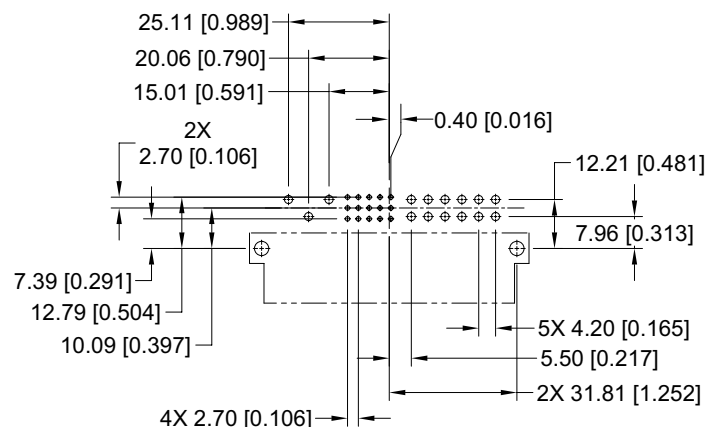
Note: See below for suggested printed board hole sizes.

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION
PCIM30W15RM400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

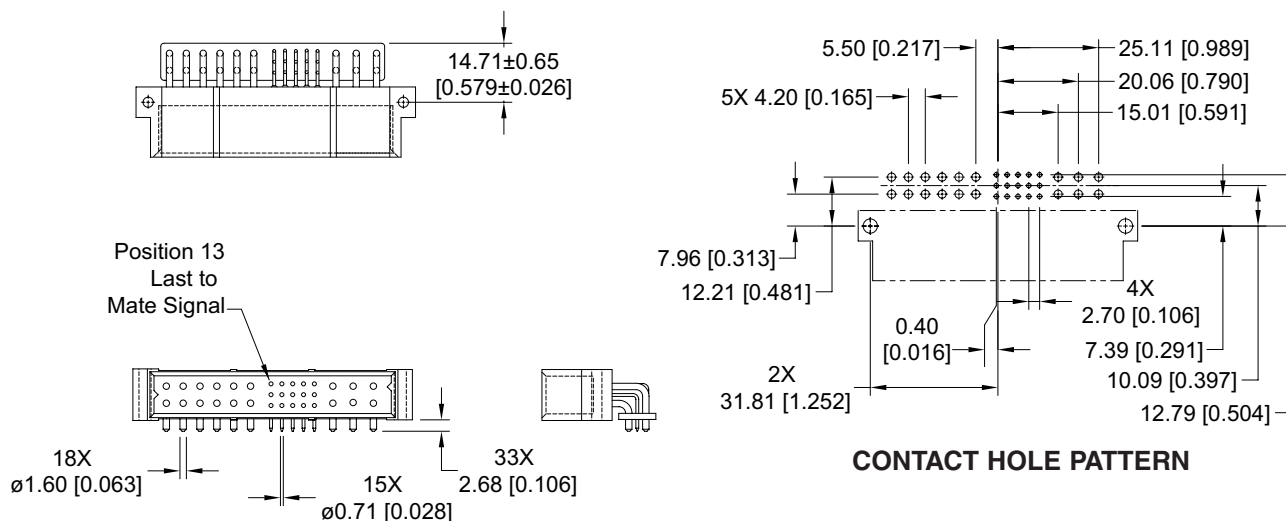
Suggest Ø1.14 [0.045] holes for size 22 contact holes.

Suggest Ø2.03 [0.080] holes for size 16 contact holes.

Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

STANDARD PART NUMBER:
PCIM33W18M400A1

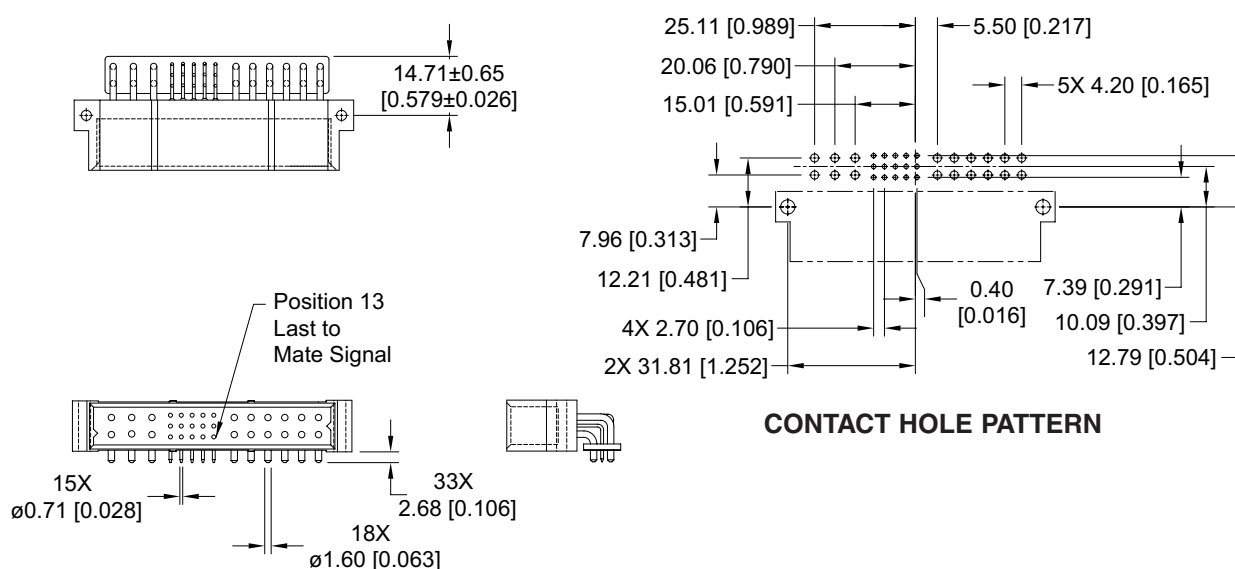


CONNECTOR DIMENSIONS

Note: See below for suggested printed board hole sizes.

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION
PCIM33W18RM400A1



CONNECTOR DIMENSIONS

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 1.14$ [0.045] holes for size 22 contact holes.
Suggest $\varnothing 2.03$ [0.080] holes for size 16 contact holes.
Suggest $\varnothing 3.56 \pm 0.08$ [0.140±0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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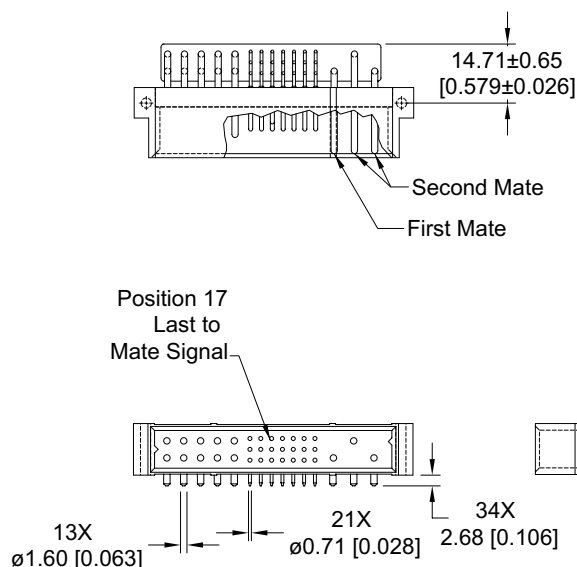
RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR, MALE

Compact
Power
Connectors

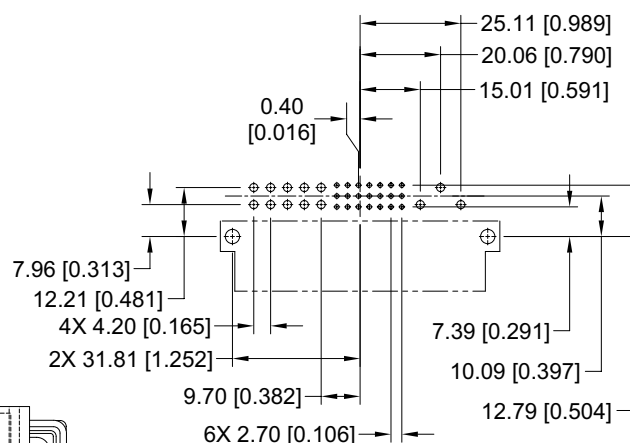
MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

STANDARD PART NUMBER:

PCIM34W13M400A1



CONNECTOR DIMENSIONS



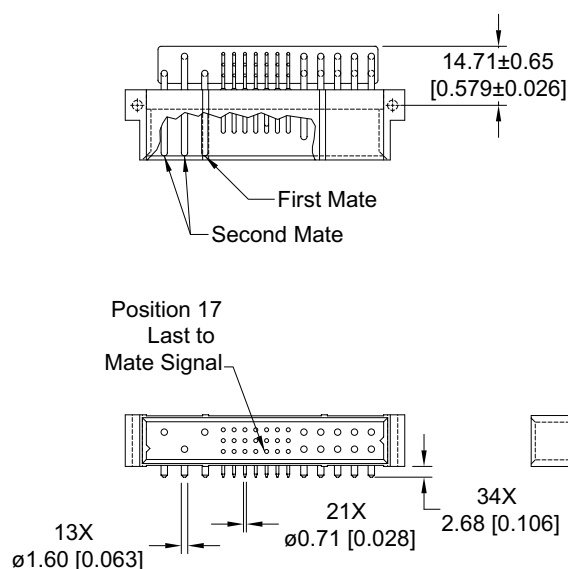
CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes.

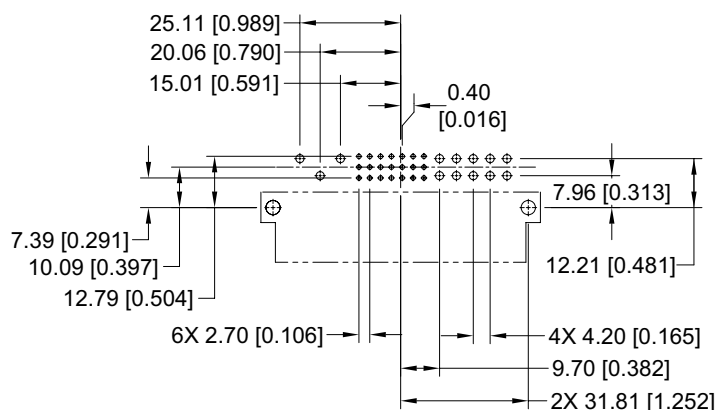
MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION:

PCIM34W13RM400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

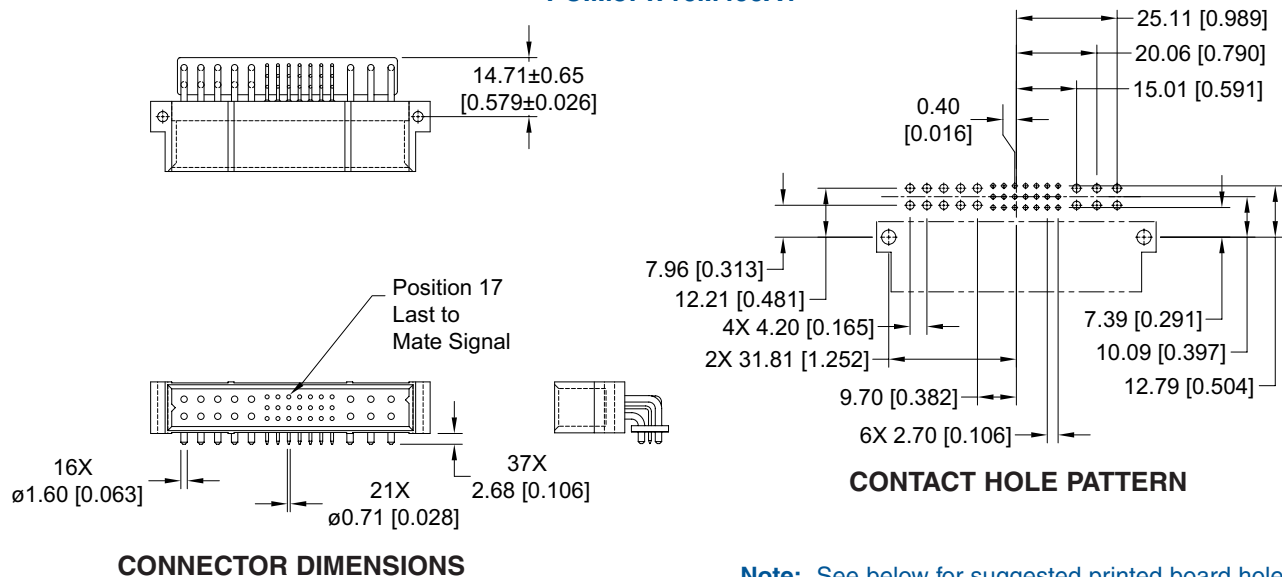
Suggest Ø1.14 [0.045] holes for size 22 contact holes.

Suggest Ø2.03 [0.080] holes for size 16 contact holes.

Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

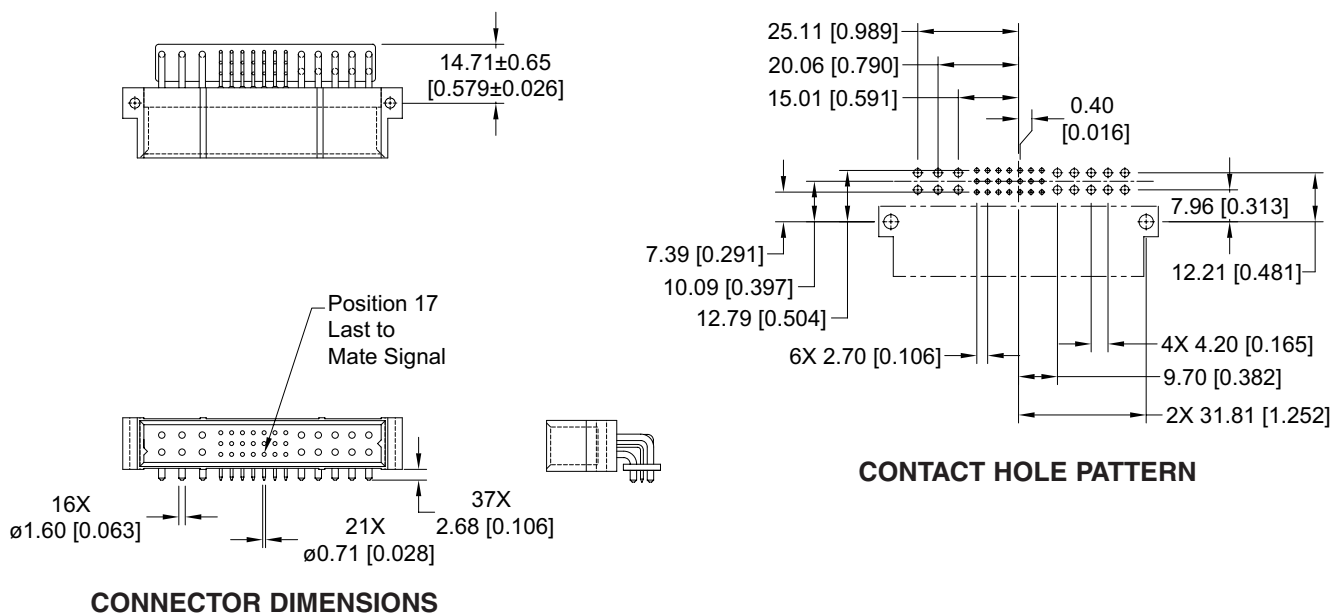
STANDARD PART NUMBER
PCIM37W16M400A1



Note: See below for suggested printed board hole sizes.

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION
PCIM37W16RM400A1



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.14 [0.045] holes for size 22 contact holes.
Suggest Ø2.03 [0.080] holes for size 16 contact holes.
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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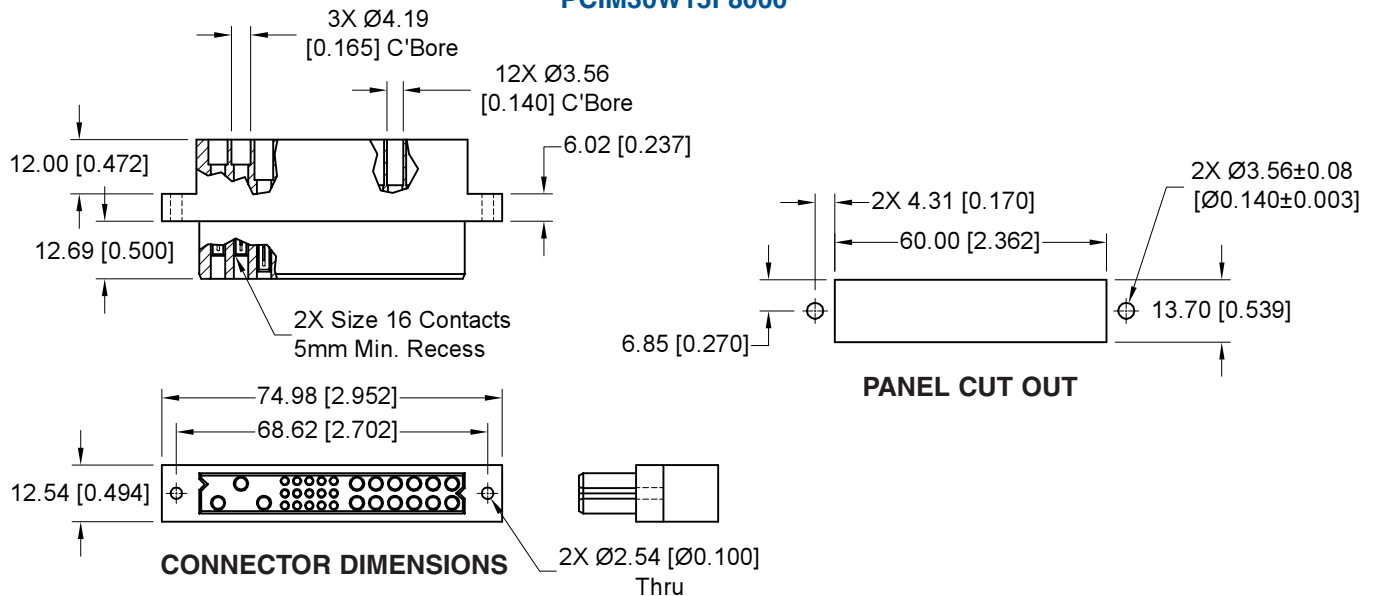
PANEL MOUNT CONNECTOR, FEMALE

Compact
Power
Connectors

FEMALE PANEL MOUNT CRIMP CONTACT CONNECTOR CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

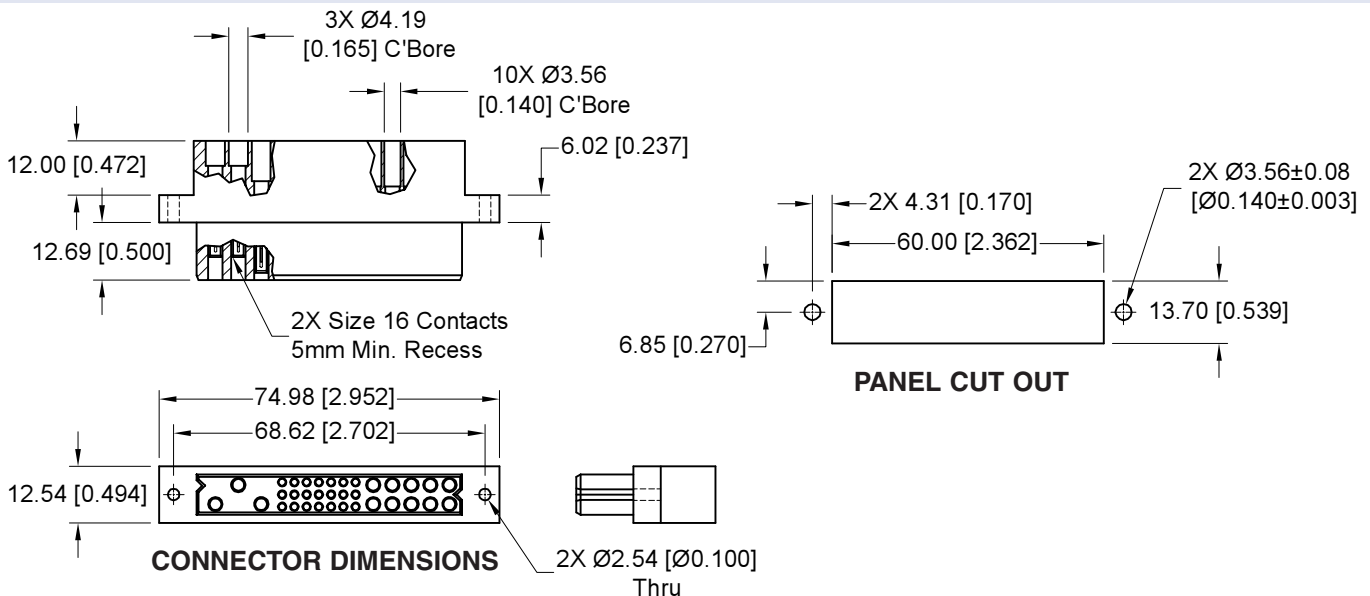
STANDARD PART NUMBER
PCIM30W15F8000



FEMALE PANEL MOUNT CRIMP CONTACT CONNECTOR CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

STANDARD PART NUMBER
PCIM33W18F8000

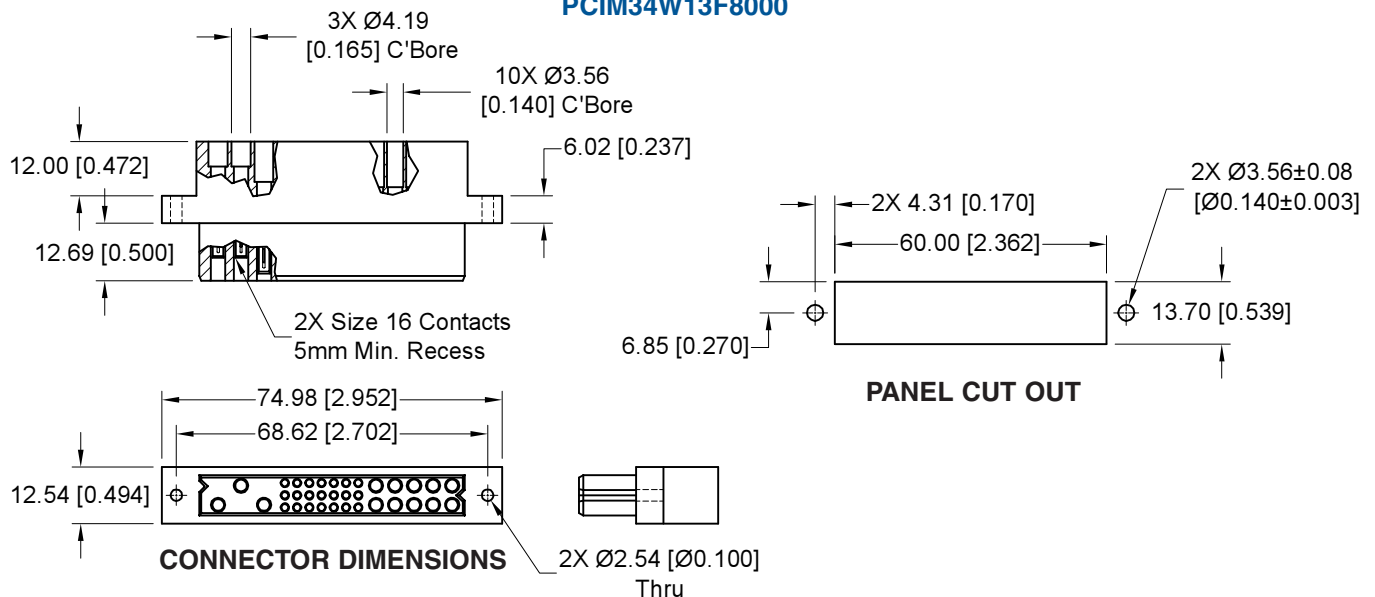


For information regarding removable contacts, see Removable Contact section, pages 102-103.

FEMALE PANEL MOUNT CRIMP CONTACT CONNECTOR CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

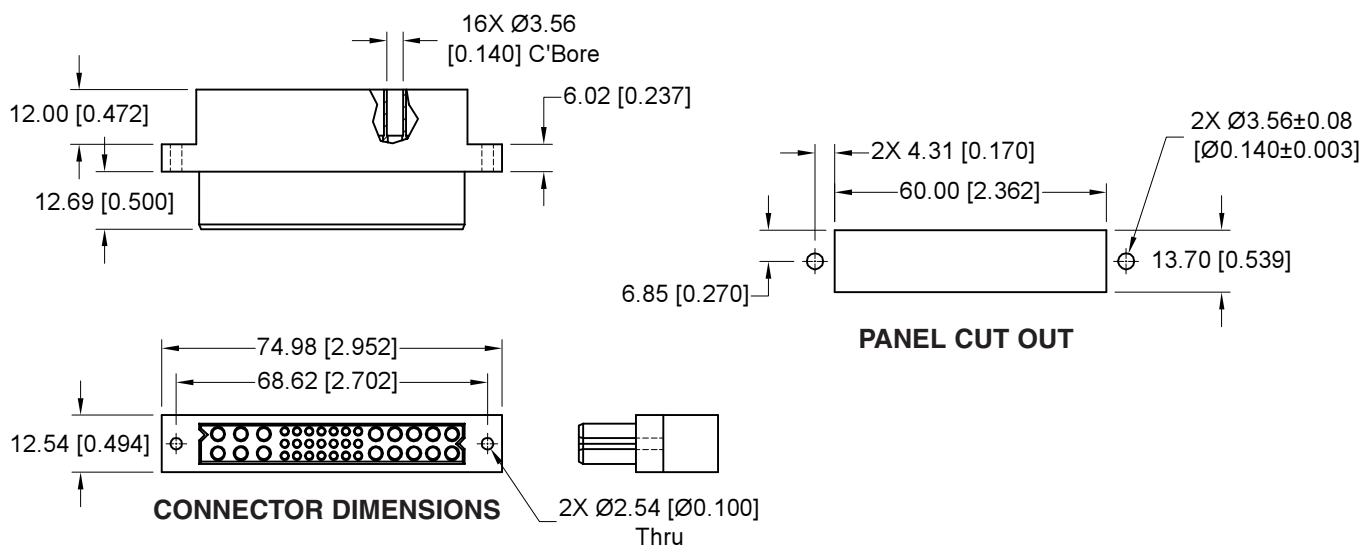
STANDARD PART NUMBER
PCIM34W13F8000



FEMALE PANEL MOUNT CRIMP CONTACT CONNECTOR CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

STANDARD PART NUMBER
PCIM37W16F8000



For information regarding removable contacts, see Removable Contact section, pages 102-103.



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COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, FEMALE

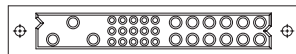
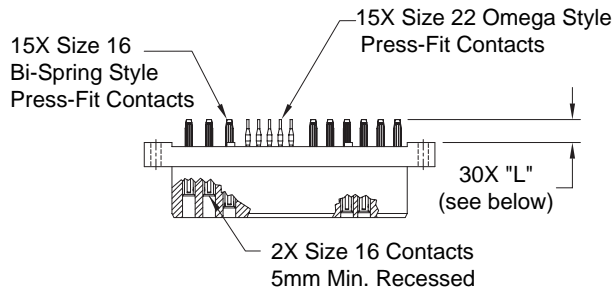
Compact
Power
Connectors

FEMALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94

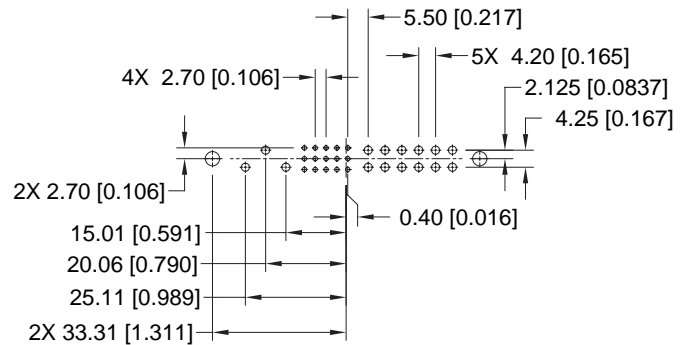
STANDARD PART NUMBER

PCIM30W15F9300A1

PCIM30W15F9400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

CONTACT TAIL LENGTH

Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

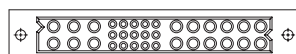
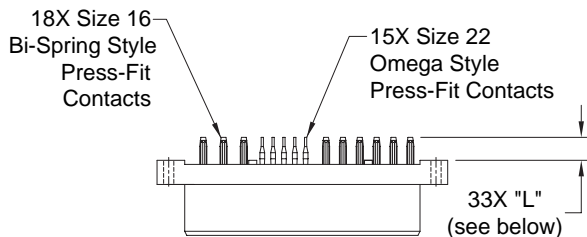
Note: See below for suggested printed board hole sizes, press-fit connector installation tools, and mounting screw options.

FEMALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94

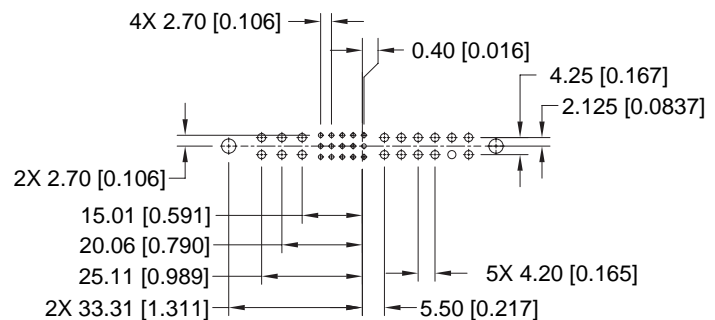
STANDARD PART NUMBER

PCIM33W18F9300A1

PCIM33W18F9400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

CONTACT TAIL LENGTH

Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

For mounting screw options, see page 108.



FEMALE COMPLIANT PRESS-FIT CONNECTOR WITH A.C. PASS-THROUGH

CODE 93 OR 94 WITH MOS* -246.10

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

LOW PROFILE PART NUMBER

PCIM33W18F9300A1-246.10

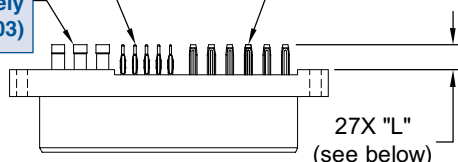
PCIM33W18F9400A1-246.10

* For MOS descriptions,
see chart on pages 111-112.

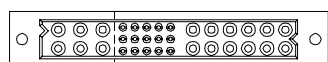
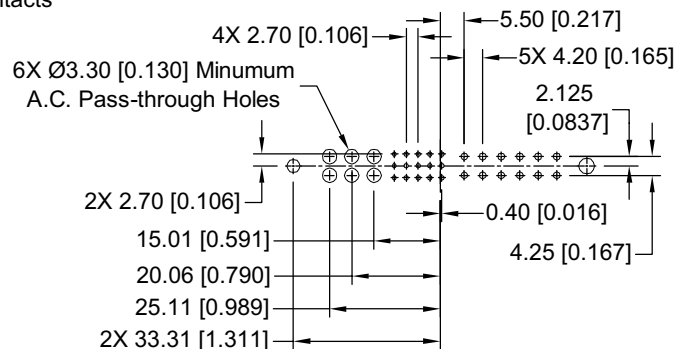
15X Size 22 Omega
Style Press-Fit Contacts

12X Size 16 Bi-Spring
Style Press-Fit Contacts

Crimp contacts
ordered separately
(see pages 102-103)



27X "L"
(see below)



CONNECTOR DIMENSIONS

CONTACT HOLE PATTERN

CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

Note: See below for suggested printed board hole sizes, press-fit connector installation tools, and mounting screw options.

FEMALE COMPLIANT PRESS-FIT CONNECTOR

CODE 93 OR 94

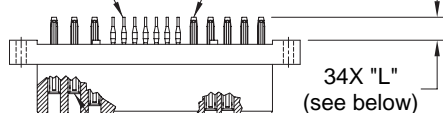
STANDARD PART NUMBER

PCIM34W13F9300A1

PCIM34W13F9400A1

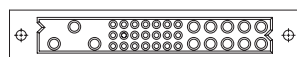
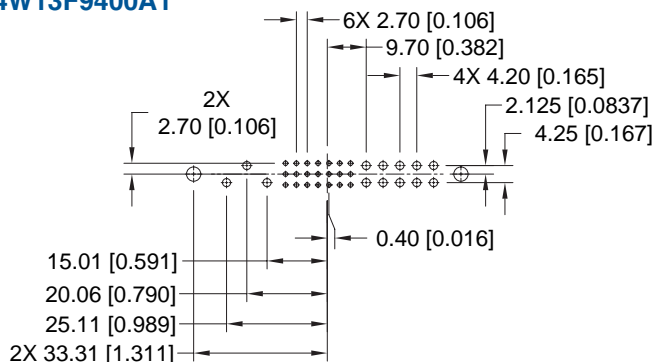
21X Size 22
Omega Style
Press-Fit Contacts

13X Size 16
Bi-Spring Style
Press-Fit Contacts



34X "L"
(see below)

2X Size 16 Contacts
5mm Min. Recessed



CONNECTOR DIMENSIONS

CONTACT HOLE PATTERN

CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\text{Ø}3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

For mounting screw options, see page 108.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, FEMALE

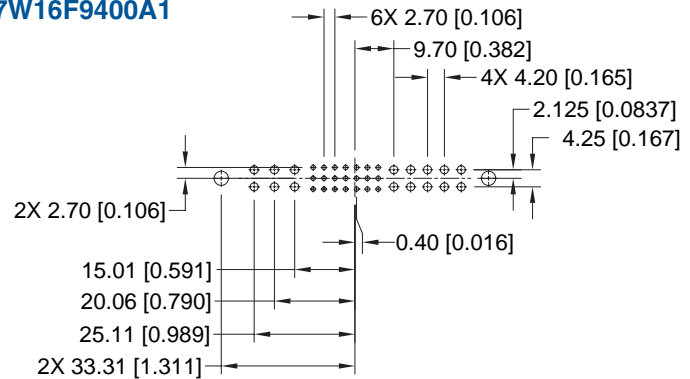
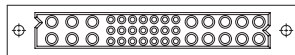
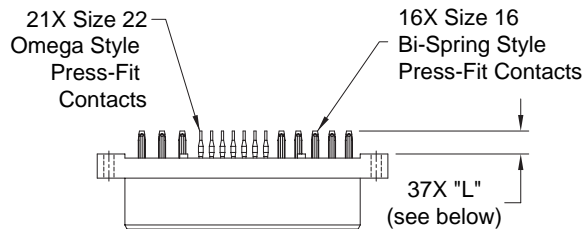
Compact
Power
Connectors

FEMALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94

STANDARD PART NUMBER

PCIM37W16F9300A1

PCIM37W16F9400A1



CONTACT HOLE PATTERN

CONNECTOR DIMENSIONS

CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

For mounting screw options, see page 108.

COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, MALE



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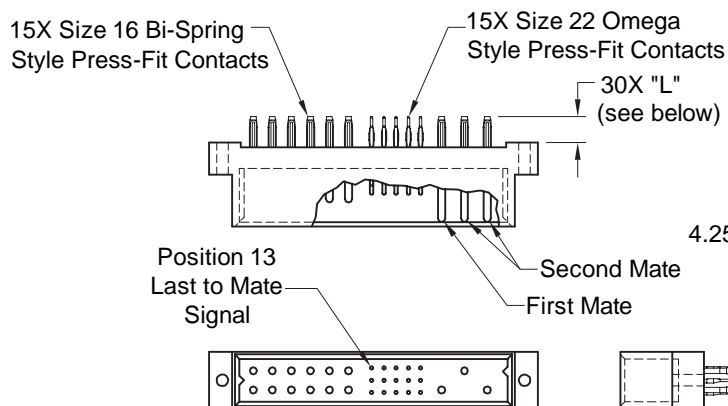


MALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94

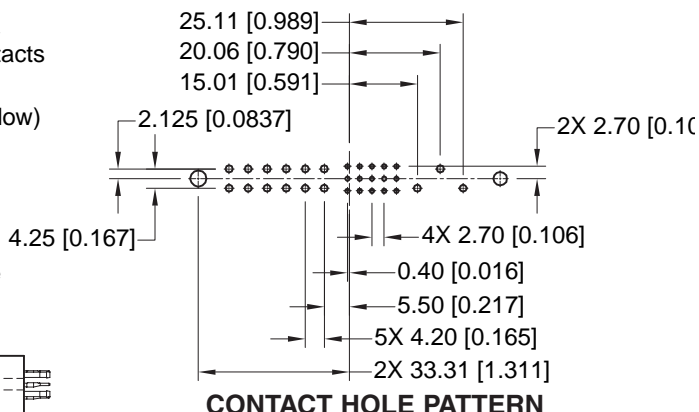
STANDARD PART NUMBER

PCIM30W15M9300A1

PCIM30W15M9400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

CONTACT TAIL LENGTH

Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

Note: See below for suggested printed board hole sizes, press-fit connector installation tools, and mounting screw options.

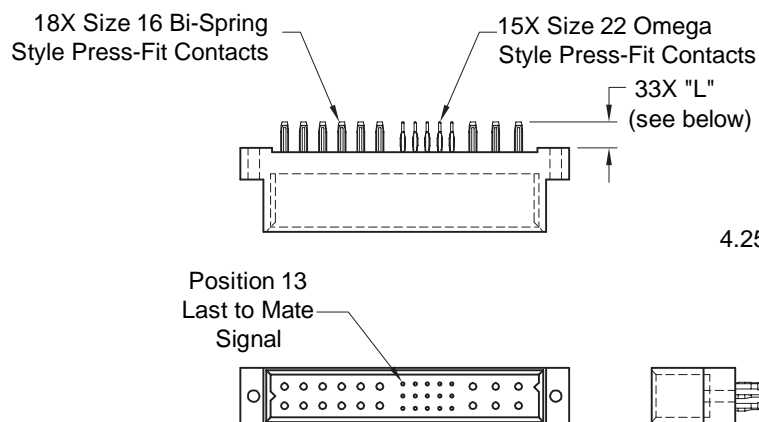


MALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94

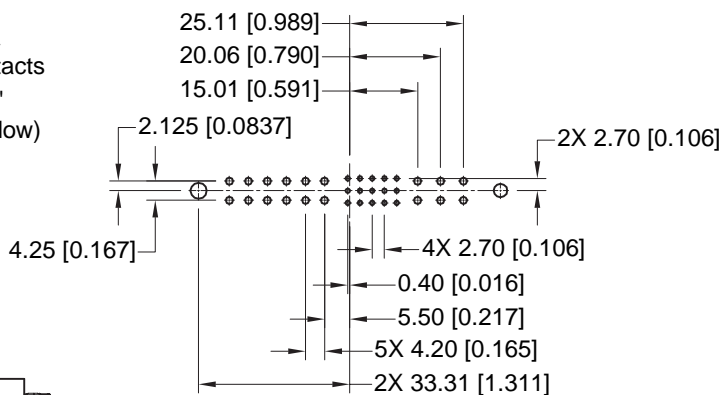
STANDARD PART NUMBER

PCIM33W18M9300A1

PCIM33W18M9400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

CONTACT TAIL LENGTH

Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

For mounting screw options, see page 108.



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COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, MALE

Compact
Power
Connectors

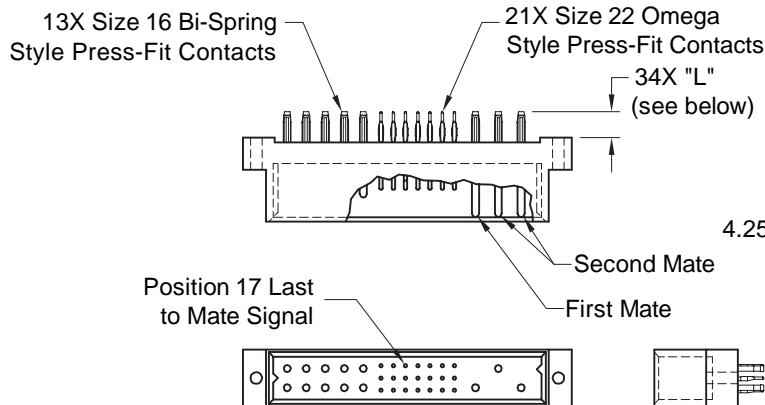


MALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94

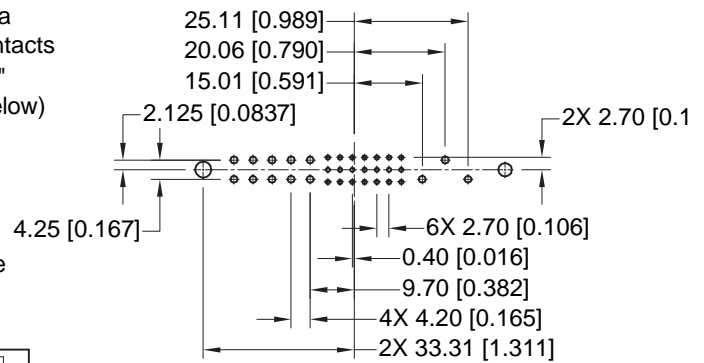
STANDARD PART NUMBER

PCIM34W13M9300A1

PCIM34W13M9400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

CONTACT TAIL LENGTH

Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

Note: See below for suggested printed board hole sizes, press-fit connector installation tools, and mounting screw options.

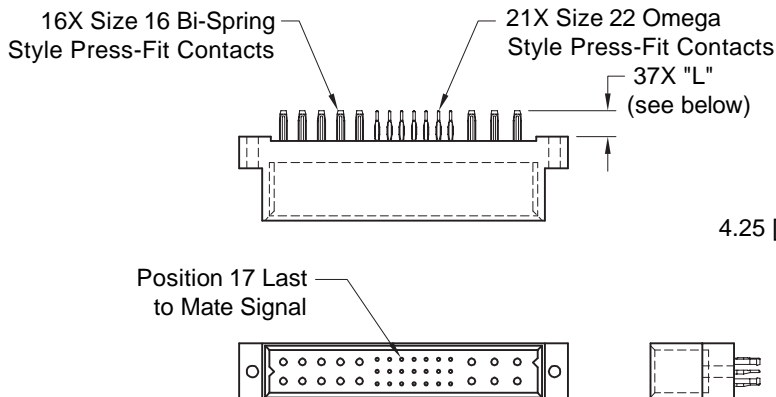


MALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94

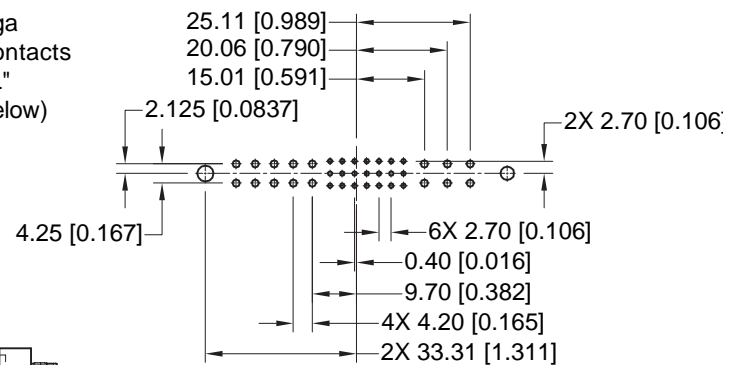
STANDARD PART NUMBER

PCIM37W16M9300A1

PCIM37W16M9400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

CONTACT TAIL LENGTH

Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

For mounting screw options, see page 108.

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

STEP	1	2	3	4	5	6	7	8	9
EXAMPLE	PCIM	34W13	F	93	0	0	A1	/AA	

STEP 1 - BASIC SERIES

PCIM - PCIM Series

STEP 2 - CONNECTOR VARIANTS

- 30W15 - 15 size 16 contacts and 15 size 22 contacts
- 30W15R - 15 size 16 contacts and 15 size 22 contacts. Inverted termination style, use with contact type "4"
- 33W18 - 18 size 16 contacts and 15 size 22 contacts
- 33W18R - 18 size 16 contacts and 15 size 22 contacts. Inverted termination style, use with contact type "4"
- 34W13 - 13 size 16 contacts and 21 size 22 contacts
- 34W13R - 13 size 16 contacts and 21 size 22 contacts. Inverted termination style, use with contact type "4"
- 37W16 - 16 size 16 contacts and 21 size 22 contacts
- 37W16R - 16 size 16 contacts and 21 size 22 contacts. Inverted termination style, use with contact type "4"

STEP 3 - CONNECTOR GENDER

F - Female
M - Male

STEP 4 - CONTACT TERMINATION TYPE

- 3 - Solder, Straight Printed Board Mount with 4.50 [0.177] tail extension for connection system 1.
- 4 - Solder, Right Angle (90°) Printed Board Mount with 2.68 [0.106] tail extension for connection systems 1 and 4.
- 8 - Contacts must be ordered separately for Panel Mount Cable Connectors, connection system 3, see pages 102-103. Female connector only.
- 93 - Press-Fit, Compliant Termination size 16 and size 22 Straight Printed Board Mount for use with board thicknesses of 2.29 to 4.45 [0.090 to 0.175]. Connection system 1.
- 94 - Press-Fit, Compliant Termination size 16 and size 22 Straight Printed Board Mount for use with board thickness of 4.45 minimum [0.175 minimum]. Connection system 1.

NOTE: Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES file.



SK Drawing



3-dimensional model

STEP 9 - SPECIAL OPTIONS

FOR LISTING OF SPECIAL OPTIONS, SEE SPECIAL OPTIONS APPENDIX ON PAGES 111 AND 112.

STEP 8 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - Compliant per EU Directive 2002/95/EC (RoHS)

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: PCIM34W13F9300A1

STEP 7 - CONTACT PLATING FOR PRINTED BOARD TYPE CONNECTORS

- 0 - Crimp contacts ordered separately
- A1 - Gold flash over nickel on mating end and termination end.
- A2 - Gold flash over nickel on mating end and 5.00 microns [0.00020 inch] tin-lead solder coat on termination end. Not available with code 93 or code 94 in step 4.
- C1 - 0.76 microns [0.000030 inch] gold over nickel on mating end and termination end.
- C2 - 0.76 microns [0.000030 inch] gold over nickel on mating end and 5.00 microns [0.00020 inch] tin-lead solder coat on termination end. Not available with code 93 or code 94 in step 4.
- D1 - 1.27 microns [0.000050 inch] gold over nickel on mating end and termination end.
- D2 - 1.27 microns [0.000050 inch] gold over nickel on mating end and 5.00 microns [0.00020 inch] tin-lead solder coat on termination end. Not available with code 93 or code 94 in step 4.

STEP 6 - HOODS

- 0 - Not applicable

STEP 5 - MOUNTING STYLE

- 0 - Standard Option
- See page 108 for mounting screw options.



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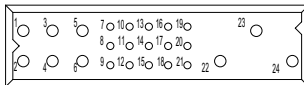
GENERAL PRODUCT INFORMATION

Compact
Power
Connectors

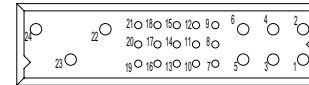
The PCIB Series encompasses all of the features of the PCIH Series in a smaller package. Reliability, high current capacity and many system management connections make the PCIB Series ideal for use in telecom, computer, information systems and industrial applications.

PCIB SERIES CONTACT VARIANTS

FACE VIEW OF MALE AND REAR VIEW OF FEMALE

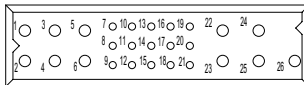


PCIB24W9 VARIANT

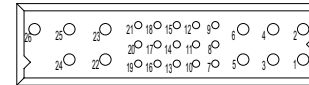


PCIB24W9R VARIANT (Inverted Termination)

9 Size 16 Power Contacts and 15 Size 22 Signal Contacts



PCIB26W11 VARIANT



PCIB26W11R VARIANT (Inverted Termination)

11 Size 16 Power Contacts and 15 Size 22 Signal Contacts





MATERIALS AND FINISHES:

Insulator:	Glass-filled polyester, UL 94V-0, blue color.
Contacts:	Size 16 contacts: High conductivity precision-machined copper alloy. Size 22 contacts: Precision-machined copper alloy. Plating: gold flash over nickel. Other plating options available, refer to Step 7 on page 89.
Mounting Screws:	Steel, zinc plated.
Jackscrews:	Stainless steel, passivated.

ELECTRICAL CHARACTERISTICS:

PCIB Contact Current Ratings, per UL 1977

See Temperature Rise Curves on page 5 for details.

PCIB24W9:

Size 16 Power Contacts:	
Positions 22, 23, and 24:	45 amperes continuous, all contacts under load.
Positions 1 through 6:	35 amperes continuous, all contacts under load.
Size 22 Signal Contacts:	3 amperes nominal rating.

PCIB26W11:

Size 16 Power Contacts:	34 amperes continuous, all contacts under load.
Size 22 Signal Contacts:	3 amperes nominal rating.

Initial Contact Resistance; maximum:

Size 16 Contact:	0.0007 ohms maximum.
Size 22 Contact:	0.004 ohms maximum. Per IEC 512-2, Test 2b.

Insulator Resistance:	5 G ohms per IEC 512-2, Test 3a.
------------------------------	----------------------------------

Voltage Proof:

PCIB24W9:

Contacts 22, 23 and 24:	3,000 V r.m.s.
Contacts 1 through 6:	1,500 V r.m.s.
Contacts 7 through 21:	1,000 V r.m.s.

PCIB26W11:

Contacts 1 through 6 and 22 through 26:	1,500 V r.m.s.
Contacts 7 through 21:	1,000 V r.m.s.

Creepage and Clearance

Distance; minimum:

PCIB24W9:

Contact 24 to Contact 22:	3.2mm [0.126 inch]
Contact 23 to Contact 22:	3.2mm [0.126 inch]
Contact 24 to Signal Contacts:	6.4mm [0.252 inch]
Contact 23 to Signal Contacts:	6.4mm [0.252 inch]
Contact 24 to Contact 23:	2.5mm [0.098 inch]
Contact 22 to Signal Contacts:	2.0mm [0.079 inch]

PCIB26W11:

Contact 22 to Signal Contacts:	2.0mm [0.079 inch]
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Working Voltage:

PCIB24W9:

Contacts 22, 23 and 24:	1,000 V r.m.s.
Contacts 1 through 6:	500 V r.m.s.
Contacts 7 through 21:	333 V r.m.s.

PCIB26W11:

Contacts 1 through 6 and 22 through 26:	500 V r.m.s.
Contacts 7 through 21:	333 V r.m.s.

MECHANICAL CHARACTERISTICS:

Blind Mating System:	Male and female connector bodies provide "lead-in" for 1.3 mm [0.050 inch] diametral misalignment.
Polarization:	Provided by connector body design.
Removable Contacts:	Install contact from rear of insulator; release from front of insulator. Size 16 and 22 female contacts feature "Closed Entry" design for highest reliability.

Removable Contact Retention in Connector Body:

Size 16 Contacts:	67 N [15 lbs.]
Size 22 Contacts:	27 N [6 lbs.]

Fixed Contacts:

Printed board terminations, both straight and right angle (90°). Size 16 female contacts feature "Closed Entry" design. Size 22 feature rugged "Robi-D Open Entry" contact design. "Closed Entry" contacts available, consult Technical Sales.

Fixed Contact Retention in Connector Body:

Size 16 Contacts:	45 N [10 lbs.]
Size 22 Contacts:	27 N [6 lbs.]

Resistance to Solder Heat:

260°C [500°F] for 10 seconds duration per IEC 512-6, Test 12e, 25-watt soldering iron.

Sequential Contact Mating System:

PCIB24W9:	First mate contact 22 and last mate contact position 7.
PCIB26W11:	Last mate contact position 7.

Consult Technical Sales for customer specified sequential mating.

Safety "Recessed in Insulator" Contacts:

The following size 16 contacts are recessed 5.00 mm [0.197 inch] below the face of the female connector insulator per safety requirements. Contact positions 23 and 24. None

PCIB24W9:	
PCIB26W11:	

Compliant Terminations:

Size 16 and 22 contacts are available with Compliant Contact Terminations.

Printed Board Mounting:

Mounting holes provided in connector body for printed board mounting. Self-tapping screws are available.

Mechanical Operations:

250 couplings, minimum.

CLIMATIC CHARACTERISTICS:

Working Temperature:	-55°C to +125°C.
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For RoHS options
see page 89.



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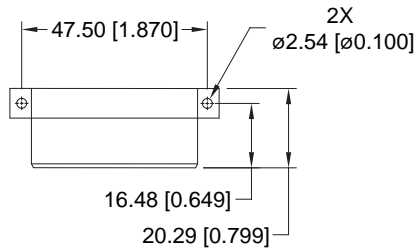
CONNECTOR OUTLINE AND MATING DIMENSIONS

Compact
Power
Connectors

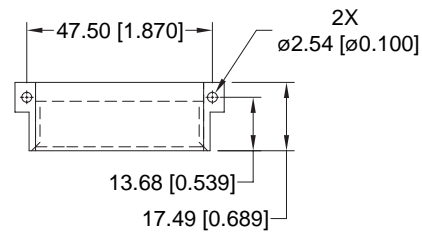
PCIB CONNECTOR OUTLINE DIMENSIONS

RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR

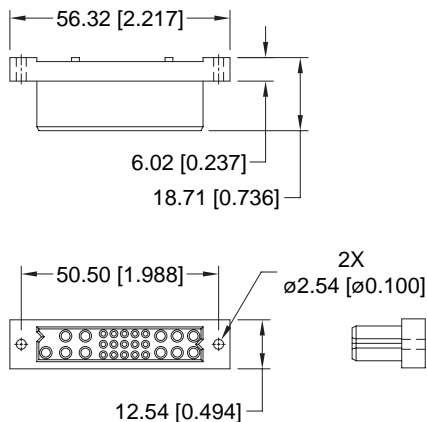
FEMALE CONNECTOR



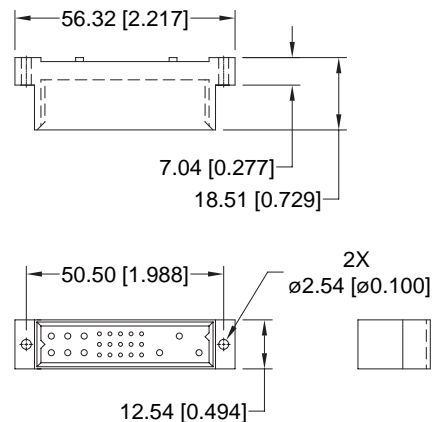
MALE CONNECTOR



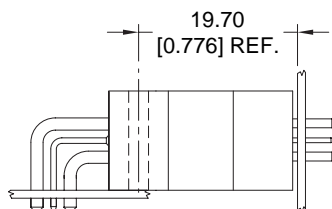
FEMALE CONNECTOR



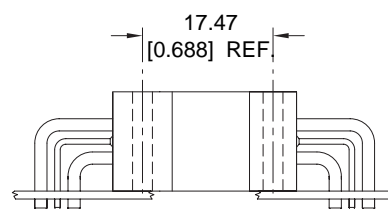
MALE CONNECTOR



PCIB CONNECTOR MATING DIMENSIONS (FULLY MATED)



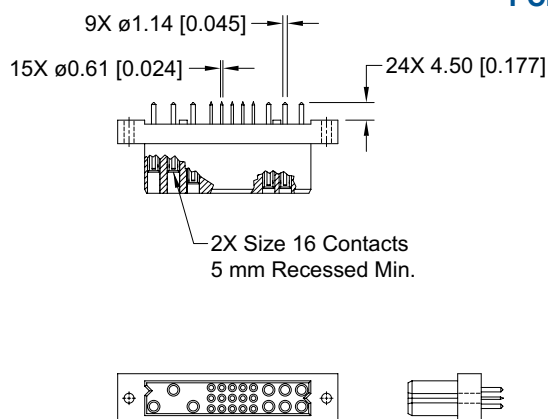
Right Angle (90°) Board
Mount Male to Straight
Board Mount or Panel
Mount Female



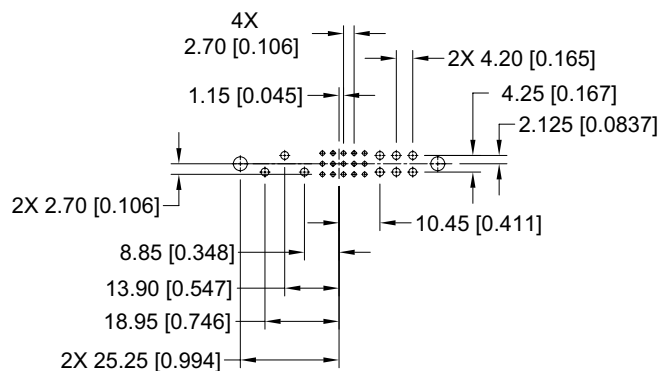
Right Angle (90°)
Board Mount Male to
Right Angle (90°)
Board Mount Female

FEMALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER
PCIB24W9F300A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes.

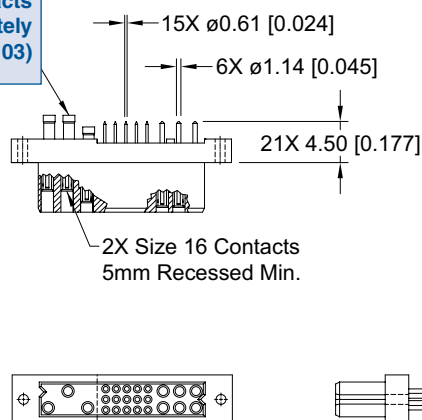
FEMALE STRAIGHT SOLDER CONNECTOR WITH A.C. PASS-THROUGH CODE 3 WITH MOS* -246.5

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

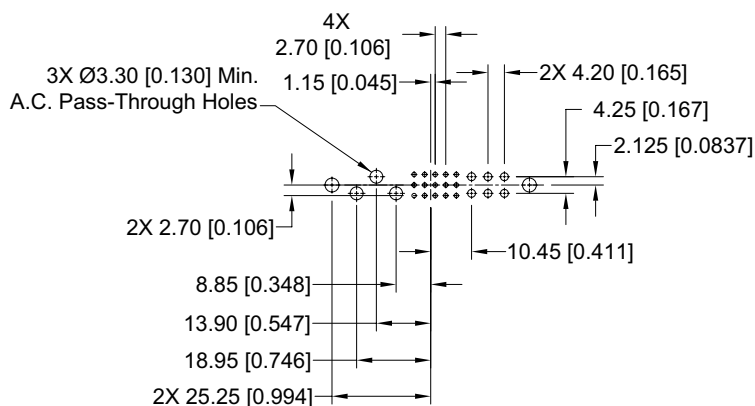
LOW PROFILE PART NUMBER
PCIB24W9F300A1-246.5

* For MOS descriptions,
see chart on pages 111-112.

Crimp contacts
ordered separately
(see pages 102-103)



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\phi 1.00$ [0.039] holes for size 22 contact holes.
Suggest $\phi 1.60$ [0.063] holes for size 16 contact holes.
Suggest $\phi 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



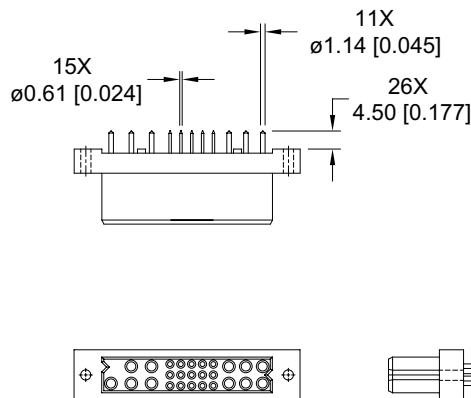
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STRAIGHT SOLDER CONNECTOR, FEMALE

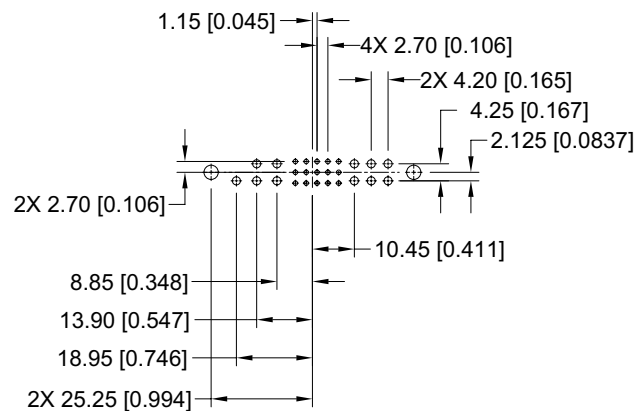
Compact
Power
Connectors

FEMALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER
PCIB26W11F300A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes.

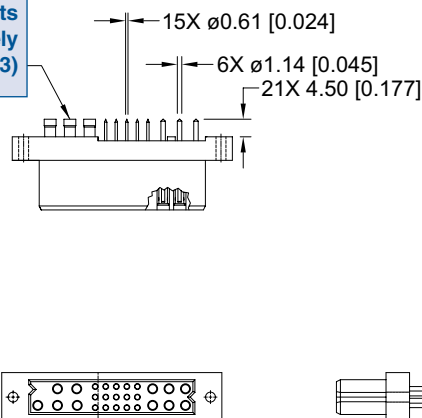
FEMALE STRAIGHT SOLDER CONNECTOR WITH A.C. PASS-THROUGH CODE 3 WITH MOS* -246.6

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

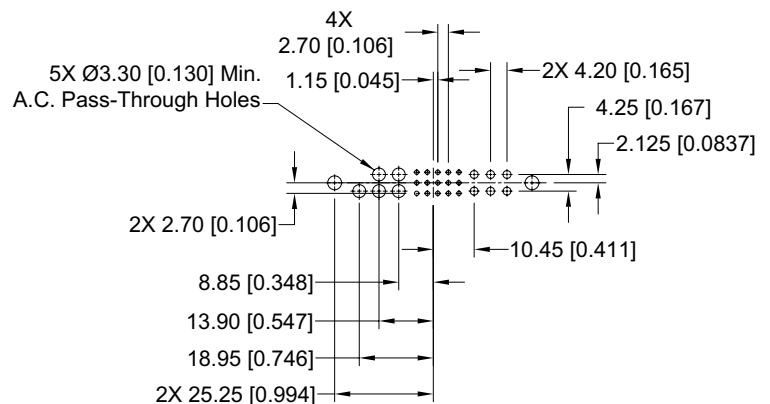
LOW PROFILE PART NUMBER
PCIB26W11F300A1-246.6

* For MOS descriptions,
see chart on pages 111-112.

Crimp contacts
ordered separately
(see pages 102-103)



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

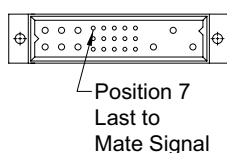
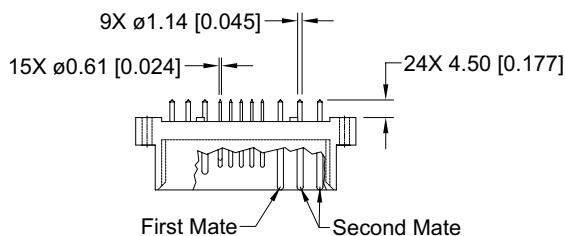
Suggest Ø1.00 [0.039] holes for size 22 contact holes.

Suggest Ø1.60 [0.063] holes for size 16 contact holes.

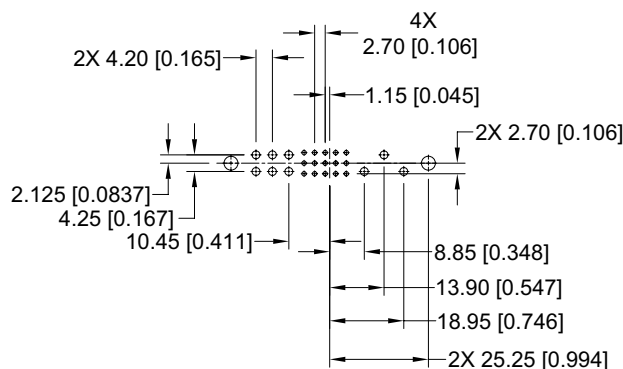
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

MALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER
PCIB24W9M300A1



CONNECTOR DIMENSIONS

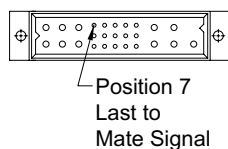
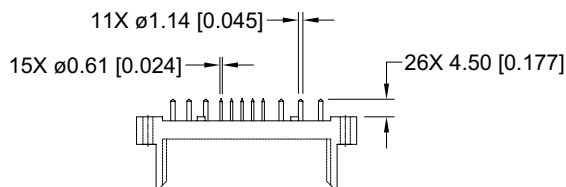


CONTACT HOLE PATTERN

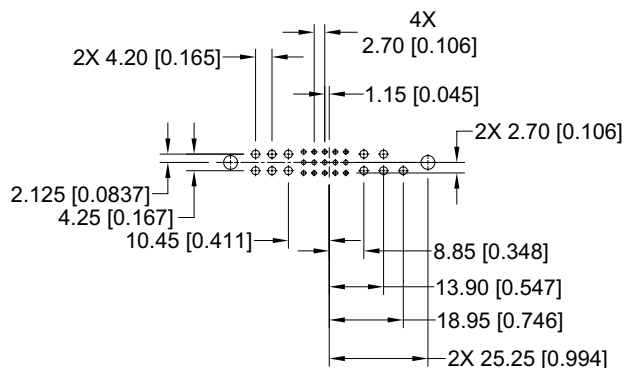
Note: See below for suggested printed board hole sizes.

MALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER
PCIB26W11M300A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 1.14$ [0.045] holes for size 22 contact holes.
Suggest $\varnothing 2.03$ [0.080] holes for size 16 contact holes.
Suggest $\varnothing 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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STRAIGHT SOLDER CONNECTOR, MALE

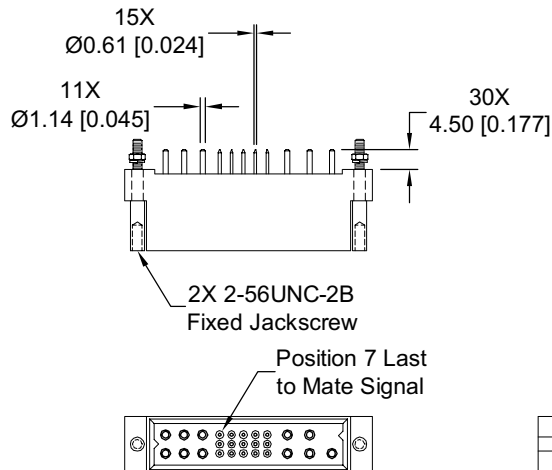
Compact
Power
Connectors

MALE STRAIGHT SOLDER CONNECTOR WITH JACKSCREW SYSTEM CODE 3 WITH MOS* -444.0

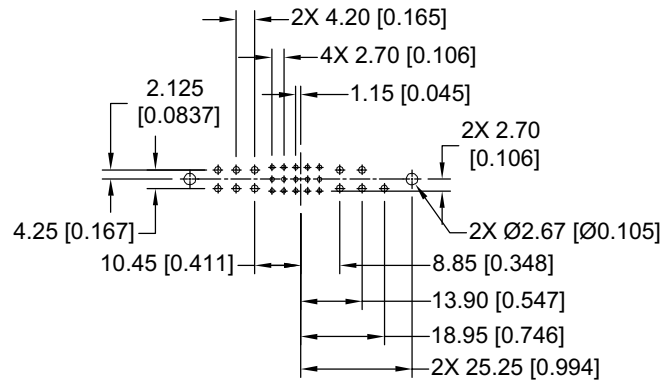
OTHER JACKSCREW LENGTH OPTIONS AVAILABLE, CONTACT TECHNICAL SALES FOR DETAILS

STANDARD PART NUMBER
PCIB26W11M300A1-444.0

* For MOS descriptions,
see chart on pages 111-112.



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes.

SUGGESTED PRINTED BOARD HOLE SIZES:

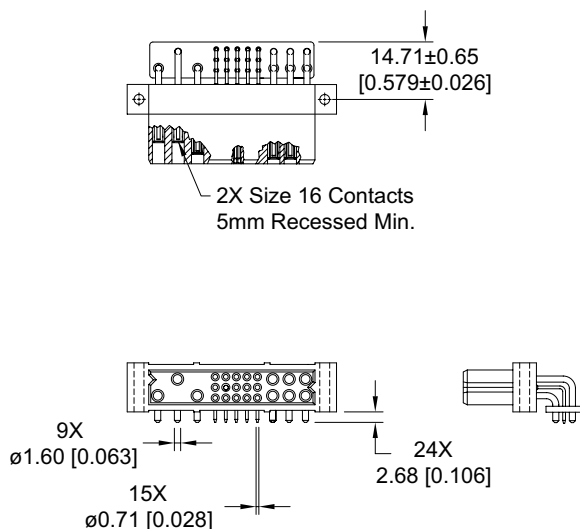
Suggest Ø1.14 [0.045] holes for size 22 contact holes.

Suggest Ø2.03 [0.080] holes for size 16 contact holes.

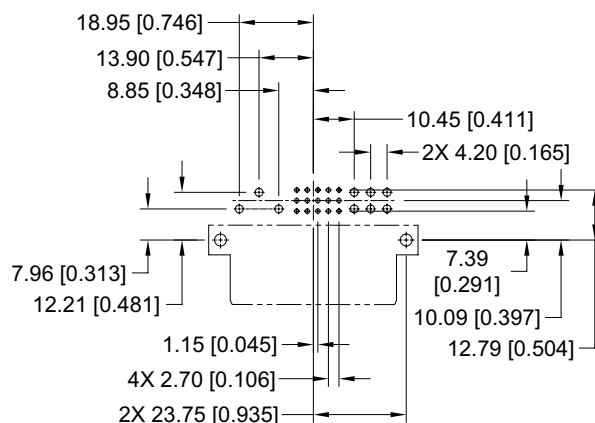
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

STANDARD PART NUMBER
PCIB24W9F400A1



CONNECTOR DIMENSIONS

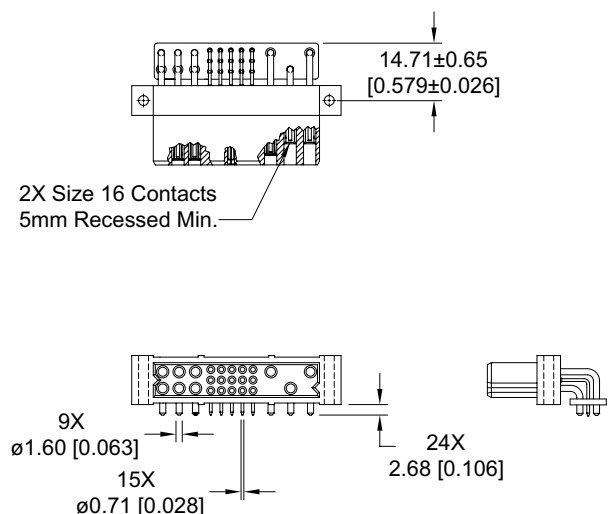


CONTACT HOLE PATTERN

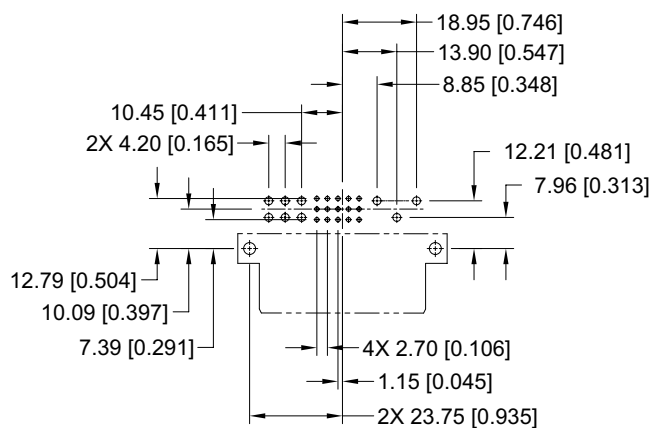
Note: See below for suggested printed board hole sizes.

FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION
PCIB24W9RF400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\phi 1.14$ [0.045] holes for size 22 contact holes.
Suggest $\phi 2.03$ [0.080] holes for size 16 contact holes.
Suggest $\phi 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR, FEMALE

Compact
Power
Connectors

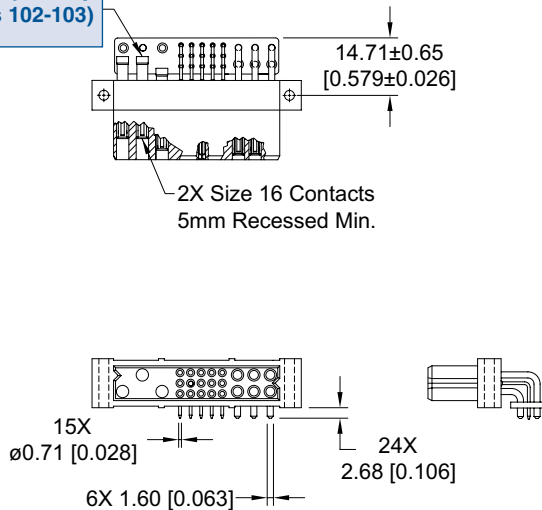
FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR WITH A.C. PASS-THROUGH CODE 4 WITH MOS* -422.0

CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

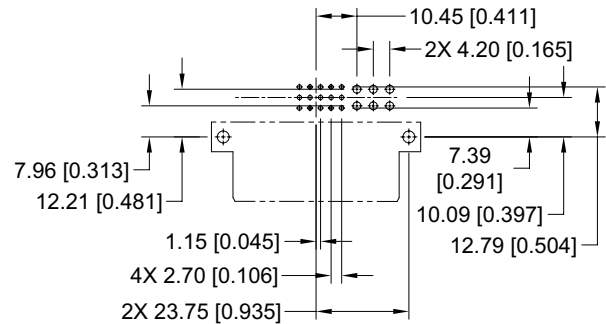
LOW PROFILE PART NUMBER
PCIB24W9F400A1-422.0

* For MOS descriptions,
see chart on pages 111-112.

Crimp contacts
ordered separately
(see pages 102-103)



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes.

SUGGESTED PRINTED BOARD HOLE SIZES:

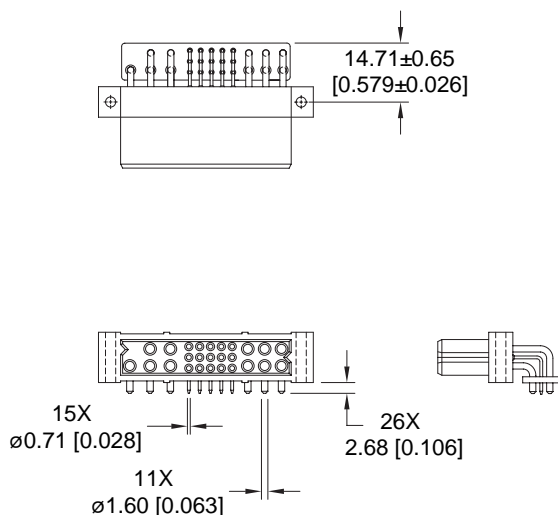
Suggest Ø1.14 [0.045] holes for size 22 contact holes.

Suggest Ø2.03 [0.080] holes for size 16 contact holes.

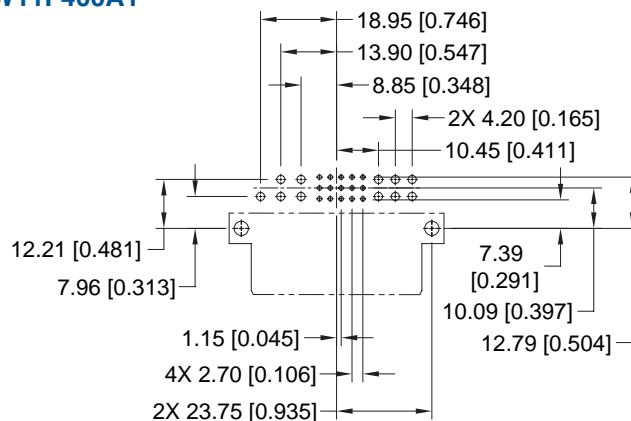
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

STANDARD PART NUMBER
PCIB26W11F400A1



CONNECTOR DIMENSIONS

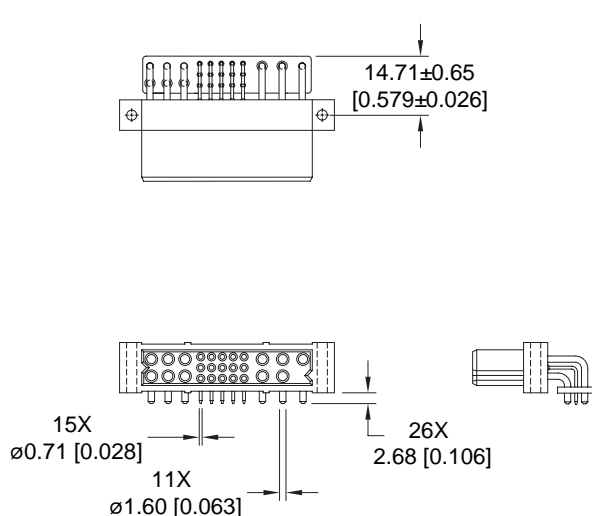


CONTACT HOLE PATTERN

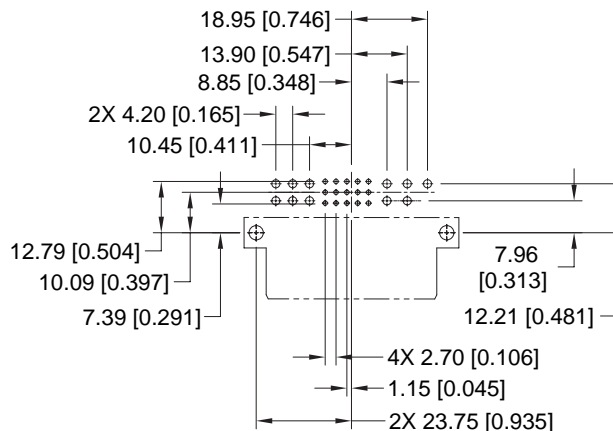
Note: See below for suggested printed board hole sizes.

FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION
PCIB26W11RF400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 1.14$ [0.045] holes for size 22 contact holes.
Suggest $\varnothing 2.03$ [0.080] holes for size 16 contact holes.
Suggest $\varnothing 3.56 \pm 0.08$ [0.140 ± 0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



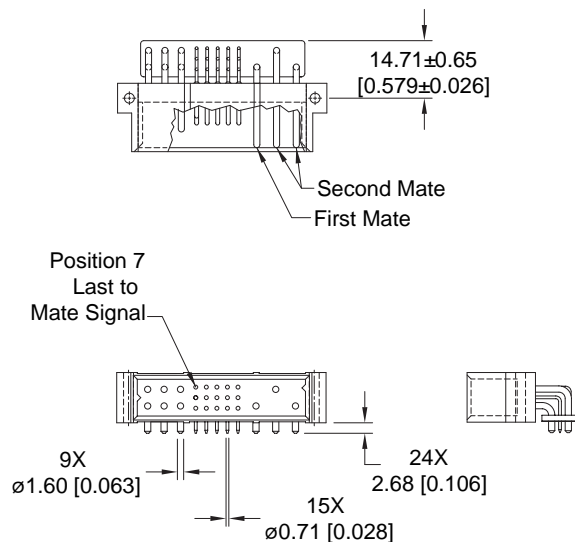
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connectpositronic.com

RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR, MALE

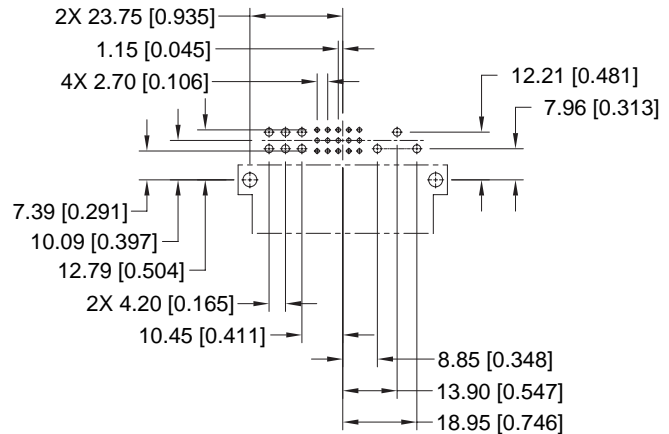
Compact
Power
Connectors

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

STANDARD PART NUMBER
PCIB24W9M400A1



CONNECTOR DIMENSIONS

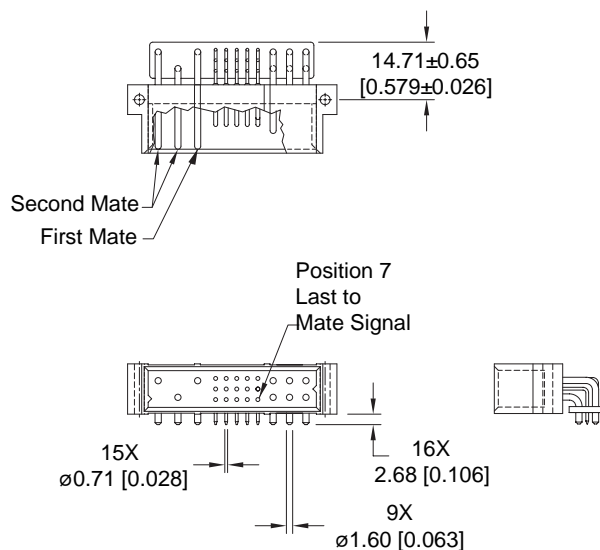


CONTACT HOLE PATTERN

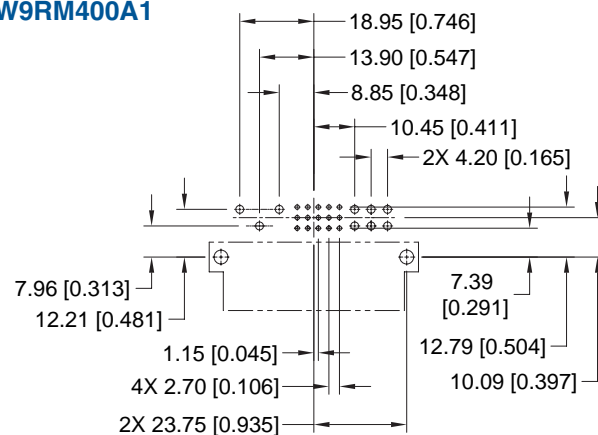
Note: See below for suggested printed board hole sizes.

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION
PCIB24W9RM400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

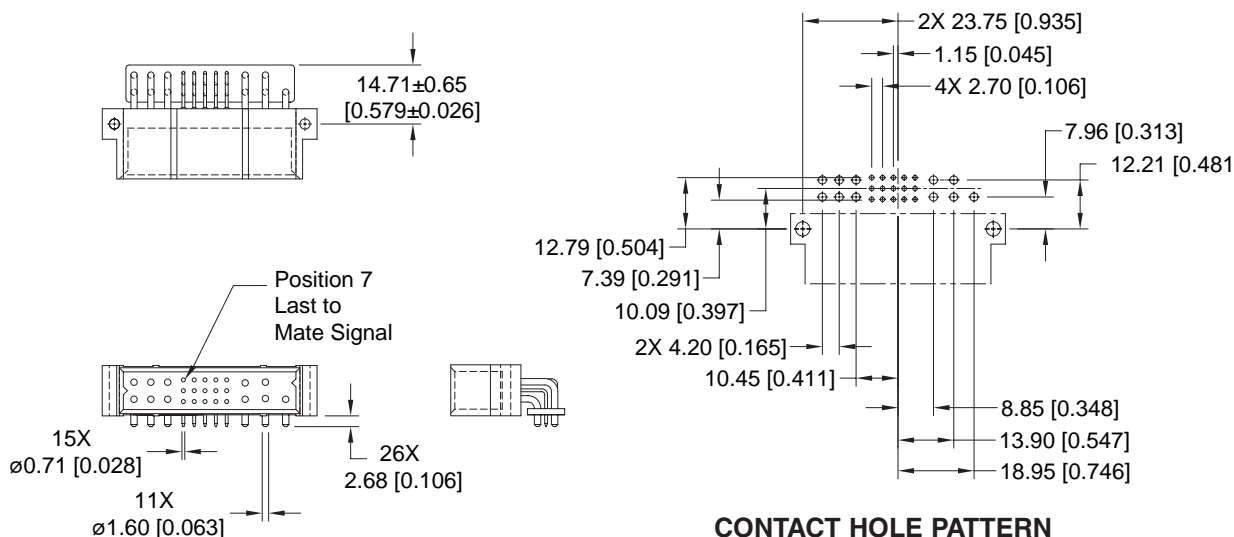
SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.14 [0.045] holes for size 22 contact holes.
Suggest Ø2.03 [0.080] holes for size 16 contact holes.
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

STANDARD PART NUMBER

PCIB26W11M400A1



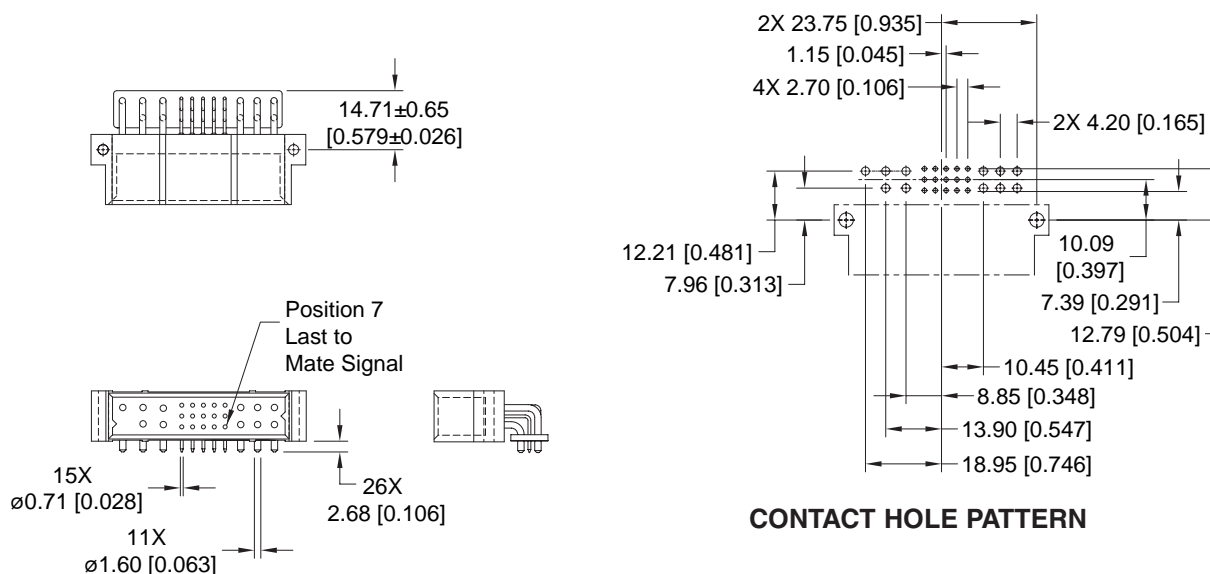
CONNECTOR DIMENSIONS

Note: See below for suggested printed board hole sizes.

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION

PCIB26W11RM400A1



CONNECTOR DIMENSIONS

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.14 [0.045] holes for size 22 contact holes.
Suggest Ø2.03 [0.080] holes for size 16 contact holes.
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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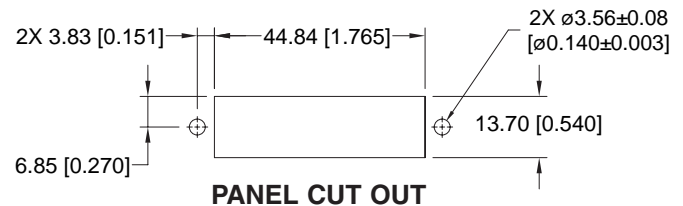
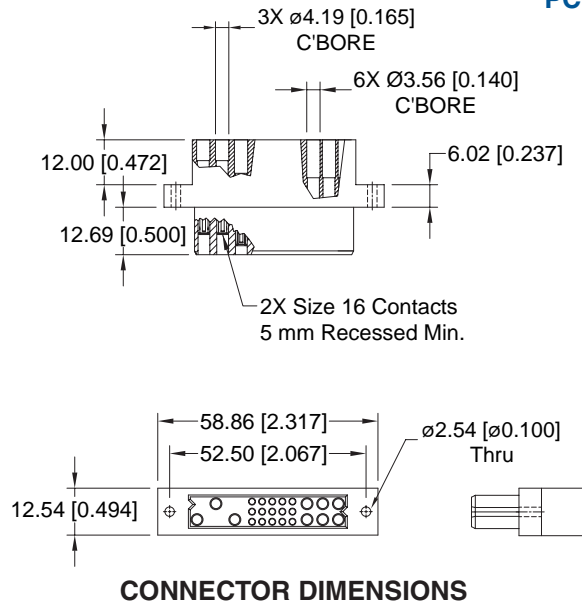
PANEL MOUNT CONNECTOR, FEMALE

Compact
Power
Connectors

FEMALE PANEL MOUNT CRIMP CONTACT CONNECTOR CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

STANDARD PART NUMBER
PCIB24W9F8000



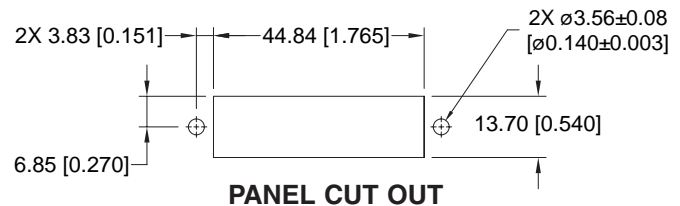
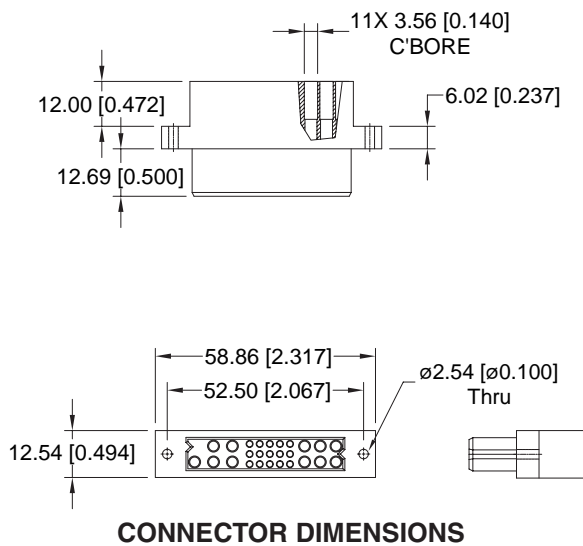
PANEL CUT OUT

CONNECTOR DIMENSIONS

FEMALE PANEL MOUNT CRIMP CONTACT CONNECTOR CODE 8

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

STANDARD PART NUMBER
PCIB26W11F8000



PANEL CUT OUT

CONNECTOR DIMENSIONS

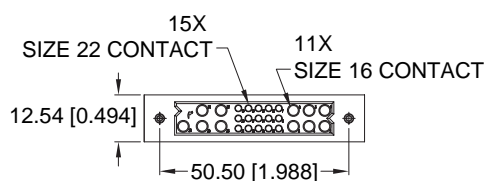
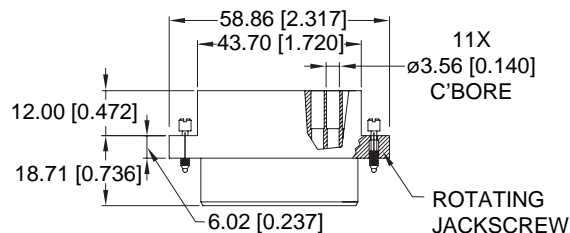
For information regarding removable contacts, see Removable Contact section, pages 102-103.

FEMALE PANEL MOUNT CRIMP CONTACT CONNECTOR WITH JACKSCREW SYSTEM CODE 8 WITH MOS* -443.0

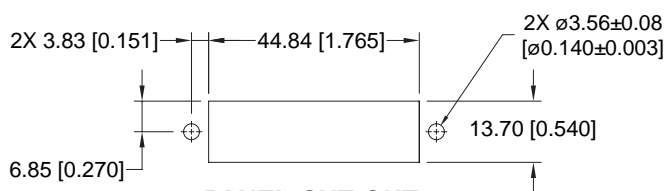
CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

STANDARD PART NUMBER
PCIB26W11F8000-443.0

* For MOS descriptions,
see chart on pages 111-112.



CONNECTOR DIMENSIONS



PANEL CUT OUT

For information regarding removable contacts, see Removable Contact section, pages 102-103.



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COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, FEMALE

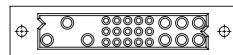
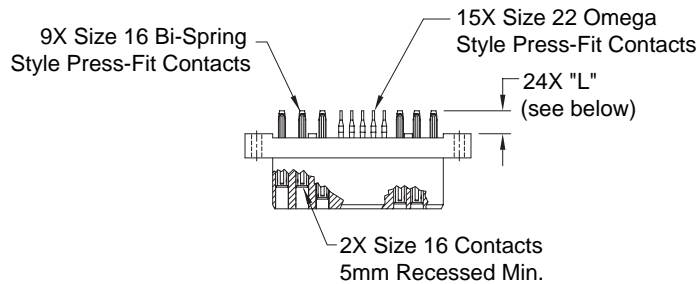
Compact
Power
Connectors

FEMALE COMPLIANT PRESS-FIT CONNECTORS CODE 93 or 94

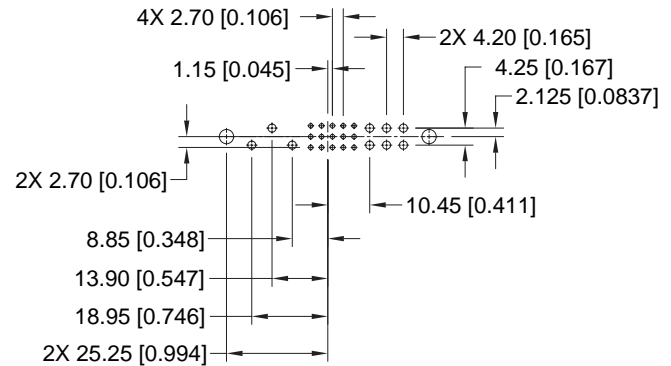
STANDARD PART NUMBER

PCIB24W9F9300A1

PCIB24W9F9400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

Note: See below for suggested printed board hole sizes, press-fit connector installation tools, and mounting screw options.

FEMALE COMPLIANT PRESS-FIT CONNECTORS WITH A.C. PASS-THROUGH

CODE 93 OR 94 WITH MOS* -246.5

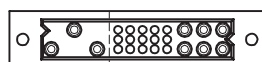
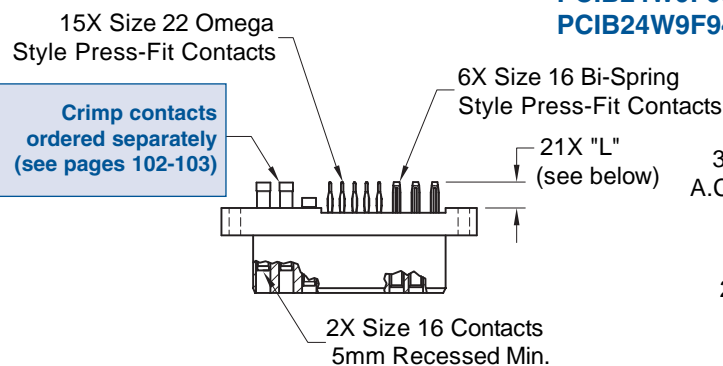
CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

LOW PROFILE PART NUMBER

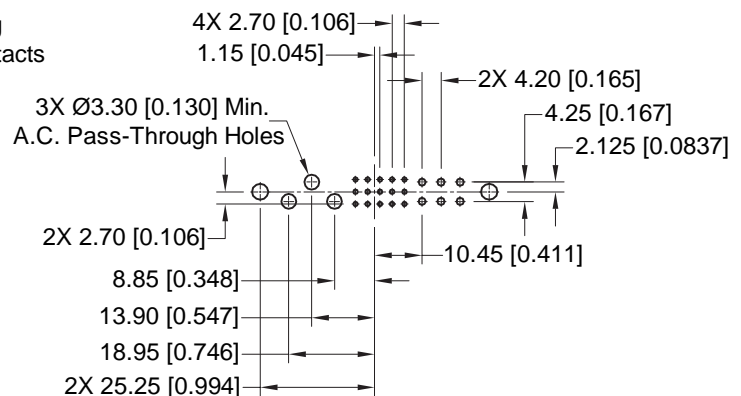
PCIB24W9F9300A1-246.5

PCIB24W9F9400A1-246.5

* For MOS descriptions,
see chart on pages 111-112.



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

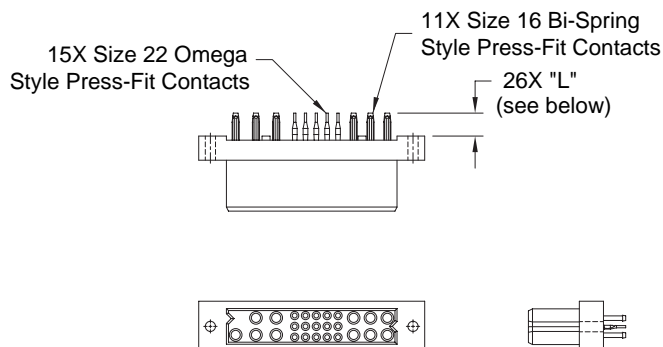
For mounting screw options, see page 108.

FEMALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 or 94

STANDARD PART NUMBER

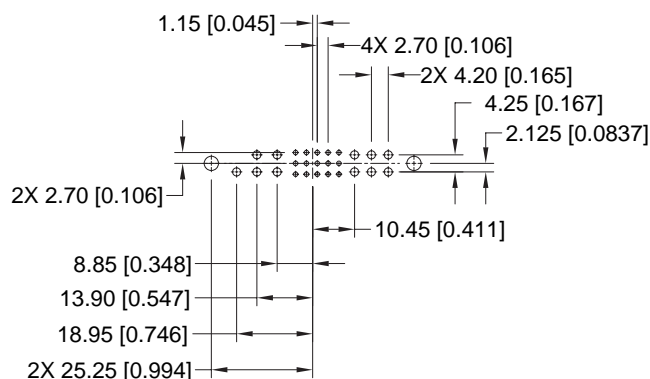
PCIB26W11F9300A1

PCIB26W11F9400A1



CONNECTOR DIMENSIONS

CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]



CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes, press-fit connector installation tools, and mounting screw options.

FEMALE COMPLIANT PRESS-FIT CONNECTOR WITH A.C. PASS-THROUGH

CODE 93 or 94 WITH MOS* -246.6

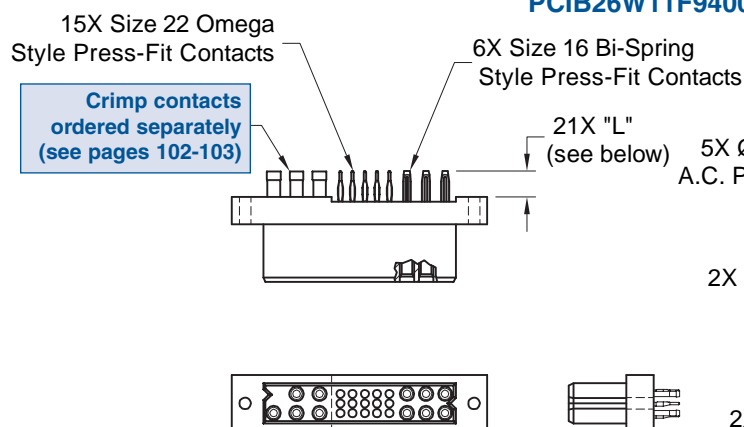
CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

LOW PROFILE PART NUMBER

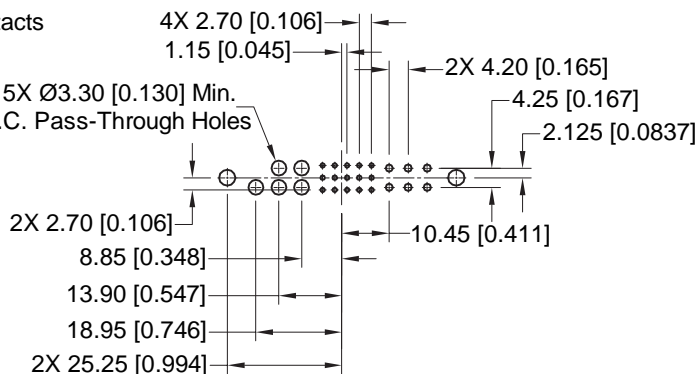
PCIB26W11F9300A1-246.6

PCIB26W11F9400A1-246.6

* For MOS descriptions,
see chart on pages 111-112.



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

For mounting screw options, see page 108.

CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, MALE

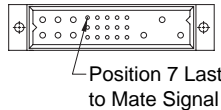
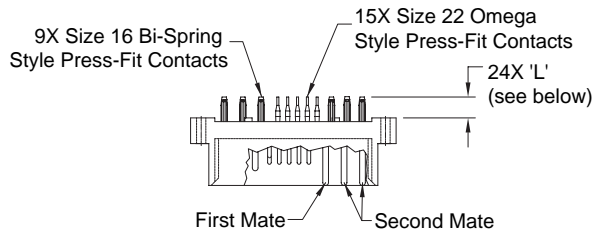
Compact
Power
Connectors

MALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 or 94

STANDARD PART NUMBER

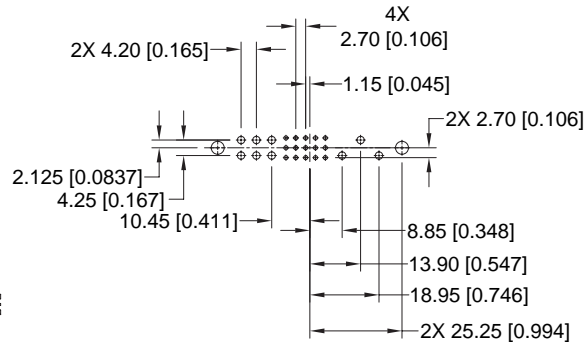
PCIB24W9M9300A1

PCIB24W9M9400A1



CONNECTOR DIMENSIONS

Note: See below for suggested printed board hole sizes, press-fit connector installation tools, and mounting screw options.



CONTACT HOLE PATTERN

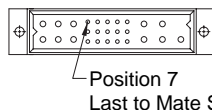
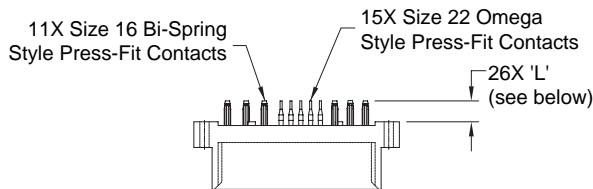
CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

MALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 or 94

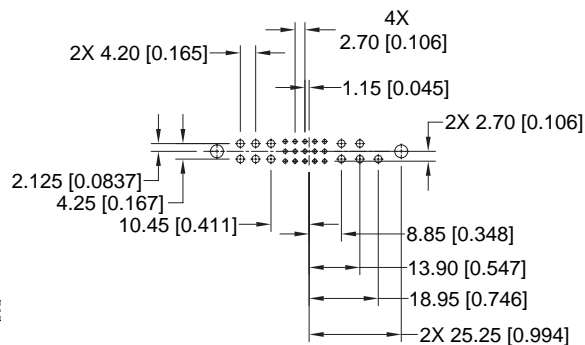
STANDARD PART NUMBER

PCIB26W11M9300A1

PCIB26W11M9400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

For mounting screw options, see page 108.

MALE COMPLIANT PRESS-FIT CONNECTOR WITH JACKSCREW SYSTEM

CODE 93 OR 94 WITH MOS* -444.0

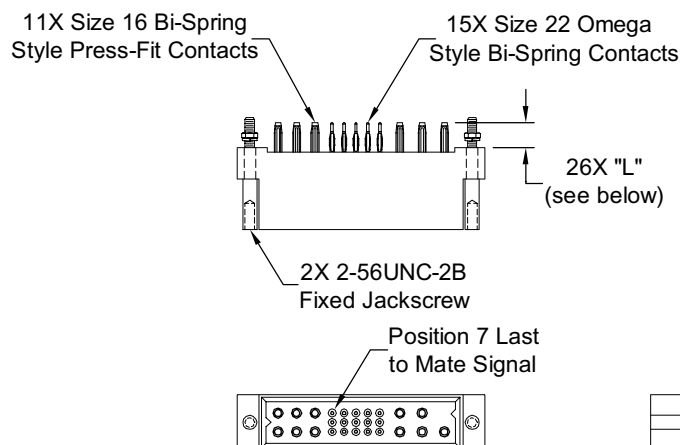
OTHER JACKSCREW LENGTH OPTIONS AVAILABLE, CONTACT TECHNICAL SALES FOR DETAILS

STANDARD PART NUMBER

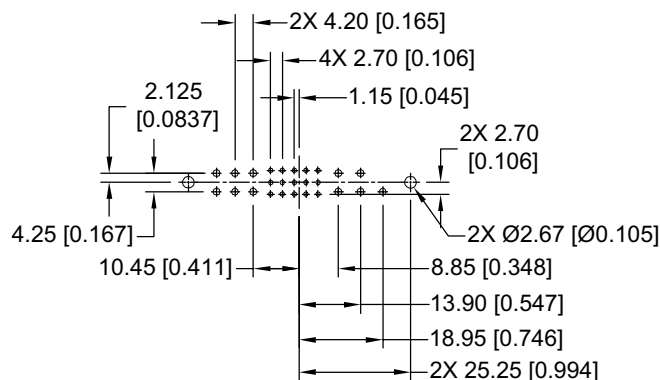
PCIB26W11M9300A1-444.0

PCIB26W11M9400A1-444.0

* For MOS descriptions,
see chart on pages 111-112.



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

For mounting screw options, see page 108.

CONTACT TAIL LENGTH

Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]



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PCIB ORDERING INFORMATION

Compact
Power
Connectors

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

STEP	1	2	3	4	5	6	7	8	9
EXAMPLE	PCIB	26W11	F	93	0	0	A1	/AA	

STEP 1 - BASIC SERIES

PCIB - PCIB Series

STEP 2 - CONNECTOR VARIANTS

- 24W9 - 9 size 16 contacts and 15 size 22 contacts
- 24W9R - 9 size 16 contacts and 15 size 22 contacts. Inverted termination style, use with contact type "4"
- 26W11 - 11 size 16 contacts and 15 size 22 contacts
- 26W11R - 11 size 16 contacts and 15 size 22 contacts. Inverted termination style, use with contact type "4"

STEP 3 - CONNECTOR GENDER

- F - Female
- M - Male

STEP 4 - CONTACT TERMINATION TYPE

- 3 - Solder, Straight Printed Board Mount with 4.50 [0.177] tail extension for connection system 1.
- 4 - Solder, Right Angle (90°) Printed Board Mount with 2.68 [0.106] tail extension for connection systems 1 and 4.
- 8 - Contacts must be ordered separately for Panel Mount Cable Connectors, connection system 3, see pages 102-103. Female connector only.
- 93 - Press-Fit, Compliant Termination size 16 and size 22 Straight Printed Board Mount for use with board thicknesses of 2.29 to 4.45 [0.090 to 0.175]. Connection system 1.
- 94 - Press-Fit, Compliant Termination size 16 and size 22 Straight Printed Board Mount for use with board thickness of 4.45 minimum [0.175 minimum]. Connection system 1.

STEP 5 - MOUNTING STYLE

- 0 - Standard Option
- See page 108 for mounting screw options.

STEP 6 - HOODS

- 0 - Not applicable

STEP 9 - SPECIAL OPTIONS

FOR LISTING OF SPECIAL OPTIONS,
SEE SPECIAL OPTIONS APPENDIX
ON PAGES 111 AND 112.

STEP 8 - ENVIRONMENTAL COMPLIANCE OPTIONS

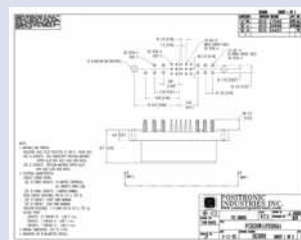
- /AA - Compliant per EU Directive 2002/95/EC (RoHS)

NOTE: If compliance to environmental legislation is not required, this step will not be used.
Example: PCIB26W11F9300A1

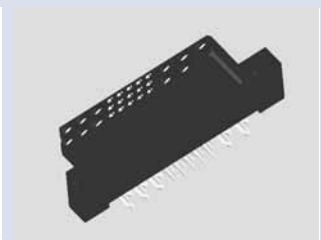
STEP 7 - CONTACT PLATING FOR PRINTED BOARD TYPE CONNECTORS

- 0 - Crimp contacts ordered separately
- A1 - Gold flash over nickel on mating end and termination end.
- A2 - Gold flash over nickel on mating end and 5.00 microns [0.00020 inch] tin-lead solder coat on termination end. Not available with code 93 or code 94 in step 4.
- C1 - 0.76 microns [0.000030 inch] gold over nickel on mating end and termination end.
- C2 - 0.76 microns [0.000030 inch] gold over nickel on mating end and 5.00 microns [0.00020 inch] tin-lead solder coat on termination end. Not available with code 93 or code 94 in step 4.
- D1 - 1.27 microns [0.000050 inch] gold over nickel on mating end and termination end.
- D2 - 1.27 microns [0.000050 inch] gold over nickel on mating end and 5.00 microns [0.00020 inch] tin-lead solder coat on termination end. Not available with code 93 or code 94 in step 4.

NOTE: Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES file.



SK Drawing

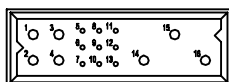


3-dimensional model

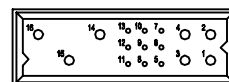
The PCIC Series encompasses all of the features of the PCIH Series in a **1U** package. Reliability, high current capacity and many system management connections make the PCIC Series ideal for use in telecom, computer, information systems and industrial applications.

PCIC SERIES CONTACT VARIANTS

FACE VIEW OF MALE AND REAR VIEW OF FEMALE

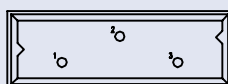


PCIC16W7 VARIANT



PCIC16W7R VARIANT (Inverted Termination)

7 Size 16 Power Contacts and 9 Size 22 Signal Contacts



PCIC3W3 VARIANT

CREEPAGE AND CLEARANCE FOR
HIGH VOLTAGE APPLICATIONS

3 Size 16 Power Contacts





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TECHNICAL CHARACTERISTICS

Compact
Power
Connectors

MATERIALS AND FINISHES:

Insulator:	Glass-filled polyester, UL 94V-0, blue color.
Contacts:	Size 16 contacts: High conductivity precision-machined copper alloy. Size 22 contacts: Precision-machined copper alloy. Plating: gold flash over nickel. Other plating options available, refer to Step 7 on page 101.
Mounting Screws:	Steel, zinc plated.
Jackscrows:	Stainless steel, passivated.

ELECTRICAL CHARACTERISTICS:

PCIC Contact Current Ratings, per UL 1977

See *Temperature Rise Curves* on page 6 for details.

PCIC3W3:

Size 16 Power Contacts:	32 amperes continuous, all contacts under load.
-------------------------	---

PCIC16W7:

Size 16 Power Contacts:	
Positions 14, 15, and 16:	40 amperes continuous, all contacts under load.
Positions 1 through 4:	30 amperes continuous, all contacts under load.
Size 22 Signal Contacts:	3 amperes nominal rating.

Initial Contact Resistance; maximum:

Size 16 Contact:	0.0007 ohms maximum.
Size 22 Contact:	0.004 ohms maximum. Per IEC 512-2, Test 2b.

Insulator Resistance:	5 G ohms per IEC 512-2, Test 3a.
------------------------------	----------------------------------

Voltage Proof:

<u>PCIC3W3:</u>	5,000 V r.m.s.
-----------------	----------------

PCIC16W7:

Contacts 14, 15, and 16:	3,000 V r.m.s.
Contacts 1 through 4:	1,500 V r.m.s.
Contacts 5 through 13:	1,000 V r.m.s.

Creepage and Clearance

Distance; minimum:

<u>PCIC3W3:</u>	7.23mm [0.285 inch]
-----------------	---------------------

PCIC16W7:

Contact 16 to Contact 14:	3.2mm [0.126 inch]
Contact 15 to Contact 14:	3.2mm [0.126 inch]
Contact 16 to Signal Contacts:	6.4mm [0.252 inch]
Contact 15 to Signal Contacts:	6.4mm [0.252 inch]
Contact 16 to Contact 15:	2.5mm [0.098 inch]
Contact 14 to Signal Contacts:	2.0mm [0.079 inch]

Working Voltage:

<u>PCIC3W3:</u>	2,000 V r.m.s.
-----------------	----------------

PCIC16W7:

Contacts 14, 15 and 16:	1,000 V r.m.s.
Contacts 1 through 4:	500 V r.m.s.
Contacts 5 through 13:	333 V r.m.s.

MECHANICAL CHARACTERISTICS:

Blind Mating System:	Male and female connector bodies provide "lead-in" for 1.3mm [0.050 inch] diametral misalignment.
-----------------------------	---

Polarization:	Provided by connector body design.
----------------------	------------------------------------

Removable Contacts:

Install contact from rear of insulator; release from front of insulator. Size 16 and 22 female contacts feature "Closed Entry" design for highest reliability.

Removable Contact Retention in Connector Body:

Size 16 Contacts:	67 N [15 lbs.]
Size 22 Contacts:	27 N [6 lbs.]

Fixed Contacts:

Printed board terminations, both straight and right angle (90°). Size 16 female contacts feature "Closed Entry" design. Size 22 feature rugged "Robi-D Open Entry" contact design. "Closed Entry" contacts available, consult Technical Sales.

Fixed Contact Retention in Connector Body:

Size 16 Contacts:	45 N [10 lbs.]
Size 22 Contacts:	27 N [6 lbs.]

Resistance to Solder Heat:

260°C [500°F] for 10 seconds duration per IEC 512-6, Test 12e, 25-watt soldering iron.

Sequential Contact Mating System:

<u>PCIC16W7:</u>	First mate contact 14 and last mate contact position 5.
------------------	---

Consult Technical Sales for customer specified sequential mating.

Safety "Recessed in Insulator" Contacts:

The following size 16 contacts are recessed 5mm [0.197 inch] below the face of the female connector insulator per safety requirements. Contact positions 15 and 16.

PCIC16W7:

Compliant Terminations:

Size 16 and 22 contacts are available with Compliant Contact Terminations.

Printed Board Mounting:

Mounting holes provided in connector body for printed board mounting. Self-tapping screws are available.

Mechanical Operations:

250 couplings, minimum.

CLIMATIC CHARACTERISTICS:

Working Temperature:	-55°C to +125°C.
-----------------------------	------------------

U.L. Recognized File #E49351*
CSA Recognized File #LR54219*

* U.L. and CNR recognition for PCIC3W3 is pending, consult Technical Sales.

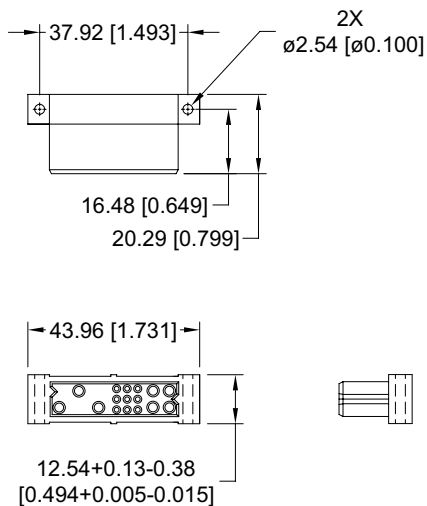


**For RoHS options
see page 101.**

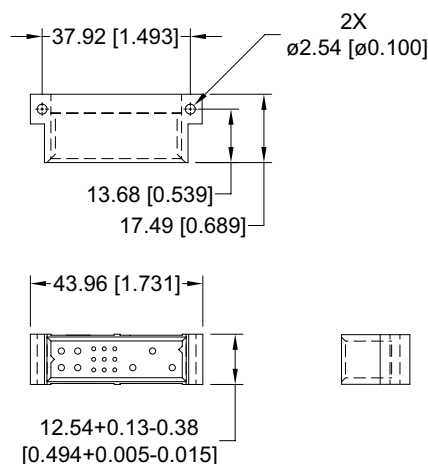
PCIC CONNECTOR OUTLINE DIMENSIONS

RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR

FEMALE CONNECTOR

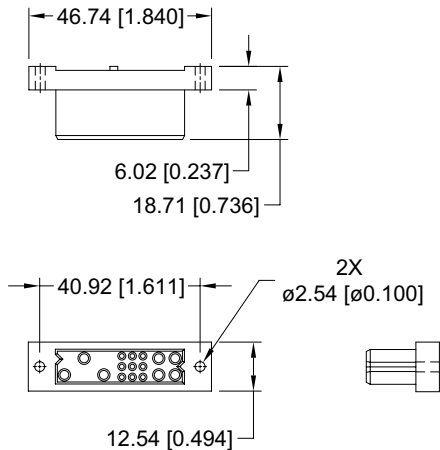


MALE CONNECTOR

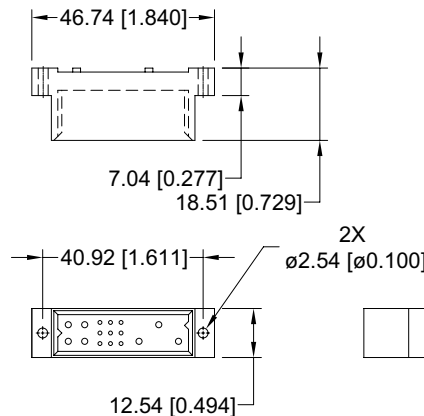


STRAIGHT BOARD MOUNT CONNECTOR

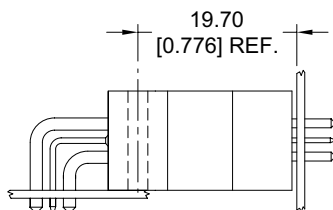
FEMALE CONNECTOR



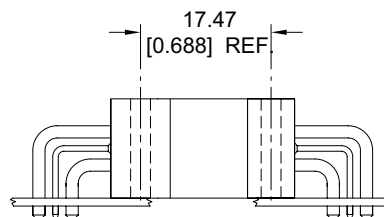
MALE CONNECTOR



PCIC CONNECTOR MATING DIMENSIONS (FULLY MATED)



Right Angle (90°) Board
Mount Male to Straight
Board Mount or Panel
Mount Female



Right Angle (90°)
Board Mount Male to
Right Angle (90°)
Board Mount Female



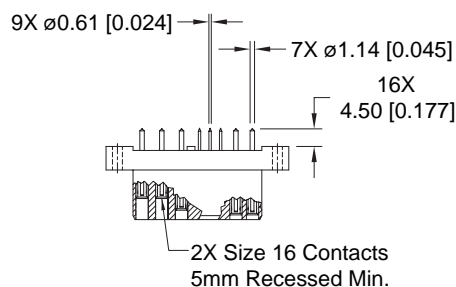
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STRAIGHT SOLDER CONNECTOR, FEMALE

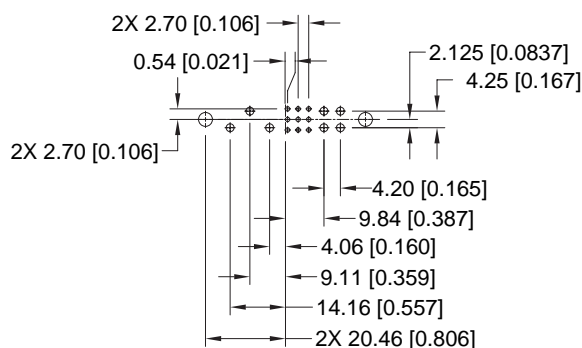
Compact
Power
Connectors

FEMALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER
PCIC16W7F300A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

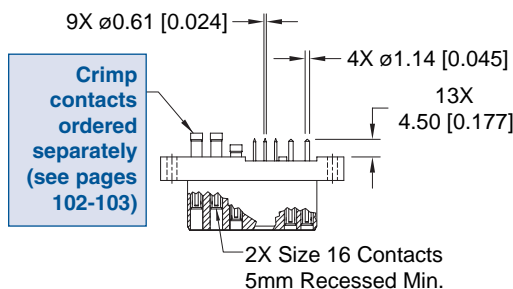
Note: See below for suggested printed board hole sizes.

FEMALE STRAIGHT SOLDER CONNECTOR WITH A.C. PASS-THROUGH CODE 3 WITH MOS* -246.2

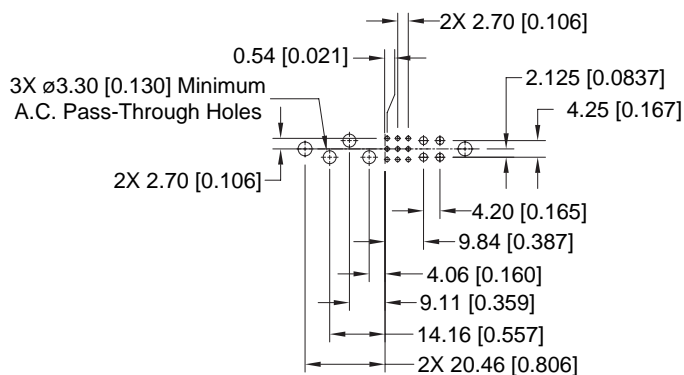
CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

LOW PROFILE PART NUMBER
PCIC16W7F300A1-246.2

* For MOS descriptions,
see chart on pages 111-112.



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

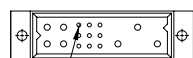
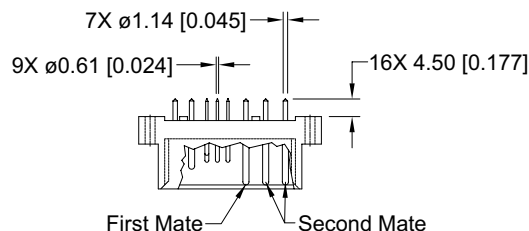
Suggest $\varnothing 1.00$ [0.039] holes for size 22 contact holes.

Suggest $\varnothing 1.60$ [0.063] holes for size 16 contact holes.

Suggest $\varnothing 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

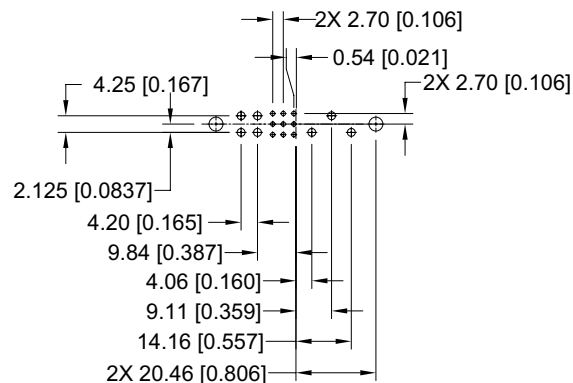
MALE STRAIGHT SOLDER CONNECTOR CODE 3

STANDARD PART NUMBER
PCIC16W7M300A1



Position 5
Last to
Mate Signal

CONNECTOR DIMENSIONS



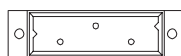
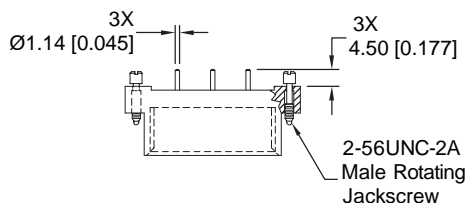
CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes.

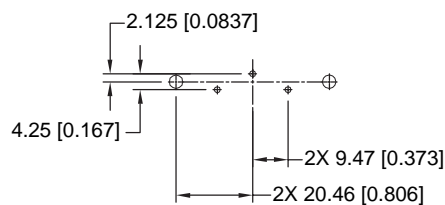


MALE STRAIGHT SOLDER CONNECTOR WITH JACKSCREW SYSTEM CODE 3 WITH MOS* -443.2

STANDARD PART NUMBER
PCIC3W3M300A1-443.2



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

* For MOS descriptions,
see chart on pages 111-112.

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.00 [0.039] holes for size 22 contact holes.
Suggest Ø1.60 [0.063] holes for size 16 contact holes.
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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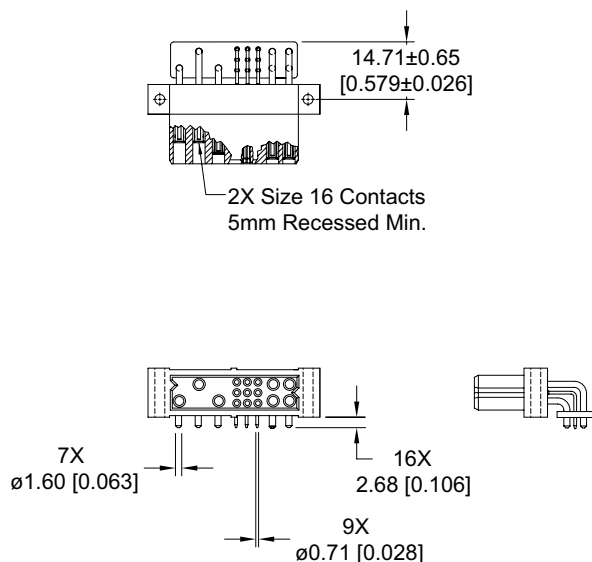
RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR, FEMALE

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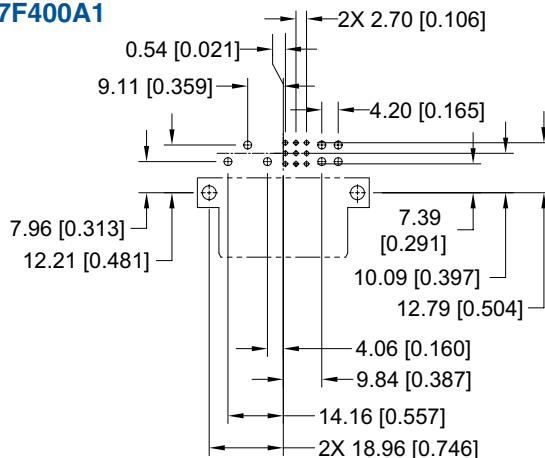
FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

STANDARD PART NUMBER

PCIC16W7F400A1



CONNECTOR DIMENSIONS



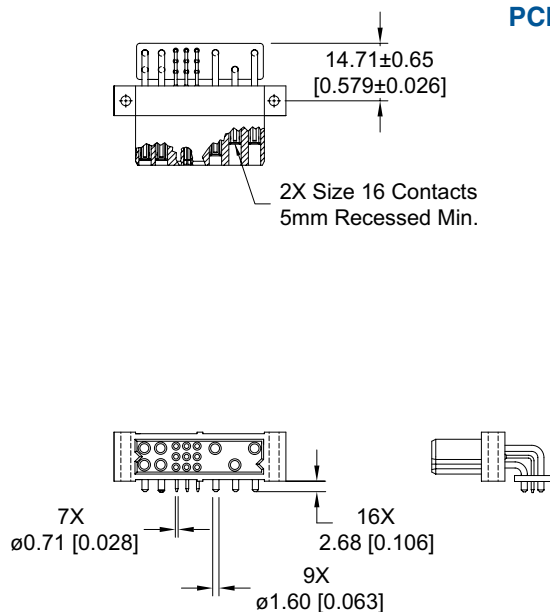
CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes.

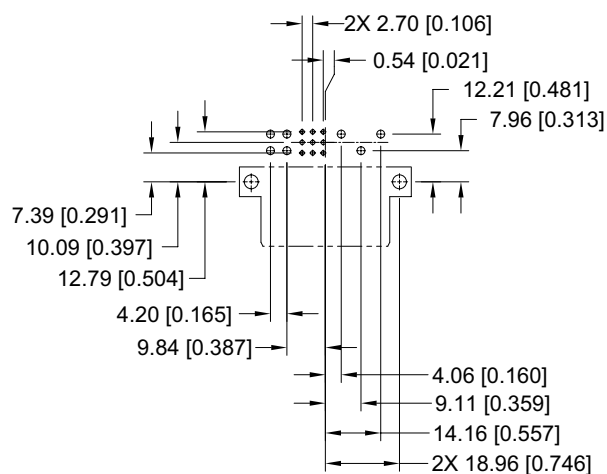
FEMALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION

PCIC16W7RF400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

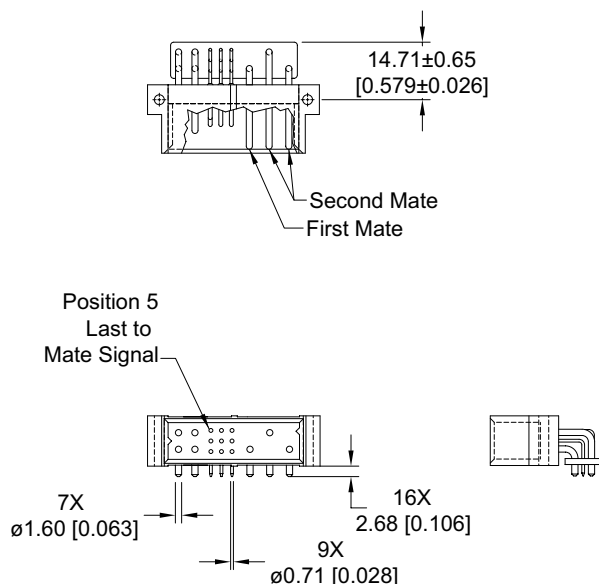
Suggest Ø1.14 [0.045] holes for size 22 contact holes.

Suggest Ø2.03 [0.080] holes for size 16 contact holes.

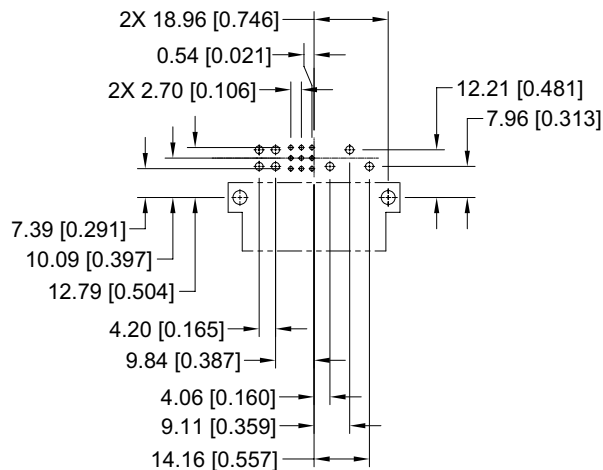
Suggest Ø3.56 ± 0.08 [0.140 ± 0.003] holes for connector mounting holes.

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

STANDARD PART NUMBER
PCIC16W7M400A1



CONNECTOR DIMENSIONS

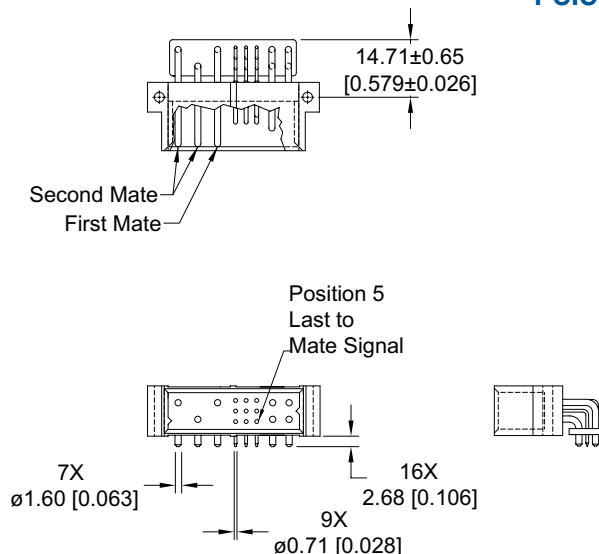


CONTACT HOLE PATTERN

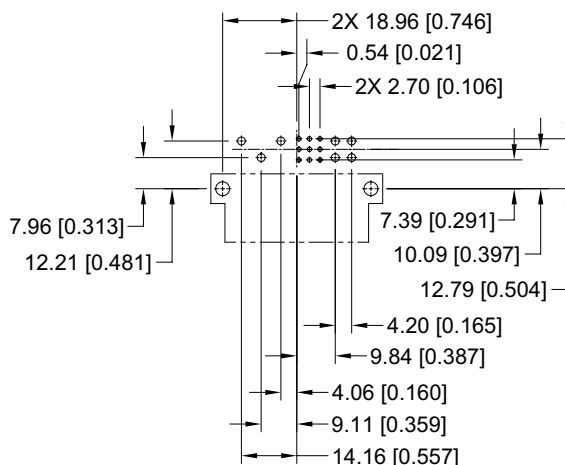
Note: See below for suggested printed board hole sizes.

MALE RIGHT ANGLE (90°) BOARD MOUNT CONNECTOR CODE 4

PART NUMBER FOR INVERTED TERMINATION
PCIC16W7RM400A1



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø1.14 [0.045] holes for size 22 contact holes.
Suggest Ø2.03 [0.080] holes for size 16 contact holes.
Suggest Ø3.56±0.08 [0.140±0.003] holes for connector mounting holes.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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PANEL MOUNT CONNECTOR. FEMALE

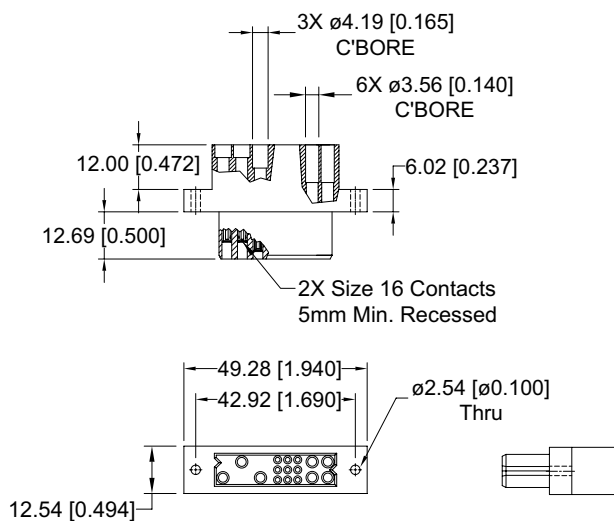
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Connectors

FEMALE PANEL MOUNT CRIMP CONTACT CONNECTOR CODE 8

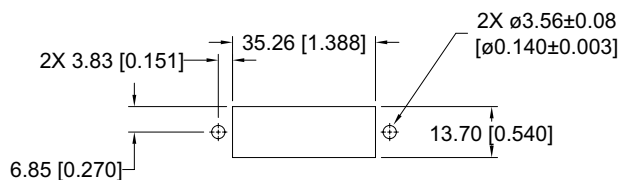
CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

STANDARD PART NUMBER

PCIC16W7F8000



CONNECTOR DIMENSIONS



PANEL CUT OUT

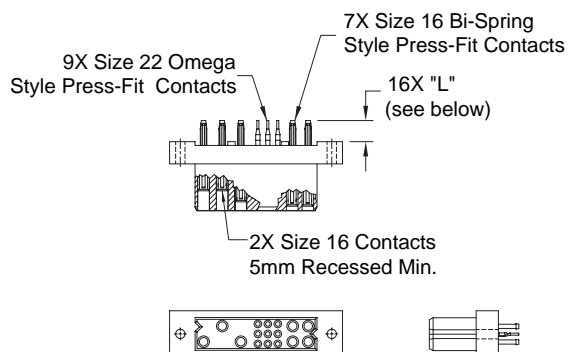
For information regarding removable contacts, see Removable Contact section, pages 102-103.

FEMALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94

STANDARD PART NUMBER

PCIC16W7F9300A1

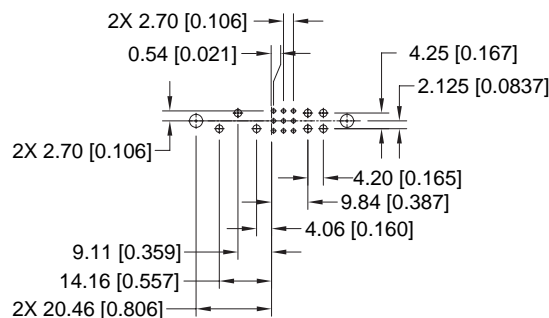
PCIC16W7F9400A1



CONNECTOR DIMENSIONS

CONTACT TAIL LENGTH

Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]



CONTACT HOLE PATTERN

Note: See below for suggested printed board hole sizes, press-fit connector installation tools, and mounting screw options.

FEMALE COMPLIANT PRESS-FIT CONNECTOR WITH A.C. PASS-THROUGH CODE 93 OR 94 WITH MOS* -246.2

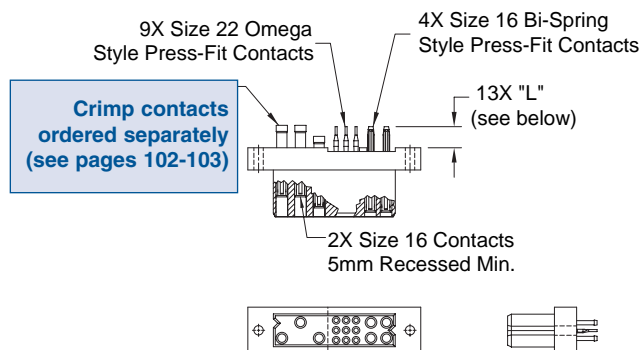
CRIMP CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

LOW PROFILE PART NUMBER

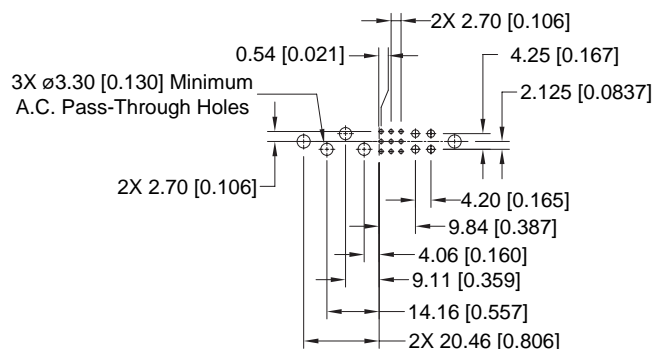
PCIC16W7F9300A1-246.2

PCIC16W7F9400A1-246.2

* For MOS descriptions, see chart on pages 111-112.



CONNECTOR DIMENSIONS



CONTACT HOLE PATTERN

CONTACT TAIL LENGTH

Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\phi 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

For mounting screw options, see page 108.

DIMENSIONS ARE IN MILLIMETERS [INCHES].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



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COMPLIANT PRESS-FIT BOARD MOUNT CONNECTOR, FEMALE

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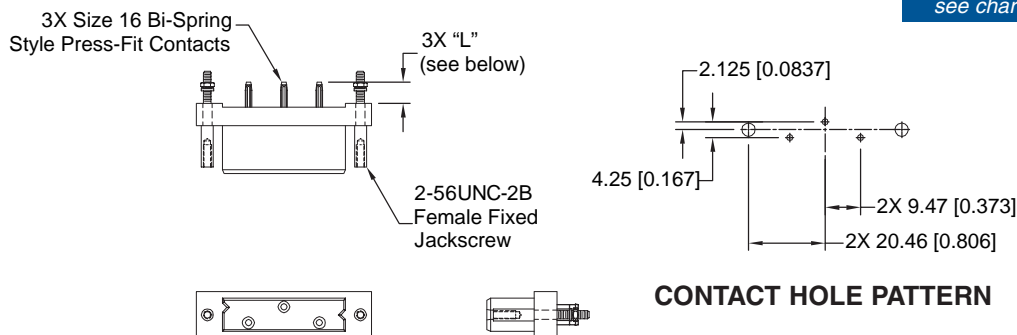
FEMALE COMPLIANT PRESS-FIT CONNECTOR WITH JACKSCREW SYSTEM CODE 93 OR 94 WITH MOS* -444.2

STANDARD PART NUMBER

PCIC3W3F9300A1-444.2

PCIC3W3F9400A1-444.2

* For MOS descriptions,
see chart on pages 111-112.



CONTACT HOLE PATTERN

CONNECTOR DIMENSIONS

CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

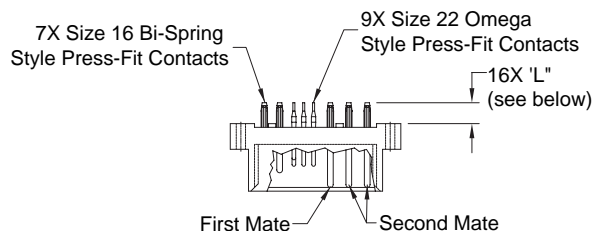
For mounting screw options, see page 108.

MALE COMPLIANT PRESS-FIT CONNECTOR CODE 93 OR 94

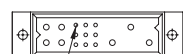
STANDARD PART NUMBER

PCIC16W7M9300A1

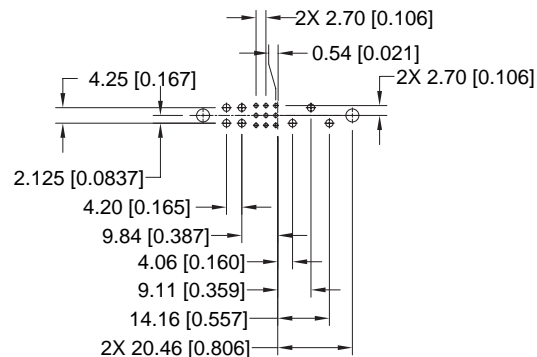
PCIC16W7M9400A11



First Mate Second Mate



Position 5
Last to
Mate Signal



CONTACT HOLE PATTERN

CONNECTOR DIMENSIONS

CONTACT TAIL LENGTH		
Code	"L" Length	Board Thickness
93	5.72 [0.225]	2.29 to 4.45 [0.090 to 0.175]
94	7.04 [0.277]	4.45 min. [0.175 min.]

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest $\varnothing 3.56 \pm 0.08$ [0.140 \pm 0.003] holes for connector mounting holes.

NOTE: See page 110 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

For press-fit connector installation tools, see pages 108-109.

For mounting screw options, see page 108.



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PCIC ORDERING INFORMATION

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ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

STEP	1	2	3	4	5	6	7	8	9
EXAMPLE	PCIC	16W7	F	93	0	0	A1	/AA	

STEP 1 - BASIC SERIES

PCIC - PCIC Series

STEP 2 - CONNECTOR VARIANTS

16W7 - 7 size 16 contacts and 9 size 22 contacts

16W7R - 7 size 16 contacts and 9 size 22 contacts. Inverted termination style, use with contact type "4".

*3W3 - 3 size 16 contacts

STEP 3 - CONNECTOR GENDER

F - Female
M - Male

STEP 4 - CONTACT TERMINATION TYPE

- 3 - Solder, Straight Printed Board Mount with 4.50 [0.177] tail extension for connection systems 1 and 2.
- 4 - Solder, Right Angle (90°) Printed Board Mount with 2.68 [0.106] tail extension for connection systems 1 and 4.
- 8 - Contacts must be ordered separately for Panel Mount Cable Connectors, connection system 3, see pages 102-103. Female connector only.
- 93 - Press-Fit, Compliant Termination size 16 and size 22 Straight Printed Board Mount for use with board thicknesses of 2.29 to 4.45 [0.090 to 0.175]. Connection system 1.
- 94 - Press-Fit, Compliant Termination size 16 and size 22 Straight Printed Board Mount for use with board thickness of 4.45 minimum [0.175 minimum]. Connection systems 1 and 2.

STEP 5 - MOUNTING STYLE

0 - Standard Option

See page 108 for mounting screw options.

STEP 6 - HOODS

0 - Not applicable

STEP 9 - SPECIAL OPTIONS

FOR LISTING OF SPECIAL OPTIONS,
SEE SPECIAL OPTIONS APPENDIX ON
PAGES 111 AND 112.



STEP 8 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - Compliant per EU Directive
2002/95/EC (RoHS)

NOTE: If compliance to environmental legislation is not required, this step will not be used.
Example: PCIC16W7F9300A1

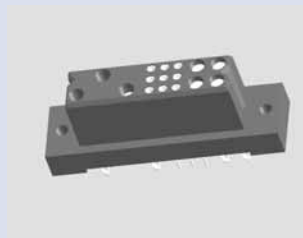
STEP 7 - CONTACT PLATING FOR PRINTED BOARD TYPE CONNECTORS

- 0 - Crimp contacts ordered separately
- A1 - Gold flash over nickel on mating end and termination end.
- A2 - Gold flash over nickel on mating end and 5.00 microns [0.00020 inch] tin-lead solder coat on termination end. Not available with code 93 or code 94 in step 4.
- C1 - 0.76 microns [0.000030 inch] gold over nickel on mating end and termination end.
- C2 - 0.76 microns [0.000030 inch] gold over nickel on mating end and 5.00 microns [0.00020 inch] tin-lead solder coat on termination end. Not available with code 93 or code 94 in step 4.
- D1 - 1.27 microns [0.000050 inch] gold over nickel on mating end and termination end.
- D2 - 1.27 microns [0.000050 inch] gold over nickel on mating end and 5.00 microns [0.00020 inch] tin-lead solder coat on termination end. Not available with code 93 or code 94 in step 4.

NOTE: Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES file.



SK Drawing



3-dimensional model

* PCIC3W3 variant only available in these part numbers:
PCIC3W3F9300A1-444.2 and PCIC3W3M300A1-443.2.
Consult Technical Sales for other options to this variant.



REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

SIZE 22 REMOVABLE CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy with gold flash over nickel. Other finishes are available, see optional finishes for -14 and -15.

MECHANICAL CHARACTERISTICS:

Insert contact to rear face of insulator, release from front face of insulator. Female contact feature "Closed Entry" design for highest reliability.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: 3 amperes nominal.
Initial Contact Resistance: 0.004 ohms max. per IEC 512-2, test 2b.

SIZE 20 REMOVABLE CONTACT

MATERIALS AND FINISHES:

Precision machined copper alloy with gold flash over nickel. Other finishes are available, see optional finishes for -14 and -15.

MECHANICAL CHARACTERISTICS:

Insert contact to rear face of insulator, release from front face of insulator. Female contact feature "Closed Entry" design for highest reliability.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: 5 amperes nominal.
Initial Contact Resistance: 0.004 ohms max. per IEC 512-2, test 2b.

SIZE 16 REMOVABLE CONTACT

MATERIALS AND FINISHES:

HIGH CONDUCTIVITY: Tellurium copper, gold flash over nickel. Other finishes are available, see optional plating finishes for -14 and -15.

MECHANICAL CHARACTERISTICS:

Insert contact to rear face of insulator, release from front face of insulator. Female contact feature "Closed Entry" design for highest reliability.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: See Size 16 contact current ratings for individual variants:
PCIH - refer to page 13
PCIA - refer to page 38
PCIM - refer to pages 47-48
PCIB - refer to page 72
PCIC - refer to page 91
Initial Contact Resistance: 0.0007 ohms max. per IEC 512-2, test 2b.

OPTIONAL PLATING FINISHES

-14 0.000030 [0.76 μ] gold over nickel by adding "-14" suffix onto part number. *Example:* FC720N2-14.
-15 0.000050 inch [1.27 μ] gold over nickel by adding "-15". *Example:* FC720N2-15.

RoHS OPTIONS:

/AA Environmental Compliance Option (RoHS), compliant per EU Directive 2002/95/EC can be achieved by adding "/AA" suffix onto part number. *Examples:* FC720N2/AA or for optional finishes use FC720N2/AA-14.

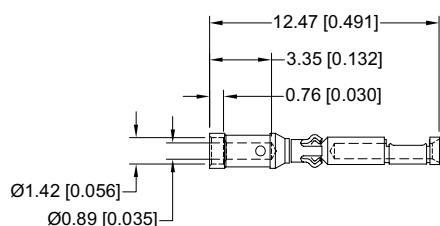


REMOVABLE CRIMP CONTACT

FOR USE WITH PCIH, PCIA, PCIM, PCIB & PCIC SERIES PANEL MOUNT VERSION
CONTACTS MUST BE ORDERED SEPARATELY

SIZE 22

FEMALE CONTACT "CLOSED ENTRY" DESIGN



Part Number: FC422N8

Wire size 0.3 mm² [22 AWG]



Authentic POSITRONIC[™]
PosiBand[®]

These contacts utilize authentic Positronic[™] PosiBand[®] technology.

What makes Positronic's new PosiBand[®] contact interface a significant improvement?

- Higher reliability in harsh environments and repeated mating cycles, and durability in blind mate applications
- More stable price over time
- No need to anneal PosiBand contacts eliminating possibility of incorrect annealing causing reliability problems on the mating end of the contact

For more information on PosiBand contacts, please contact Technical Sales.

For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 104-110.

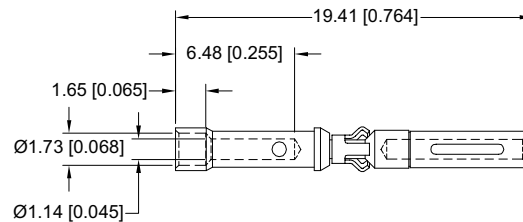


REMOVABLE CRIMP CONTACT

FOR USE WITH PCIH SERIES PANEL MOUNT VERSION
CONTACTS MUST BE ORDERED SEPARATELY
SIZE 20

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



Part Number: FC720N2

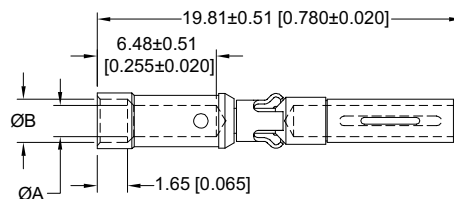
Wire size 0.5-0.3-0.25 mm² [20-22-24 AWG]

REMOVABLE CRIMP CONTACT

FOR USE WITH A.C. PASS-THROUGH AND PANEL MOUNT VERSIONS
FOR PCIH, PCIA, PCIM, PCIB & PCIC SERIES CONNECTORS
CONTACTS MUST BE ORDERED SEPARATELY
SIZE 16

*FEMALE CONTACT

"CLOSED ENTRY" DESIGN, L.S.A.



PART NUMBER	WIRE SIZE mm ² [AWG]	ØA	ØB
FC112N2S-1565.0	4.0 / [12]	2.49 [0.098]	n/a
To maintain current rating, FC112N2S-1565.0 must be used			
FC114N2-1565.0	2.5-1.5 / [14-16]	2.06 [0.081]	2.67 [0.105]
FC116N2-1565.0	1.5-1.0 / [16-18]	1.70 [0.067]	2.36 [0.093]
FC120N2-1565.0	0.5-0.3-0.25 / [20-22-24]	1.14 [0.045]	1.65 [0.065]

"S" in part number indicates high conductivity material.

These contact options do not feature high conductivity material and are for use with smaller than 12 awg wire. Contact resistance is 0.0016 ohms max. per IEC 512-2, test 2b.

***NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

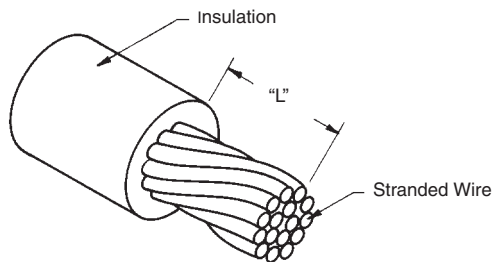
For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 104-110.

CRIMPING INFORMATION FOR REMOVABLE CRIMP CONTACTS


USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

STEP 1: STRIP WIRE TO INDICATED LENGTH.

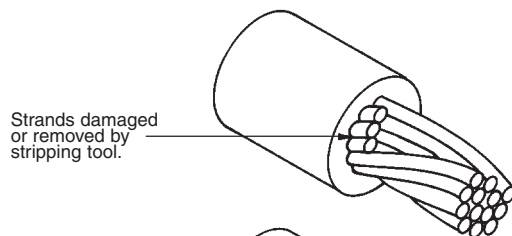
Correctly Stripped Wire



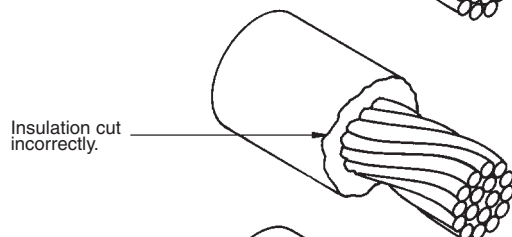
- Take Care Not To:
- Damage or remove strands.
 - Untwist or overtwist strands.
 - Leave insulation particles on strands.
 - Damage insulation.

CONTACT SIZE	CONTACT PART NUMBER	“L” ±0.51[0.020]	
	FEMALE		
	22	FC422N8N2	3.18 [0.125]
	20	FC720N2	5.84 [0.230]
	16	FC112N2S-1565.0	5.84 [0.230]
	16	FC114N2-1565.0	5.84 [0.230]
	16	FC116N2-1565.0	5.84 [0.230]
	16	FC120N2-1565.0	5.84 [0.230]

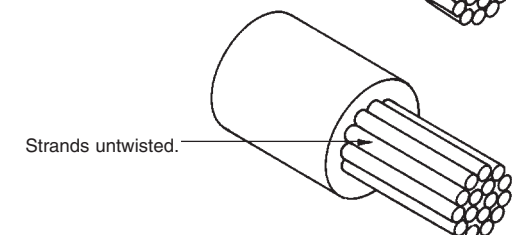
Examples of Stripping Faults



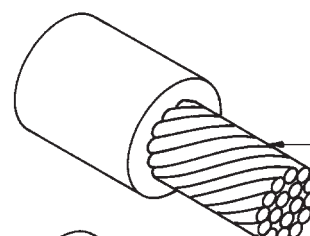
Strands damaged
or removed by
stripping tool.



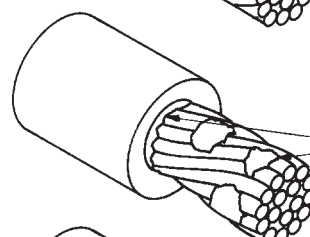
Insulation cut
incorrectly.



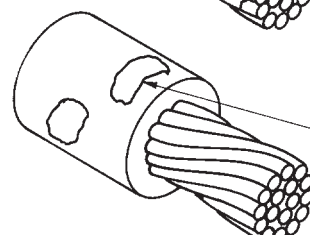
Strands untwisted.



Strands overtwisted.



Particles of insulation
on the stripped part
of the wire.



Wire insulation damaged.



CRIMPING INFORMATION FOR REMOVABLE CRIMP CONTACTS

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

STEP 2: CRIMP WIRE TO CONTACT.

- For Hand Crimp Tool:**
- Place contact into crimping tool.
 - Insert wire into contact.
 - Center contact by slowly closing the crimping tool until the crimp indenters make contact with the crimp barrel.
 - Complete the cycle of the crimping tool in one smooth motion.
 - Remove the crimped contact.

- For Automatic Crimp Tool:**
- Insert the wire into the contact, positioned in the crimp tool by the plastic carrier.
 - Depress the activating device of the crimping tool to start the crimping cycle.
 - Remove the crimped contact.

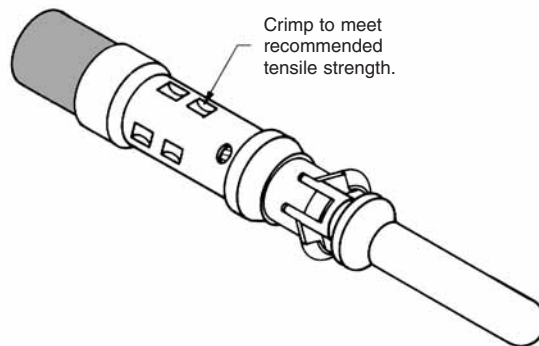
Conductor tensile strength values are derived using silver-tin plated copper wires.

Values may change depending upon what type of wire is used.

Positronic Recommended Conductor Tensile Strength	
WIRE SIZE AWG/[mm ²]	AXIAL LOAD POUNDS/[N]
$\frac{12}{[4.0]}$	$\frac{110}{[489]}$
$\frac{14}{[2.5]}$	$\frac{70}{[311]}$
$\frac{16}{[1.5]}$	$\frac{50}{[222]}$
$\frac{18}{[1.0]}$	$\frac{28}{[125]}$
$\frac{20}{[0.5]}$	$\frac{20}{[89]}$
$\frac{22}{[0.3]}$	$\frac{12}{[53]}$
$\frac{24}{[0.25]}$	$\frac{8}{[36]}$

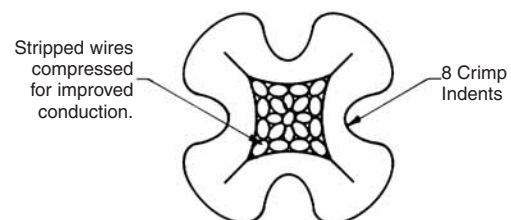
STEP 3: INSPECT THE CRIMP.

Correctly Crimped Contact

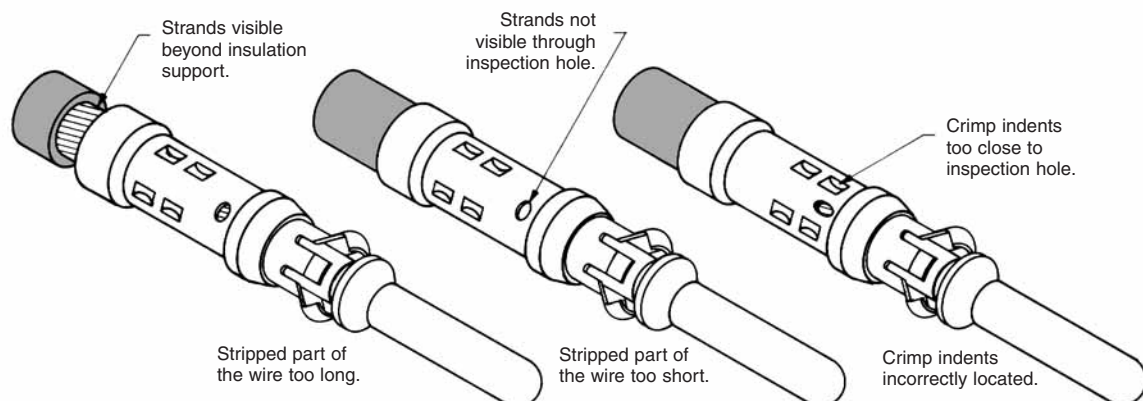


- For All Tools:**
- Strands to be visible through the inspection hole.
 - Strands not to be visible beyond the insulation support.
 - Crimped contact to meet recommended conductor tensile force shown in chart.
 - Check for peeled gold and bent contacts.

Cross Section of Correctly Crimped Contact



Examples of Crimping Faults





**AUTOMATIC CRIMP TOOL,
PNEUMATICALLY ACTUATED**
(SHOWN FOR REFERENCE ONLY)

This fast cycling automatic crimp tool produces a four double-indent crimp on wire sizes. For use with size 16, 20 and 22 contacts. Contacts must be ordered on reels. Foot control valve is supplied as a standard accessory.

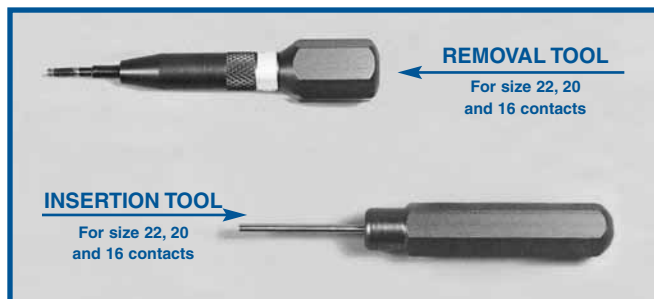
For complete automatic crimp tool selection part numbers, see Contact Application Tools Cross Reference Chart on page 107.



CYCLE-CONTROLLED HAND CRIMP TOOLS
(SHOWN FOR REFERENCE ONLY)

All wire are eight step adjustable hand crimping tool produces a four double-indent crimp configuration. Each positioner is equipped with a data plate which gives the correct crimp-depth setting for each wire size.

For complete crimp tool and positioner selection part numbers, see Contact Application Tools Cross Reference Chart on page 107.

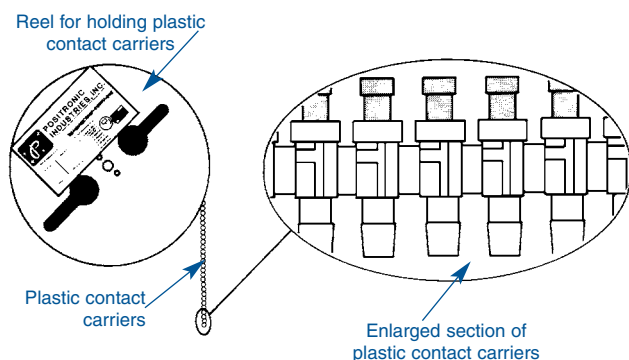


INSERTION AND REMOVAL TOOLS
(SHOWN FOR REFERENCE ONLY)

An easy-to-use contact insertion tool used for rear insertion of contacts into connector.

The contact removal tool is spring-loaded to simplify the extraction of removable contacts from the connector insulators. For contact removal, simply insert the hollow tool tip over the male or female contact from the front face of the insulator, rotate the tool slightly while increasing the pushing force against the butt of the extraction tool. The contact will be released from the insulator retention system and will "pop out" of the rear face of the insulator.

For insertion and removal tool selection part numbers, see Contact Application Tools Cross Reference Chart on pages page 107.



**CONTACT REELS FOR
AUTOMATIC PNEUMATIC CRIMP TOOLS**

Contacts may be supplied in plastic carriers, packaged in reels holding 2,000 contacts for use with the automatic pneumatic crimp tools, catalog part numbers 9550-0 and 9550-1; packaged in reels holding 1,000 contacts for use with the automatic pneumatic crimp tools, catalog part number 9555-0-2. The same type carrier is used for both male and female contacts.

All female crimp contacts can be ordered in reels by adding letter "R" after the contact part number, such as FC720N2R for a female contact.



Positronic Industries
connectpositronic.com



CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

Compact
Power
Connectors

CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

Series Contact Used	PCIH, PCIA, PCIM, PCIB & PCIC SERIES	PCIH SERIES	PCIH, PCIA, PCIM, PCIB & PCIC SERIES			
Contact Size	SIZE 22 CONTACT	SIZE 20 CONTACT	SIZE 16 CONTACT			
Positronic Contact P/N	FC422N8	FC720N2	FC120N2-1565.0	FC116N2-1565.0	FC114N2-1565.0	FC112N2S-1565.0
Handle & Positioner P/N						9509-3-0-0
Hand Crimp Tool P/N	9507-0-0-0	9507-0-0-0	9501-0-0-0	9501-0-0-0	9501-0-0-0	9509-4-0-0
Mfg. Cross	AFM8	AFM8	AF8	AF8	AF8	GS222
Mil Equiv	M22520/2-01	M22520/2-01	M22520/1-01	M22520/1-01	M22520/1-01	
Positioner	9502-23-0-0	9502-22-0-0	9502-1-0-0	9502-1-0-0	9502-1-0-0	9509-5-0-0
Mfg. Cross	K1383	K1196	TH4	TH4	TH4	TP-1366
Mil Equiv			M22520/1-03	M22520/1-03	M22520/1-03	
Insertion Tool	9099-1-0-0	9099-4-0-0	9099-0-0-0	9099-0-0-0	9099-0-0-0	9099-0-0-0
Mfg. Cross	ITH 1056	ITP 1076	ITH 1094	ITH 1094	ITH 1094	ITH 1094
Mil Equiv	M81969/18-02		M81969/18-01	M81969/18-01	M81969/18-01	M81969/18-01
Removal Tool	9081-3-0-0	9081-2-0-0	9081-4-0-0	9081-4-0-0	9081-4-0-0	9081-4-0-0
Mfg. Cross	RNG2103	RNG2103				
Mil Equiv						
Automatic Crimp Tool	9550-1-0-0	9550-1-0-0	9550-0-0-0	9550-0-0-0	9550-0-0-0	9550-0-0-0

PRESS-FIT USER INFORMATION

When properly used, Positronic Industries Bi-Spring Power Press-Fit terminations provide reliable service even under severe conditions.

Connectors utilizing this leading technology press-fit contact are easy to install:

1. Inexpensive installation tooling is available from Positronic, to choose the proper installation tool refer to page 109 for part number ordering information.
2. Insert the connector into the P.C. board or backplane and seat connector fully.
3. Secure the connector to the P.C. board or backplane using two self-tapping screws. The screws should be #4 self-tapping screws for plastic. Mounting screws can be ordered separately, see below.

MOUNTING SCREWS

Stresses that occur during coupling and uncoupling of power supplies or through shock and vibration of systems can be transferred to backplanes or P.C. boards through press-fit connector terminations. Avoid concern over electrical integrity of the connector to board interface by using mounting screws. Bellcore GR1217 details a preference for the use of mounting hardware and we recommend this practice.



MOUNTING SCREW ORDERING INFORMATION	
SCREW PART NUMBER	THREAD LENGTH
2076-16-1-16	$7.92+0.00-0.76$ [0.312+0.000-0.030]
2076-16-2-16	$9.53+0.00-0.76$ [0.375+0.000-0.030]
2076-16-3-16	$11.10+0.00-0.76$ [0.437+0.000-0.030]
2076-16-4-16	$12.70+0.00-0.76$ [0.500+0.000-0.030]

SCREWS ARE #4 SELF-TAPPING FOR PLASTIC.



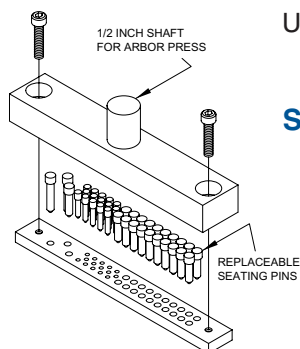
Positronic Industries
connectpositronic.com

COMPLIANT PRESS-FIT CONNECTOR INSTALLATION TOOLS

Compact
Power
Connectors

COMPLIANT PRESS-FIT TERMINATION CONNECTOR INSTALLATION TOOLS

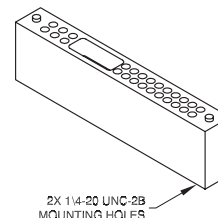
USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS



**SEATING
TOOL**

Positronic offers expert assistance
in adapting application tooling to
your manufacturing environment.
Contact our application tooling
specialist for assistance.

SUPPORT TOOL



SERIES	CONNECTOR VARIANT	CONNECTOR SEATING TOOL WITH ARBOR PRESS SHAFT		CONNECTOR SEATING TOOL WITHOUT ARBOR PRESS SHAFT		REPLACEMENT PINS	CONNECTOR SUPPORT TOOL
		MALE	FEMALE	MALE	FEMALE	FEMALE	
PCIH	PCIH38	9513-300-13-41	9513-300-0-41	9513-300-33-41	9513-300-20-41	Positions 1 through 20: 855-347-2-0 Positions 21 through 35: 855-916-26-0 Position 36: 855-916-12-0 Positions 37 and 38: 855-916-11-0	9513-400-0-41
	PCIH47	9513-300-12-41	9513-300-3-41	9513-300-32-41	9513-300-23-41	Positions 1 through 20: 855-347-2-0 Positions 21 through 44: 855-916-19-0 Position 45: 855-916-12-0 Positions 46 and 47: 855-916-11-0	9513-400-0-41
	PCIH49W25 FEMALE -379.0 MALE -378.0	9513-300-12-41	9513-300-47-41	9513-300-32-41	9513-300-67-41	Positions 1 through 20: 855-347-2-0 Positions 21 through 44: 855-916-12-0 Position 45: 855-916-12-0 Positions 46 through 49: 855-916-11-0	9513-400-0-41
PCIA	PCIA60W36	9513-300-44-41	9513-300-9-41	9513-300-64-41	9513-300-29-41	Positions 1 through 30: 855-347-2-0 Positions 31 through 54: 855-916-19-0 Position 55 and 56: 855-916-12-0 Positions 57 through 60: 855-916-11-0	9513-400-2-41
PCIM	PCIM30W15	9513-300-52-41	9513-300-17-41	9513-300-72-41	9513-300-37-41	Positions 1 through 12: 855-347-2-0 Positions 13 through 27: 855-916-19-0 Position 28: 855-916-12-0 Positions 29 and 30: 855-916-11-0	9513-400-3-41
	PCIM33W18	9513-300-53-41	9513-300-40-41	9513-300-73-41	9513-300-60-41	Positions 1 through 12 and Positions 28 through 33: 855-347-2-0 Positions 13 through 27: 855-916-19-0	9513-400-3-41
	PCIM34W13	9513-300-54-41	9513-300-14-41	9513-300-74-41	9513-300-34-41	Positions 1 through 10: 855-347-2-0 Positions 11 through 31: 855-916-19-0 Position 32: 855-916-12-0 Positions 33 and 34: 855-916-11-0	9513-400-3-41
	PCIM37W16	9513-300-55-41	9513-300-41-41	9513-300-75-41	9513-300-61-41	Positions 1 through 10 and Positions 32 through 37: 855-347-2-0 Positions 11 through 31: 855-916-19-0	9513-400-3-41
PCIB	PCIB24W9	9513-300-50-41	9513-300-19-41	9513-300-70-41	9513-300-39-41	Positions 1 through 6: 855-347-2-0 Positions 7 through 21: 855-916-19-0 Position 22: 855-916-12-0 Position 23 and 24: 855-916-11-0	9513-400-4-41
	PCIB26W11	9513-300-49-41	9513-300-42-41	9513-300-69-41	9513-300-62-41	Positions 1 through 6 and Positions 22 through 26: 855-347-2-0 Positions 7 through 21: 855-916-19-0	9513-400-4-41
PCIC	PCIC16W7	9513-300-68-41	9513-300-43-41	9513-300-48-41	9513-300-63-41	Positions 1 through 4: 855-347-2-0 Positions 5 through 13: 855-916-19-0 Position 14: 855-916-12-0 Positions 15 and 16: 855-916-11-0	9513-400-5-41
	PCIC3W3	9513-300-56-41	9513-300-57-41	9513-300-76-41	9513-300-76-41	Positions 1 through 3: 855-347-2-0	9513-400-9-41

SUGGESTED PRINTED BOARD HOLE SIZES FOR COMPLIANT PRESS-FIT CONNECTORS

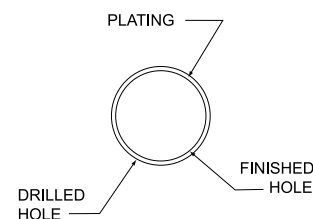
Traditionally, tin-lead has been a popular plating for PBC holes. However, many PCB hole platings must now be RoHS Compliant. Positronic is pleased to offer **PCB HOLE SIZE FOR RoHS** PCB plating as shown below.

OMEGA & BI-SPRING COMPLIANT PRESS-FIT CONTACT HOLE				
BOARD TYPE	CONTACT SIZE / TYPE	RECOMMENDED DRILL HOLE SIZE	RECOMMENDED PLATING	FINISHED HOLE SIZES
TIN-LEAD SOLDER PCB	22 OMEGA	$\phi 1.150 \pm 0.025$ [$\phi 0.0453 \pm 0.0010$]	15μ [0.0006] minimum solder over 25μ [0.0010] min. copper	$\phi 1.000 + 0.090 - 0.060$ [$\phi 0.0394 + 0.0035 - 0.0024$]
	20 OMEGA	$\phi 1.150 \pm 0.025$ [$\phi 0.0453 \pm 0.0010$]		$\phi 1.000 + 0.090 - 0.060$ [$\phi 0.0394 + 0.0035 - 0.0024$]
	16 BI-SPRING	$\phi 1.750 \pm 0.025$ [$\phi 0.069 \pm 0.001$]		$\phi 1.600 + 0.090 - 0.060$ [$\phi 0.0630 + 0.0035 - 0.0024$]
RoHS PCB PLATING OPTIONS				
COPPER PCB	22 OMEGA	$\phi 1.19 \pm 0.025$ [$\phi 0.047 \pm 0.001$]	25μ [0.0010] min. copper	$\phi 1.09 \pm 0.05$ [$\phi 0.043 \pm 0.002$]
	20 OMEGA	$\phi 1.19 \pm 0.025$ [$\phi 0.047 \pm 0.001$]		$\phi 1.09 \pm 0.05$ [$\phi 0.043 \pm 0.002$]
	16 BI-SPRING	$\phi 1.750 \pm 0.025$ [$\phi 0.069 \pm 0.001$]		$\phi 1.600 + 0.090 - 0.060$ [$\phi 0.0630 + 0.0035 - 0.0024$]
IMMERSION TIN PCB	22 OMEGA	$\phi 1.19 \pm 0.025$ [$\phi 0.047 \pm 0.001$]	0.85±0.15μ [0.000033±0.000006] immersion tin over 25μ [0.0010] min. copper	$\phi 1.09 \pm 0.05$ [$\phi 0.043 \pm 0.002$]
	20 OMEGA	$\phi 1.19 \pm 0.025$ [$\phi 0.047 \pm 0.001$]		$\phi 1.09 \pm 0.05$ [$\phi 0.043 \pm 0.002$]
	16 BI-SPRING	$\phi 1.750 \pm 0.025$ [$\phi 0.069 \pm 0.001$]		$\phi 1.600 + 0.090 - 0.060$ [$\phi 0.0630 + 0.0035 - 0.0024$]
IMMERSION SILVER PCB	22 OMEGA	$\phi 1.19 \pm 0.025$ [$\phi 0.047 \pm 0.001$]	0.34±0.17μ [0.000013±0.000007] immersion silver over 25μ [0.0010] min. copper	$\phi 1.09 \pm 0.05$ [$\phi 0.043 \pm 0.002$]
	20 OMEGA	$\phi 1.19 \pm 0.025$ [$\phi 0.047 \pm 0.001$]		$\phi 1.09 \pm 0.05$ [$\phi 0.043 \pm 0.002$]
	16 BI-SPRING	$\phi 1.750 \pm 0.025$ [$\phi 0.069 \pm 0.001$]		$\phi 1.600 + 0.090 - 0.060$ [$\phi 0.0630 + 0.0035 - 0.0024$]
ELECTROLESS NICKEL / IMMERSION GOLD PCB	22 OMEGA	$\phi 1.19 \pm 0.025$ [$\phi 0.047 \pm 0.001$]	0.05μ [0.000002] min. immersion gold over 4.5±1.5μ [0.000177±0.000059] electroless nickel per IPC-4552 over 25μ [0.0010] min. copper	$\phi 1.09 \pm 0.05$ [$\phi 0.043 \pm 0.002$]
	20 OMEGA	$\phi 1.19 \pm 0.025$ [$\phi 0.047 \pm 0.001$]		$\phi 1.09 \pm 0.05$ [$\phi 0.043 \pm 0.002$]
	16 BI-SPRING	$\phi 1.750 \pm 0.025$ [$\phi 0.069 \pm 0.001$]		$\phi 1.600 + 0.090 - 0.060$ [$\phi 0.0630 + 0.0035 - 0.0024$]

“Omega” Termination



“Bi-Spring” Termination



COMPLIANT PRESS-FIT TERMINATION CONTACT HOLE

NOTE: For PCB plating compositions not shown, consult Technical Sales.

Note: The PCIH38 variant contains size 16 and size 20 contacts. All other variants contain size 16 and size 22 contacts.



MODIFICATION OF STANDARD (MOS)

Specify complete connector by selecting a base part number from the desired series [Ordering Information Page](#).
Once base part number is selected, add desired modification of standard (MOS) number below to the end of the part number.

Example part number: PCIH47F9300A1/AA-245.0

(Ordering information pages can be found at the end of each series)

	CONNECTOR VARIANT SIZE	GENDER	TERMINATION TYPE AVAILABLE	MODIFICATION OF STANDARD (MOS) NUMBER	DESCRIPTION OF MODIFICATION
PCIH	38	F	3, 93, 94	-245.0	System 2, Straight Printed Board Mount 38 contact connector with 3 high profile A.C. pass-through contact positions.
	38	F	3, 93, 94	-246.1	System 2, Straight Printed Board Mount 38 contact connector with 3 low profile A.C. pass-through contact positions.
	47	F	3, 93, 94	-246.0	System 2, Straight Printed Board Mount 47 contact connector with 3 low profile A.C. pass-through contact positions.
	47 *47R	F	4	-246.4	System 5, Right Angle (90°) Board Mount 47 contact connector with 3 A.C. pass-through contact positions.
	47	M	4	259.0	Selectively loaded Right Angle (90°), 47 contact connector with ten total output contacts loaded in 1, 4, 5, 8, 9, 12, 13, 16, 19, 20. See page 11.
	47	M	4	259.1	Selectively loaded Right Angle (90°), 47 contact connector with six total output contacts loaded in 1, 5, 9, 13, 19, 20. See page 11.
	47	M	4	259.2	Selectively loaded Right Angle (90°), 47 contact connector with sixteen total output contacts loaded in 1, 3, 4, 5, 6, 7, 8, 9, 11, 12, 13, 15, 16, 17, 19, 20. See page 11.
	47	M	3, 4, 93, 94	-441.0	System 1 & 4, allows for any 47 male contact connector to be supplied with two additional contact positions, 48 and 49, to be left vacant in order to accept keying plugs. See page 7.
	47	F	3, 4, 93, 94	-442.0	System 1 & 4, allows for any 47 female contact connector to be supplied with two additional contact positions, 48 and 49, to be left vacant in order to accept keying plugs. See page 7.
	49W25	F	3, 93, 94	-246.3	System 2, Straight Printed Board Mount 49 contact connector with 5 low profile A.C. pass-through contact positions.
	49W25	M	3, 4, 93, 94	-378.0	Allows contacts 45-49 to be sequentially mated as follows: Position 45 is first mate, positions 46, 47, 48, and 49 are second mate. Male connector mates with female connector using MOS number -379.0.
	49W25 *49W25R	F	3, 4, 93, 94	-379.0	Allows for contact positions 46, 47, 48 and 49 to have 5mm recess. Contact 45 to have 2mm recess. Female connector mates with male connector using MOS number -378.0.
CONTACT TECHNICAL SALES FOR ADDITIONAL SPECIAL OPTIONS					



MODIFICATION OF STANDARD (MOS)

Specify complete connector by selecting a base part number from the desired series [Ordering Information Page](#).
Once base part number is selected, add desired modification of standard (MOS) number below to the end of the part number.

Example part number: PCIH47F9300A1/AA-245.0

(Ordering information pages can be found at the end of each series)

	CONNECTOR VARIANT SIZE	GENDER	TERMINATION TYPE AVAILABLE	MODIFICATION OF STANDARD (MOS) NUMBER	DESCRIPTION OF MODIFICATION
PCIA	Consult Technical Sales for Special Options				
PCIM	33W18	F	3, 93, 94	-246.10	System 2, Straight Printed Board Mount Connector with 3 low profile A.C pass-through contact positions.
PCIB	24W9	F	3, 93, 94	-246.5	System 2, Straight Printed Board Mount Connector with 3 low profile A.C pass-through contact positions.
	24W9 *24W9R	F	4	-422.0	System 1 and 4, Right Angle (90°) Printed Board Mount Connector with 3 low profile A.C pass-through contact positions.
	26W11	F	3, 93, 94	-246.6	System 2, Straight Printed Board Mount Connector with 5 low profile A.C pass-through contact positions.
	26W11	M	3, 93, 94	-444.0	Fixed jackscrew system. Male connector mates with female connector using MOS number -443.0
	26W11	F	8	-443.0	Rotating jackscrew system. Female connector mates with male connector using MOS number -444.0.
PCIC	16W7	F	3, 93, 94	-246.2	System 2, Straight Printed Board Mount Connector with 3 low profile A.C. Pass-Through contact positions.
	3W3	F	93, 94	-444.2	Special molding, fixed female jackscrews. Female connector mates with male connector using MOS number -443.2.
	3W3	M	3	-443.2	Special molding, special rotating male jackscrews. Male connector mates with female connector using MOS number -444.2.
CONTACT TECHNICAL SALES FOR ADDITIONAL SPECIAL OPTIONS					

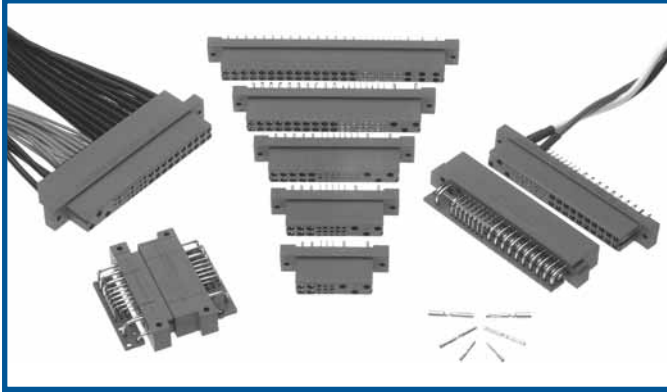
*Inverted termination available on connectors with code 4 termination only.

Positronic Industries

has the widest variety of

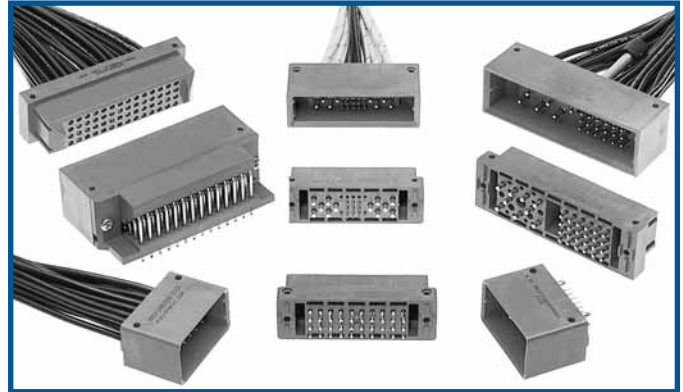
Power Connector Solutions

COMPACT POWER CONNECTOR



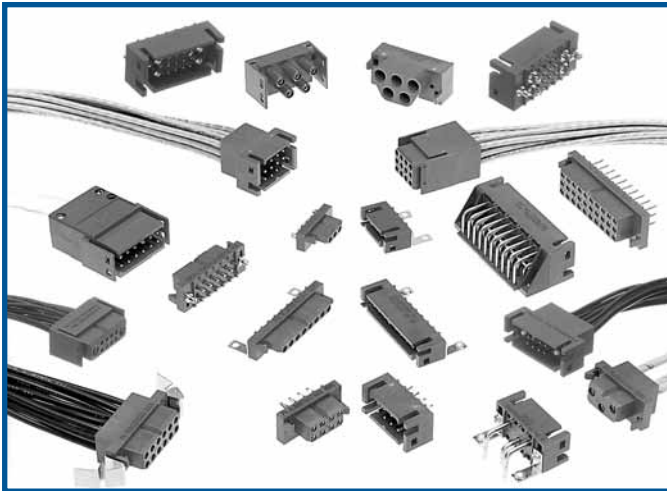
The Power interface for platforms utilizing Eurocard form factors including CompactPCI®, PICMG® 2.11 compliant. Multiple package sizes available.

INFINITY



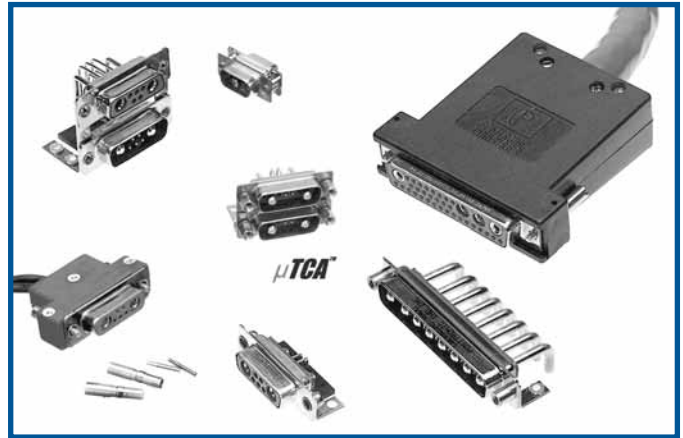
Ideal for low, mid, and high power applications which demand outstanding blind mating capability.

POWER CONNECTION SYSTEMS



The industry standard for low and mid range power applications. Multiple package sizes available.

COMBO-D



Power, signal, coaxial, high voltage, and thermocouple contacts in an EMI/RFI shielded package.

FRONT RUNNER CIRCULAR



Power, signal, and thermocouple contacts in an environmental and/ or EMI/RFI shielded package.

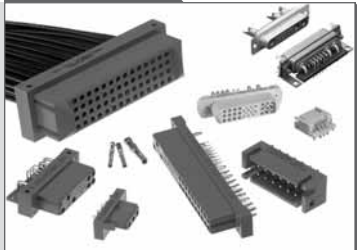
EACH OF THESE SERIES HAVE ONE OR MORE OF THE FOLLOWING FEATURES:

- Hot swap capability
- A.C./ D.C. operation in a single connector
- Meets safety agency requirements
- Signal contacts for communication with host system
- Superior blind mating capability
- Cable and panel mount options
- Large surface area contact system
- Bi-Spring power press-fit terminations
- Single contact ratings up to 100 amperes
- Wide variety of variants & accessories

POSITRONIC PRODUCTS

Power

Contact Sizes: 0, 8, 12, 16, 20 and 22
Current Ratings: To 100 amperes
Terminations: Crimp, wire solder, straight solder, right angle solder, straight press-fit and right angle (90°) press-fit
Configurations: Multiple variants in a variety of package sizes
Compliance: PICMG 2.11, PICMG 3.0, VITA 41



FEATURES: Hot swap capability • AC/DC operation in a single connector • Signal contacts for hardware management • Blind mating • Sequential mating • Large surface area contact mating system • Wide variety of accessories • Customer specified contact arrangements

D-subminiature

Contact Sizes: 8, 20 and 22
Current Ratings: To 40 amperes nominal
Terminations: Crimp, wire solder, straight solder, right angle (90°) solder and straight press-fit
Configurations: Multiple variants in both standard and high densities
Qualifications: MIL-DTL-24308, Goddard Space Flight S-311-P, SAE AS 39029, IP65, IP67



FEATURES: Three performance levels available: professional quality, military quality and space-flight quality provide multiple performance-to-cost choices • Options include thermocouple contacts, air coupling, environmentally sealed and dual port package including mixed density • Broad selection of accessories

Rectangular

Contact Sizes: 16, 20 and 22
Current Ratings: To 13 amperes
Terminations: Crimp, wire solder, straight solder and right angle (90°) solder
Configurations: Multiple variants in both standard and high densities
Qualifications: MIL-DTL-28748, SAE AS 39029, CCITT V.35



FEATURES: Two performance levels available: industrial quality and military quality provide two performance to cost choices • Large surface area contact mating system • A wide variety of accessories • Broad selection of contact variants and package sizes

Circular

Contact Sizes: 12, 16, 20 and 22
Current Ratings: To 25 amperes nominal
Terminations: Crimp, wire solder, straight solder and right angle (90°) solder
Configurations: Multiple variants
Qualifications: Environmental protection to IP67



FEATURES: Non-corrodible / lightweight composite construction • EMI/RFI shielded versions • Thermocouple contacts • Environmentally sealed versions • Rear insertion/front release of removable contacts • Two level sequential mating • Overmolding available on full assemblies

Cable

All Positronic connector products can be supplied as part of cable assemblies whose technical characteristics would reflect those of the connectors being used within the assembly.



FEATURES: Shorten the supply chain and reduce additional costs and delays by "cabling" • Overmolding available • Shielded and environmentally sealed versions available • Power cables and access boxes which meet the SAE J2496 specification

Hermetic

Contact Sizes: 8, 12, 16, 20 and 22
Current Ratings: To 40 amperes nominal
Terminations: Feedthrough is standard; flying leads and board mount available upon request
Configurations: See D-subminiature and circular configurations above
Qualifications: Space-D32



FEATURES: Intended for use as an electrical feedthrough in high vacuum applications • Leakage rate: 5×10^{-9} mbar.l/s @ vacuum 1.5×10^{-5} atm • Signal, power, coax and high voltage versions available • Connectors can be mounted on flange assembly per customer specification

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